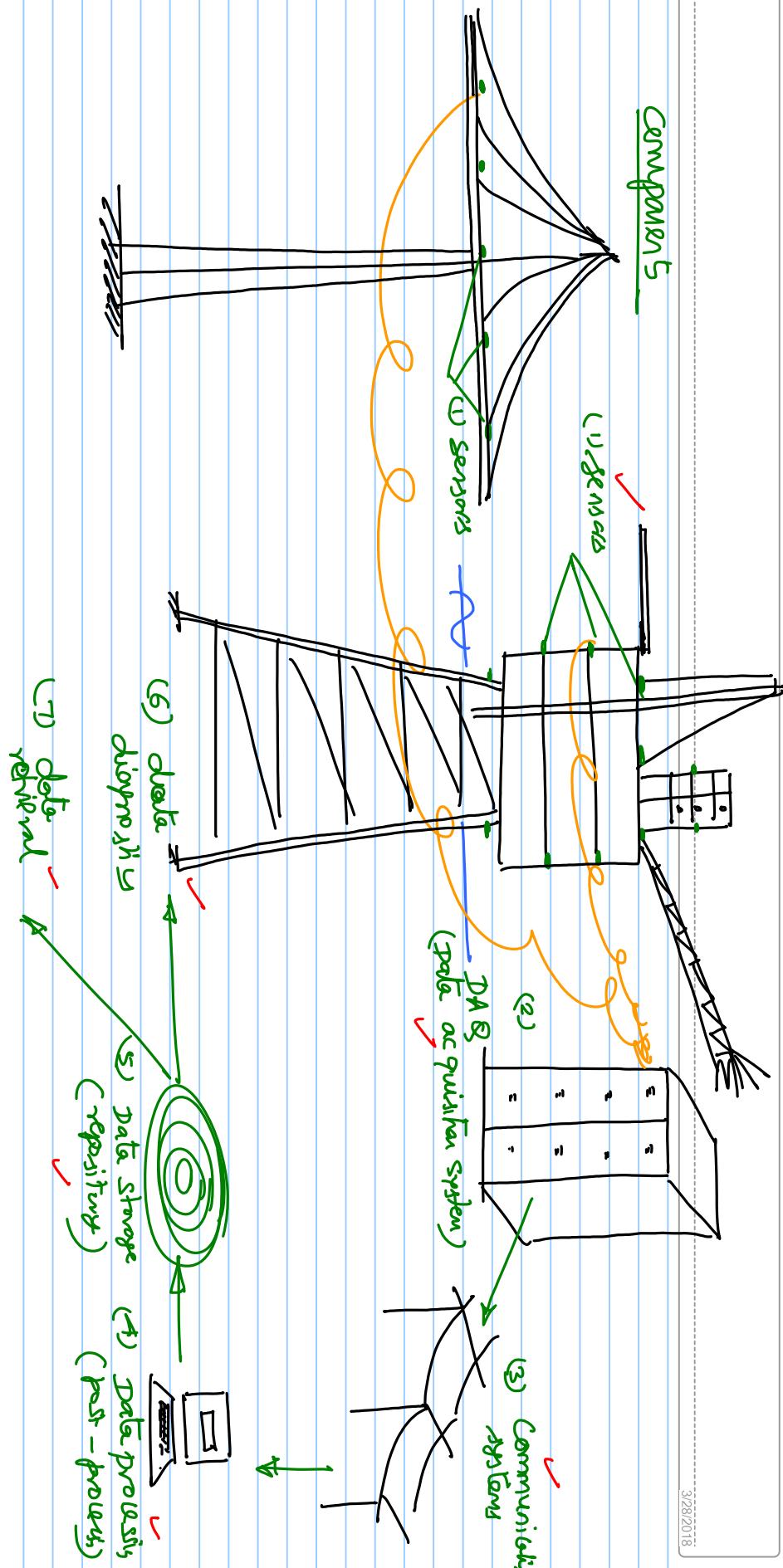


Module 1, Lecture 03 STM

(1) Components of STM



Components

- (1) Sensors → type & sensor
layout topography
scalability
- (2) Data acquisition ← type & DAS
wheels/wheel
- (3) communication system ← RF
island
- (4) Data processing – statistical analysis of the
collected data
- (5) Repository – Data storage
↓
Data download / Data retrieval

