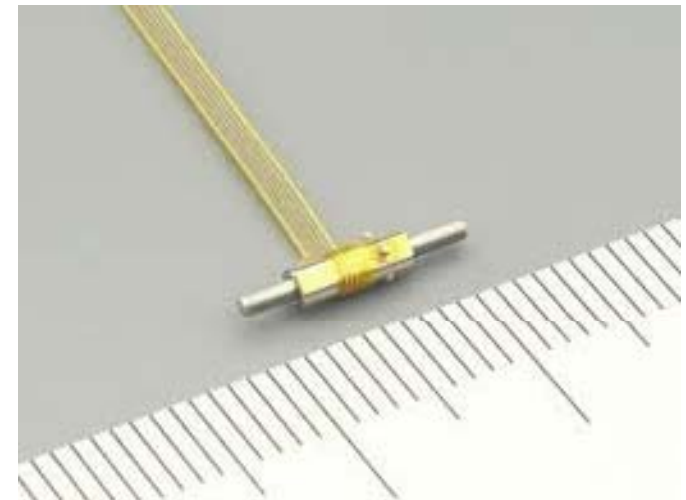


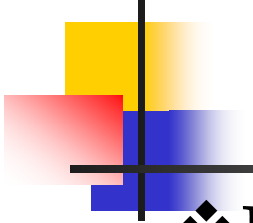
APA230L, APA150M, APA100S

Module 5: Sensors based on HBLS Smart Materials

Bishakh Bhattacharya and Nachiketa Tiwari
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Topics Covered in the Last Lecture



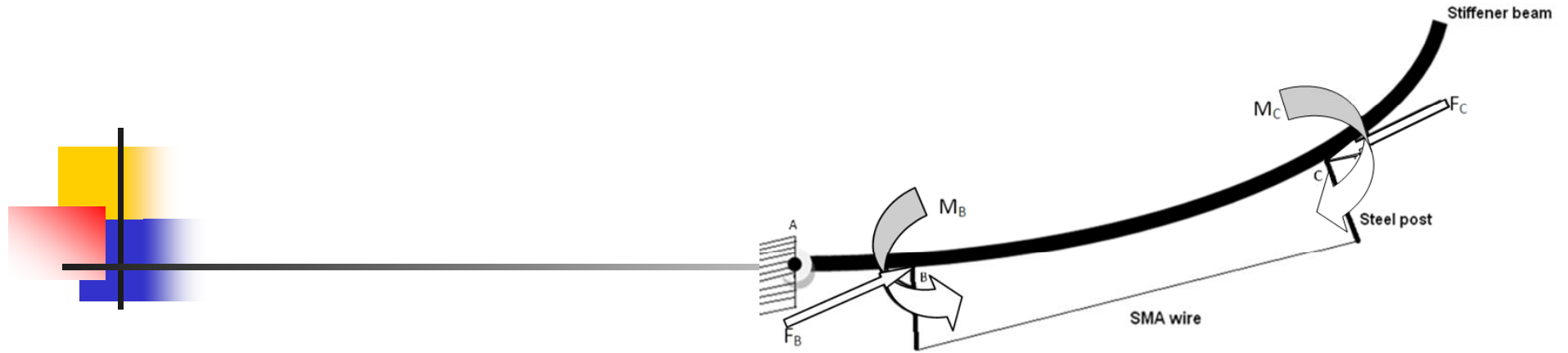
❖ Introduction to HBLS Materials

❖ Smart Magnetostrictive Material

❖ Modelling of Smart Laminated Beam

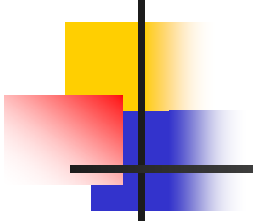
❖ Basic Assumptions

❖ Distributed Control of the System

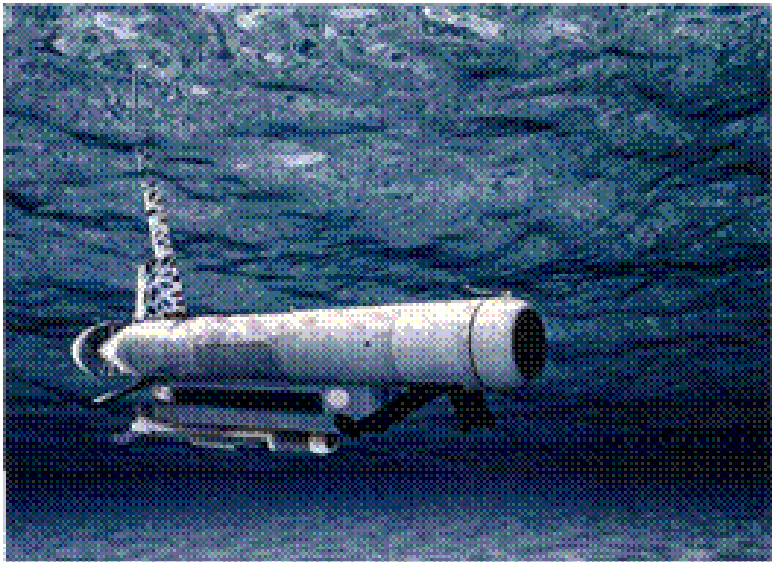


LECTURE 35

Delamination Sensing and Vibration Control using Magnetostrictive Materials (Part 1)



