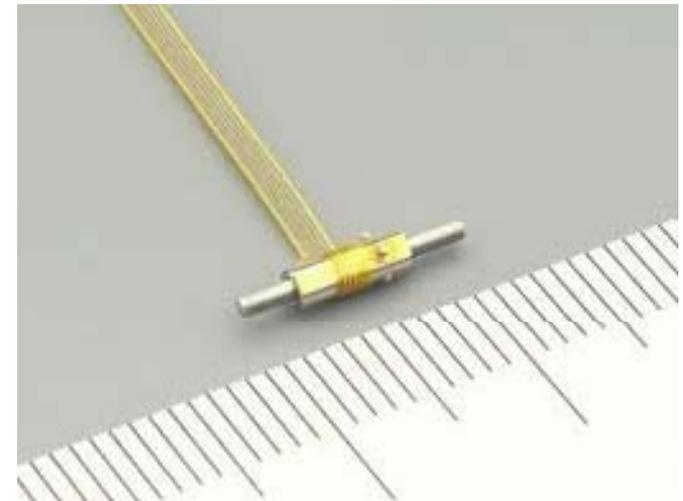


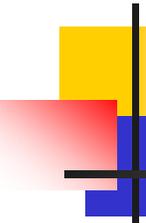
APA230L, APA150M, APA100S

## Module 5: Sensors based on HBLS Smart Materials

Bishakh Bhattacharya and Nachiketa Tiwari  
Department of Mechanical Engineering  
Indian Institute of Technology, Kanpur



# Topics Covered in the Last Lecture



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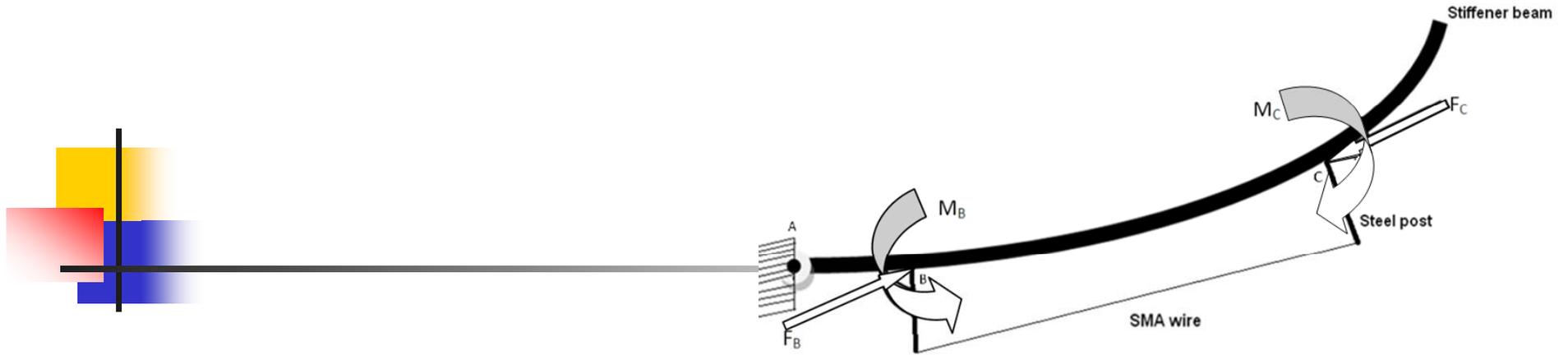
❖ Introduction to HBLS Materials

