

# Module 3 : Fabrication Process and Layout Design Rules

## Lecture 14 : $\lambda$ -based Design Rules

### Objectives

In this course you will learn the following

- Background
- $\lambda$ -based Design Rules

### 14.1 Background

As we studied in the last lecture, Layout rules are used to prepare the photo mask used in the fabrication of integrated circuits. The rules provide the necessary communication link between the circuit designer and process engineer. Design rules represent the best possible compromise between performance and yield.

The design rules primarily address two issues -

1. The geometrical reproductions of features that can be reproduced by mask making and lithographical processes.
2. Interaction between different layers

Design rules can be specified by different approaches

1.  $\lambda$ -based design rules
2.  $\mu$ -based design rules

As  $\lambda$ -based layout design rules were originally devised to simplify the industry- standard  $\mu$ -based design rules and to allow scaling capability for various processes. It must be emphasized, however, that most of the submicron CMOS process design rules do not lend themselves to straightforward linear scaling. The use of  $\lambda$ -based design rules must therefore be handled with caution in sub-micron geometries.

In further sections of this lecture, we will present a detailed study about  $\lambda$ -based design rules.

### 14.2 $\lambda$ -based Design Rules

**Features of  $\lambda$ -based Design Rules:**  $\lambda$ -based Design Rules have the following features-

- $\lambda$  is the size of a minimum feature
- All the dimensions are specified in integer multiple of  $\lambda$ .
- Specifying  $\lambda$  particularizes the scalable rules.
- Parasitic are generally not specified in  $\lambda$  units
- These rules specify geometry of masks, which will provide reasonable yields

## Guidelines for using $\lambda$ -based Design Rules:

Diffusion not lower than  $2\lambda$



Poly not lower than  $2\lambda$



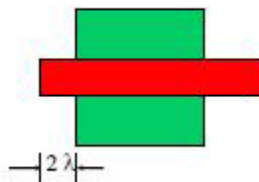
As, Minimum line width of poly is  $2\lambda$  & Minimum line width of diffusion is  $2\lambda$

Diffusion and diffusion not lower than  $3\lambda$



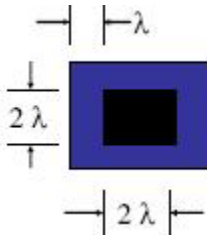
As Minimum distance between two diffusion layers  $3\lambda$

Poly cross diffusion



As It is necessary for the poly to completely cross active, other wise the transistor that has been created crossing of diffusion and poly, will be shorted by diffused path of source and drain.

## Contact cut on metal



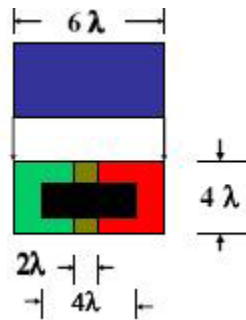
Contact window will be of  $2\lambda$  by  $2\lambda$  that is minimum feature size while metal deposition is of  $4\lambda$  by  $4\lambda$  for reliable contacts.

## In Metal



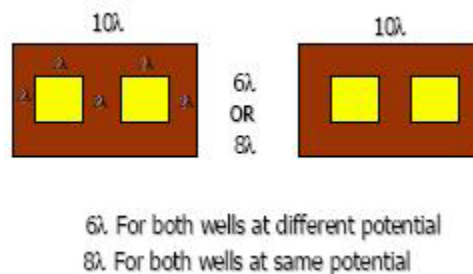
Two metal wires have  **$3\lambda$**  distance between them to overcome capacitance coupling and high frequency coupling. Metal wires width can be as large as possible to decrease resistance.

### Buttering contact



Buttering contact is used to make poly and silicon contact. Window's original width is  **$4\lambda$** , but on overlapping width is  **$2\lambda$** . So actual contact area is  **$6\lambda$**  by  **$4\lambda$** .

The **distance between two wells** depends on the well potentials as shown above. The reason for  $8\lambda$  is that if both wells are at same high potential then the depletion region between them may touch each other causing punch-through. The reason for  $6\lambda$  is that if both wells are at different potentials then depletion region of one well will be smaller, so both depletion region will not touch each other so  $6\lambda$  will be good enough.



The active region has length  **$10\lambda$**  which is distributed over the followings-

- **$2\lambda$**  for source diffusion
- **$2\lambda$**  for drain diffusion
- **$2\lambda$**  for channel length
- **$2\lambda$**  for source side encroachment
- **$2\lambda$**  for drain side encroachment

### Recap

In this lecture you have learnt the following

- Background
- **$\lambda$** -based Design Rules

**Congratulations, you have finished Lecture 14.**