Magnetostrictive Material: High Bandwidth- Moderate Strain Actuation



- **DC to 3 KHz Bandwidth**
- **Force availability reported up to 1700 N**
- **Free Strain: 3000 micron**

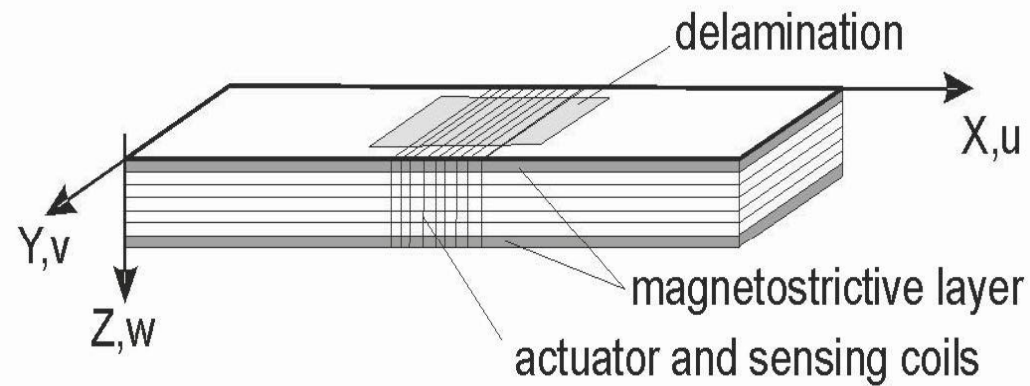
TALON (Tactical Acoustic Littoral Ocean Network) sonar system uses Magnetostrictive Terfenol-D for under-water submarine detection, source: Etrema Products



Organization of this Lecture

- Delamination in Laminated Composite
- Sensing Delamination
- Terfenol-D as a transducer

Composite laminates with magnetostrictive Smart Layer





Delamination

Separation of plies from one another

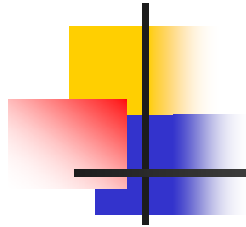
Delamination may occur during:

- assembly & handling
- under service
- fabrication
- under impact loading



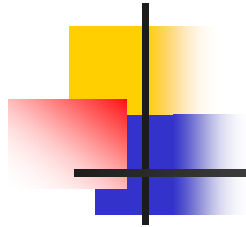
Effect of delamination

- affects compressive strength
- non-transference of shear across the plies
- leads to fibre breaking, matrix cracking
- may cause bending stretching coupling
- degradation of fibre and fibre matrix interface
- may cause moisture absorption



Damage detection in composite structures: Challenges

- Anisotropy in composite structure.
- Conductivity of the fibres
- Insulative properties of matrix
- Much of the damage occurs beneath the top surface (BVID)



Traditional methods of testing cracks/delamination

- Ultrasonic testing
- Acoustic emission
- Eddy current
- X-radiography
- Thermography
- Lamb wave method