❖ Smart Magnetostrictive Material

❖ Modelling of Smart Laminated Beam

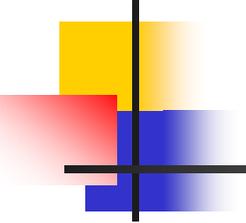
❖ Basic Assumptions

❖ Distributed Control of the System

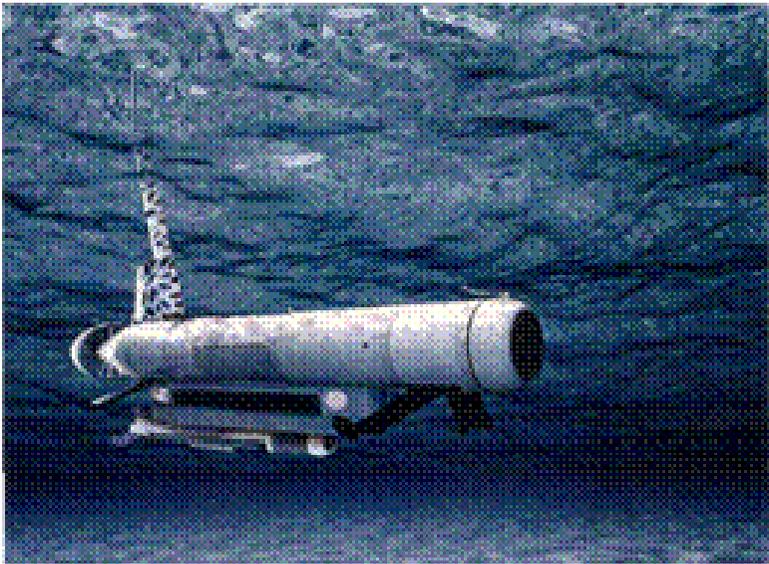


## LECTURE 35

# Delamination Sensing and Vibration Control using Magnetostrictive Materials (Part 1)

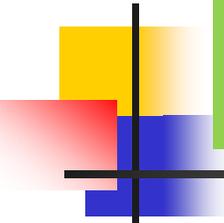


## Magnetostrictive Material: High Bandwidth- Moderate Strain Actuation



- **DC to 3 KHz Bandwidth**
- **Force availability reported up to 1700 N**
- **Free Strain: 3000 micron**

TALON (Tactical Acoustic Littoral Ocean Network) sonar system uses Magnetostrictive Terfenol-D for under-water submarine detection, source: Etrema Products

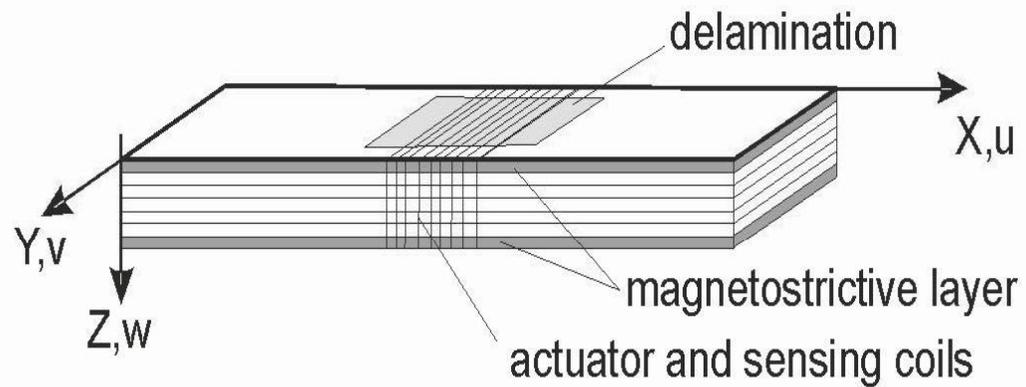


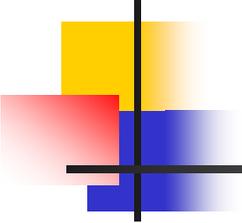
# Organization of this Lecture

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- Delamination in Laminated Composite
- Sensing Delamination
- Terfenol-D as a transducer

# Composite laminates with magnetostrictive Smart Layer





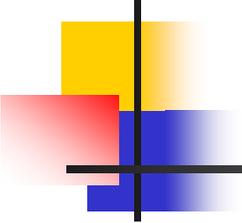
# Delamination

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Separation of plies from one another

## **Delamination may occur during:**

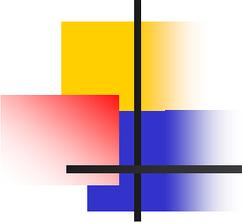
- assembly & handling
- under service
- fabrication
- under impact loading



