



RAPID MANUFACTURING

PROF. JANAKARAJAN RAMKUMAR

Department of Mechanical Engineering
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PRE-REQUISITES : The student should have completed two semesters of UG Engineering or Science program

INTENDED AUDIENCE : Students of all Engineering and Science disciplines

INDUSTRIES APPLICABLE TO : HAL, NAL, SAIL, ISRO

COURSE OUTLINE :

In the contemporary dynamic manufacturing era, to produce products that can be easily made and can offer typical competences is of utmost importance. Besides basic manufacturing processes, engineering students and manufacturers need to bolster their skills in advanced technologies. This course is a step in this direction to make the students learn design, development, and manufacturing using Rapid Manufacturing technologies. Along with specific Rapid Prototyping techniques, manufacturing concerns such as geometric modelling, design for manufacturing and assembly, developing modular designs, group technology, et cetera are included. Laboratory demonstrations are also induced for practical experience. In the end of this course, students should be able to identify the methods and techniques required to manufacture any model.

ABOUT INSTRUCTOR :

Prof. Janakarajan Ramkumar is Professor of Mechanical Engineering Department, and Design Program, at Indian Institute of Technology, Kanpur. He teaches manufacturing science, micro/nano technology, new product development. He has a bachelors in Production Engineering with his doctorate in Defect quantification in drilling of composites from IIT Madras, India with a best thesis award. Over the years his contribution in teaching and research is remarkable. He has worked for BOSCH group and improved the productivity of the company. His research and teaching focus is on nano technology and inclusive design. He has several international and national patents in his credit and has published more than 100 journal papers.

Prof. Amandeep Singh is working as Research Scientist in the Mechanical Engineering Department, and Design Program, Indian Institute of Technology, Kanpur, India. He holds PhD degree from Indian Institute of Technology Kanpur, India, and a bachelor degree in Production Engineering. Dr. Singh has ten years of industrial and academic experience. His research interests are Sustainable Manufacturing Processes and Systems, Simulation of Manufacturing Systems, Product Design and Manufacturing, Applied Ergonomics and Engineering Metrology. He has traveled in countries like US, Canada, and Australia to present his research in various international conferences organized by reputed bodies like CIRP and IEOM. His research is also published in various international reputed journals.

COURSE PLAN :

Week 1 : Introduction to Rapid Manufacturing (RM)

Week 2 : Product Design Process

Week 3 : Design for Modularity

Week 4 : Reverse Engineering

Week 5 : 3D measurement: laboratory demonstration

Week 6 : Polymerization, and Powder based RM processes

Week 7 : Liquid based, and Sheet stacking RM processes

Week 8 : 3D printing RM processes and laboratory demonstration

Week 9 : Beam Deposition RM processes, and materials in RM

Week 10 : Post-processing and costing in RM

Week 11 : Rapid Product Development (CAD/CAE/CIM)

Week 12 : Rapid Product Development (Software demonstration), and case studies on RM