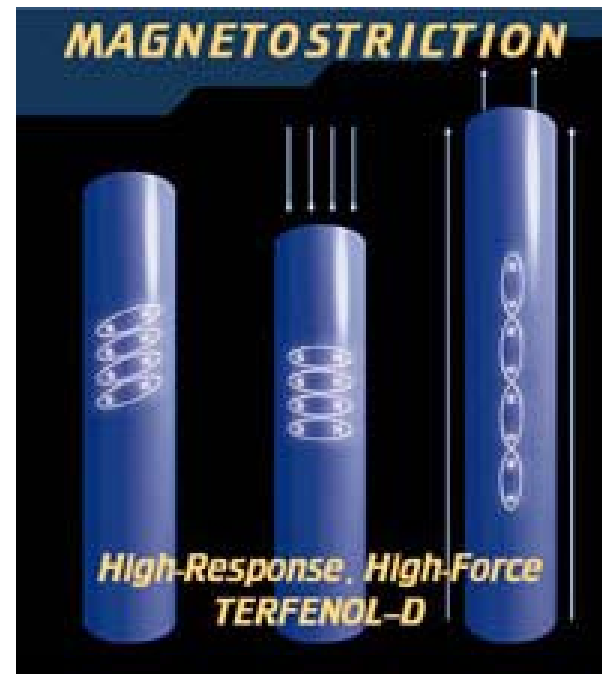


Limitations of NDE

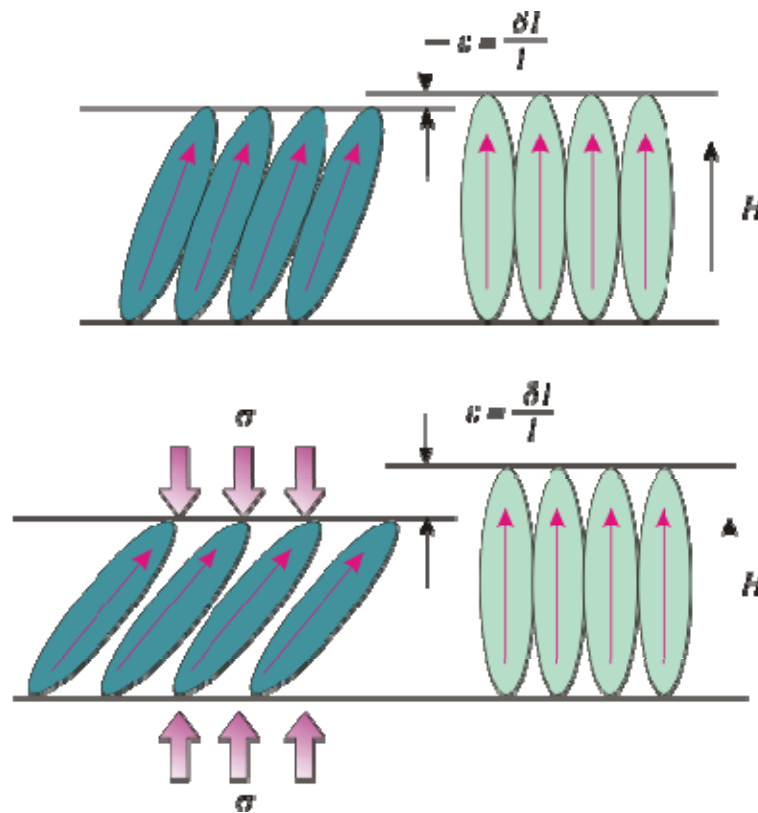
- real time evaluation is difficult
- require specialized equipments
- require skilled manpower
- involves down time, cost, inconvenience
- in-situ evaluation not always feasible

The physics of magnetostriction

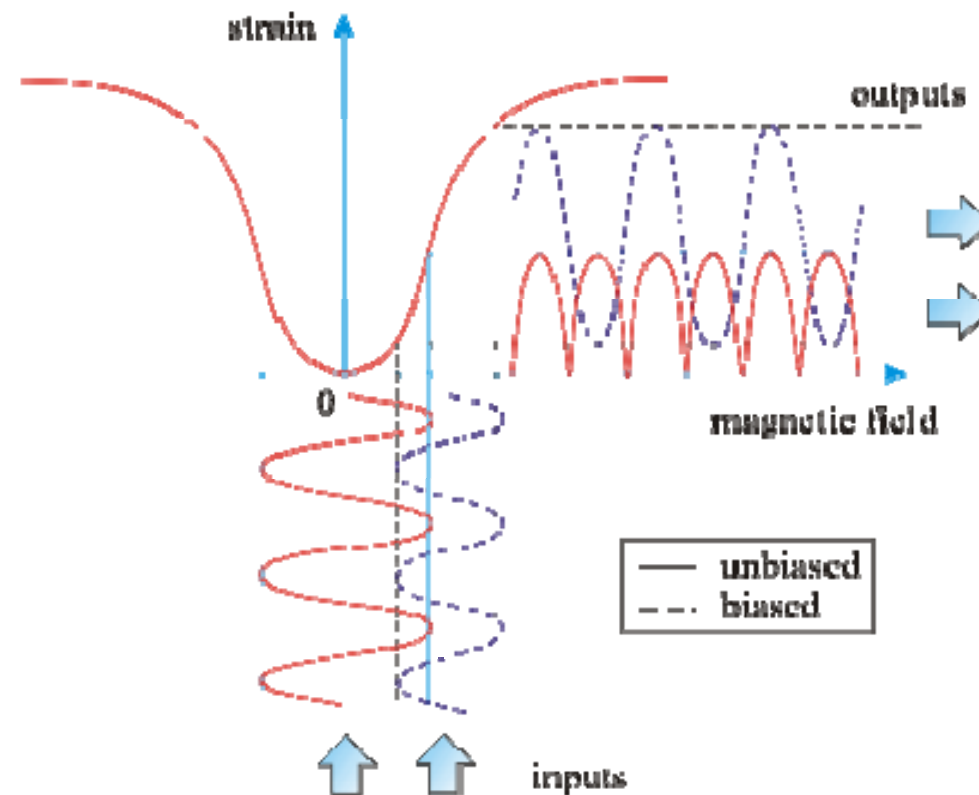
- Magnetic field causes crystals within material to rotate
- Internal magnets get realigned. The rotation causes the strain and thus material elongation