## Effect of delamination

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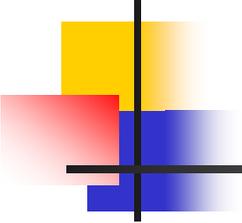
- affects compressive strength
- non-transference of shear across the plies
- leads to fibre breaking, matrix cracking
- may cause bending stretching coupling
- degradation of fibre and fibre matrix interface
- may cause moisture absorption



## Damage detection in composite structures: Challenges

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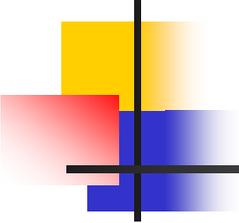
- Anisotropy in composite structure.
- Conductivity of the fibres
- Insulative properties of matrix
- Much of the damage occurs beneath the top surface (BVID)



## Traditional methods of testing cracks/delamination

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- Ultrasonic testing
- Acoustic emission
- Eddy current
- X-radiography
- Thermography
- Lamb wave method



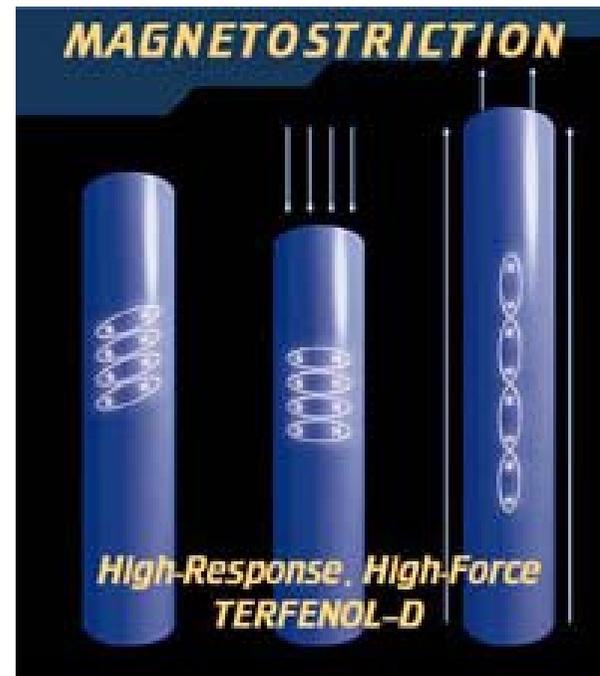
## Limitations of NDE

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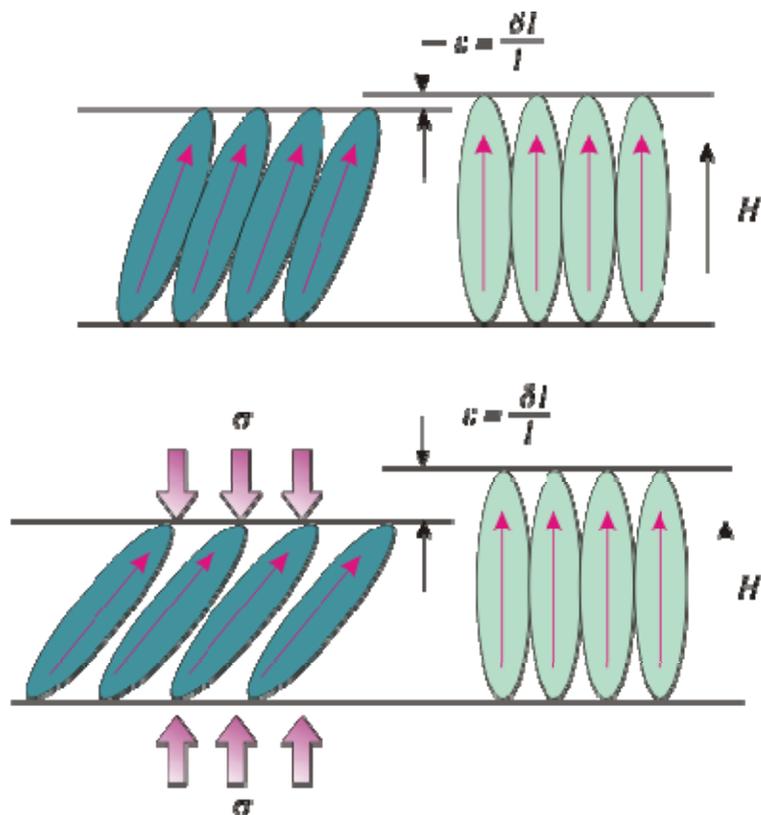
- real time evaluation is difficult
- require specialized equipments
- require skilled manpower
- involves down time, cost, inconvenience
- in-situ evaluation not always feasible