Swing justification of STM

- reduction in cost - inspection
- mitigating impact caused by unfrozen loads on student members
- reduce unwanted / undesired repair
- ↑ public safety

(2) challenges of SHM in Aviation Industry

Aircrafts - metallic structures

- designed for specific flight hours

Aircrafts are retired from flying once they reach a pre-decided flight hours or landing cycles - they can be retired

real-time fatigue analysis and damage assessment of aircrafts particularly during landing cycles

- extend their flight hours } } ↑ public safety
- go to pre-retire them }

(1) Use of strain gauges and mechanical C recorders to measure the σ deviation (during the landing cycle)

(2) Use of flight Data recorder (FDR) using Electro-mechanical Minion computer (EMMC)

use of strain gauge clearly seen as a major advantage

- helpful to decide the suitability (fitness) of the aircraft
- to modify the design philosophies - arrived based on continuous monitoring

Anomalies - Explained through STEM application

(1) ✓ "Aircraft geometric configuration is not related to the structural load distribution"

- By continuously monitoring the σ values, this assumption can be proved wrong
- found that aircraft configurations makes a significant difference on structural loads

(2) ✓ "Usage of all aircrafts is a large fleet averages out with time"

- this can also be proved wrong
- this is not true based on facts like a new man
- fatigue damage depends on the "Actual usage"

and hence can't be averaged for a large fleet

(3) Maintenance management - planned on the basis of design load spectrum

SIM helps to follow the actual measurements
of the σ variations

- It was found that Average user spectrum is much severer than that of the Design load spectrum.

Aliid Ali Khan et al. (1981). Challenges of SIM in aviation
Industries, J. Space Tech., 4(1): 67-74.

Tools & STH (for aviation industry)

- (1) fuzzy pattern recognition
- (2) neural networks
- (3) diffused ultrasonic wave technique to detect the structural damage, present in the unmeasured temporary members
 - (A) vibration-based technique
 - (B) Intelligent parameter varying technique for location of damage
 - C) use novel sensor layers in STH.

Maintenance of Aircraft Structures

Severe usage - loss of life
usage due
to man stry

life limit

safety risk
region

design usage line

Potential life
enhancement region

mild usage line

wear ↑

Design life
region

Advantage of enhancement
of life - using strm

Timeline →

Application of strm
under wear + servie life

→ servie life (work) by commens multiplying the strm
life

Passive STH: means that . Observing a shdule as it evolves

- a physical parameter and its state evolve as a result of interacting with the environment

Ex: Acoustic Emission (AE)

Achie STH - shdule is equipped hosts with sensors & actuators

- shdules which are un manned (peripheral products platform)
 - actuators prompt forces , opposite to the shdule in the and intent a recentering Capabilty of the platform under environmental loads
 - SMART structures.

Example

Boeing 787 Dreamliner

- equipped with embedded sensors
for continuous health monitoring

locations

- shell fasteners
- lower wing skin
- door shutters

protection damage is relative

high during loading

Common types & sensors - used in SHM

(1) fibre Bragg Diffraction Grating Sensors

- embedded in structure
- They are laser-marked with optical-interference parameter
- any local strain caused by the deformations
- results in sensor measurement
 - will transmit wavelengths
 - { This can be detected

(2) Acoustic emission sensors

- Acoustic signals generated by presence of cracks - determination of first crack breakage
- measureable

(3) Smart sensor - sensor coatings

- Paints (or) coatings applied on the surface
- integrated with piezo - esp ferro-electric elements
 - carbon nano-tube
- They are useful to detect variation in strain
- A detailed spectroscopic analysis is required to process the strain variations caused by the damages in local scale - detected on the coating

(4) Micro wave sensors

- useful ~~to~~ indicate moisture in grain, when embedded
- very useful / cheaper in composite structures

(5) Ultrasonic sensors

These sensors contain a small, ultrasonic wave transducer, which generates signal, that passes through the material

- change in reflection indicates flaws, cracks or local damage

Summary

- (1) Components of STM process
- (2) Aviation Industry
 - service like (flightbox) ↑
- (3) Varies & sensors - STM is civil infrastructure