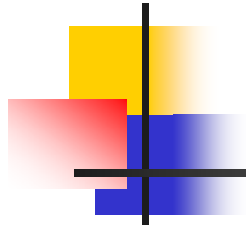


Basis of magnetostriction and effect of prestressing



Effect of magnetic bias on the strain produced by a magnetostrictive transducer





Magnetostriction

- Joule Effect:

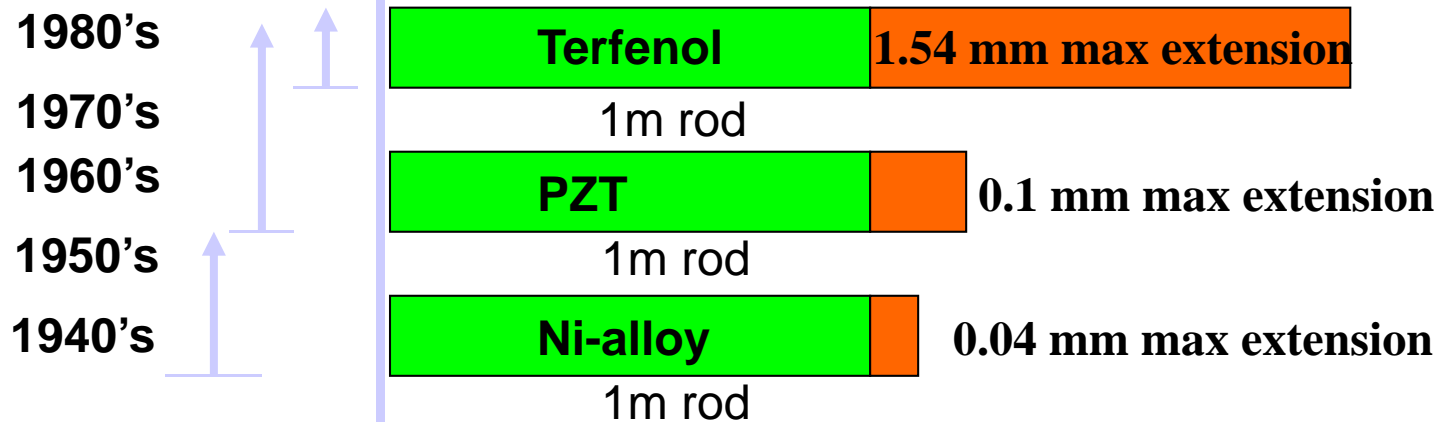
A magnetostrictive material strains in the presence of magnetic field. (*used in actuators*)

- Villari Effect:

In the presence of external mechanical force, the magnetic state of material changes (*used in sensors*)



Development of magnetostrictive materials





Magneto-mechanical coupling

The one dimensional constitutive relationship for magnetostrictive Material

$$\varepsilon = S^H \sigma + d H$$

$$B = d \sigma + \mu^\sigma H$$

S^H - elastic compliance at constant magnetic field intensity H

μ^σ - permeability measured at constant stress

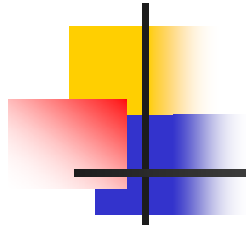
d - piezomagnetic coefficient

B - flux density



References

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- [3] Krishnamurthy, A.V., Anjanappa, M. and Wu, Y-F., “Use of magnetostrictive particle actuators for vibration attenuation of flexible beams,” *Journal of Sound and Vibrations*, **206**, 33-49 (1997)
- [4] Krishnamurthy, A.V., Anjanappa, M., Wu, Y.F., Bhattacharya, B. and Bhat, M.S., “Vibration suppression of laminated composite beam using embedded magnetostrictive layers,” *IE (I) Journal of Aerospace*, **78**, 38-44 (1998)
- [5] Reddy, J.N. and Barbosa, J.A., “Vibration suppression of laminated composite beams,” *Smart Materials and Structures*, **9**, 49-58 (2000)
- [6] Kumar, M. and Krishnamurthy, A.V., “Sensing of delamination in smart composite laminates,” *Journal of Aeronautical Society of India*, **51**, 79 (1998)



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