## The physics of magnetostriction

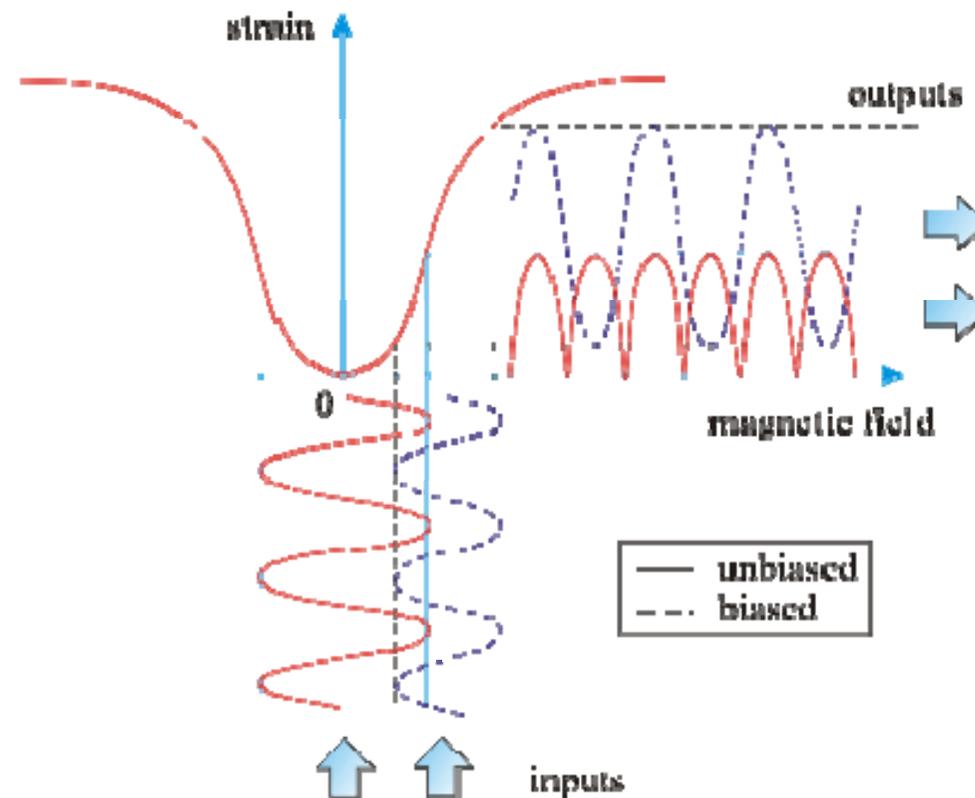
- Magnetic field causes crystals within material to rotate
- Internal magnets get realigned. The rotation causes the strain and thus material elongation

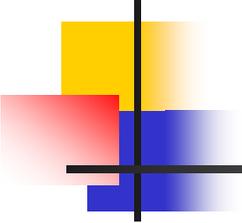


# Basis of magnetostriction and effect of prestressing



# Effect of magnetic bias on the strain produced by a magnetostrictive transducer

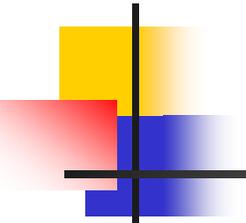




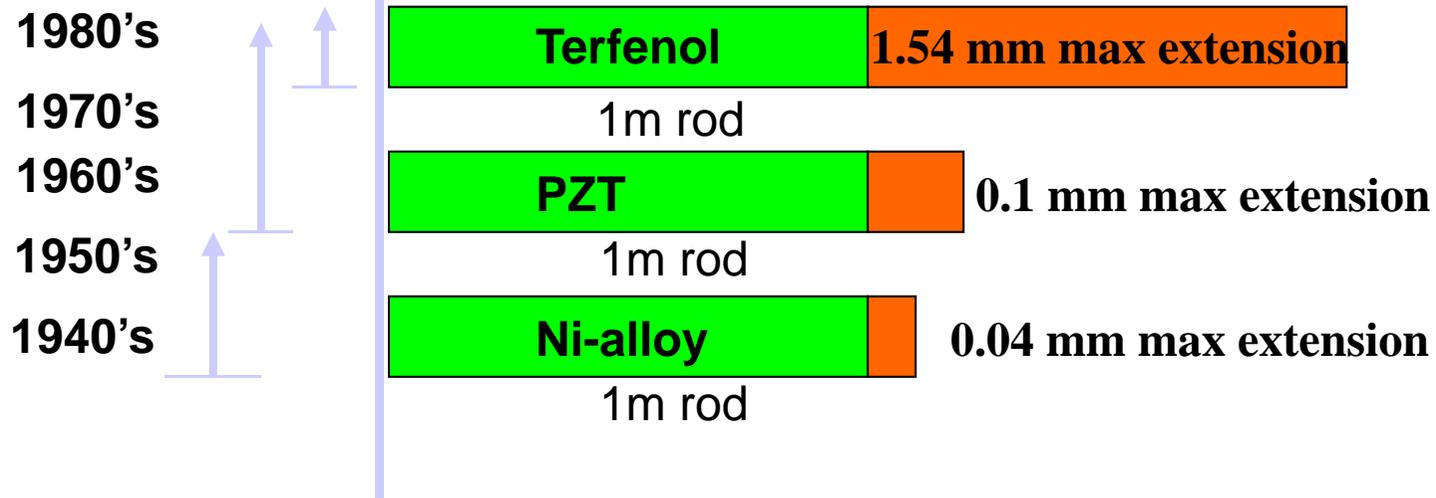
## Magnetostriction

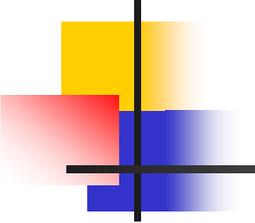
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- Joule Effect:  
A magnetostrictive material strains in the presence of magnetic field. (*used in actuators*)
- Villari Effect:  
In the presence of external mechanical force, the magnetic state of material changes (*used in sensors*)



## Development of magnetostrictive materials





## Magneto-mechanical coupling

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The one dimensional constitutive relationship for magnetostrictive Material

$$\varepsilon = S^H \sigma + d H$$

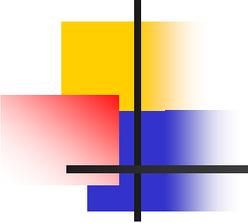
$$B = d \sigma + \mu^\sigma H$$

$S^H$  - elastic compliance at constant magnetic field intensity H

$\mu^\sigma$  - permeability measured at constant stress

$d$  - piezomagnetic coefficient

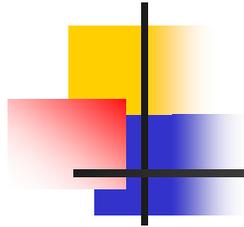
$B$  - flux density



## References

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- [3] Krishnamurthy, A.V., Anjanappa, M. and Wu, Y-F., “Use of magnetostrictive particle actuators for vibration attenuation of flexible beams,” *Journal of Sound and Vibrations*, **206**, 33-49 (1997)
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- [6] Kumar, M. and Krishnamurthy, A.V., “Sensing of delamination in smart composite laminates,” *Journal of Aeronautical Society of India*, **51**, 79 (1998)



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