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Module 9: Mass Transfer

Lecture 38: Conditions at the Interface

Boundary Conditions

The first condition corresponds to a situation for which the species concentration at the surface is maintained at a constant value. Expressing this condition on a molar basis for the surface, $x = 0$, we have.

$$x_A(0,t) = x_{A,W} \quad (9.30)$$

The second condition corresponds to constant species $j_{A,W}^*$ at the surface and using **Fick's law, equation (9.2)** may be expressed as.

$$-CD_{AB} \left. \frac{\partial x_A}{\partial x} \right|_{x=0} = j_{A,W}^* \quad (9.31)$$

A special case of this condition corresponds to the impermeable surface for which

$$\left. \frac{\partial x_A}{\partial x} \right|_{x=0} = 0$$

In applying **equation (9.30)**, we are often interested in knowing the concentration of species **A** in a liquid or a solid (**species B**) at the interface with a gas containing species **A**. If species **A** is only weakly soluble in a liquid, species **B**, Henry's law may be used to relate the mole fraction of **A** in the liquid to the partial pressure of **A** in the gas phase outside the liquid

$$x_A(0) = p_A/H \quad (9.32)$$

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The coefficient H is known as Henry's constant. H depends on temperature, its pressure dependence may generally be neglected for values of p upto 5 bars.

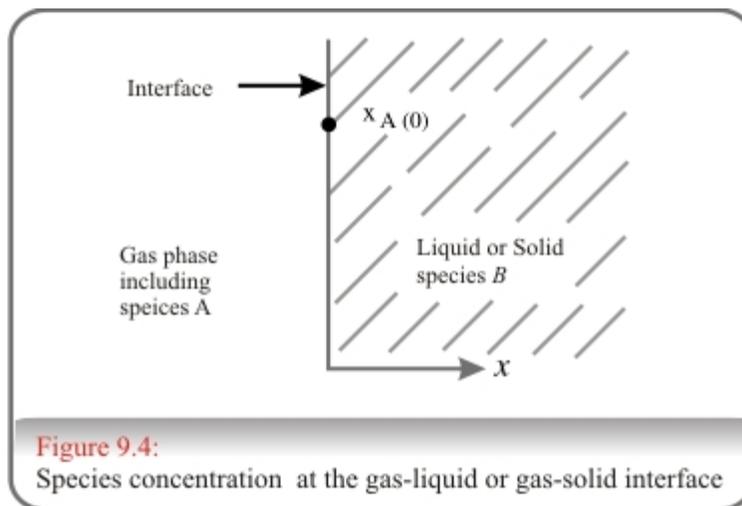


Figure 9.4:
Species concentration at the gas-liquid or gas-solid interface

Conditions at a gas-solid interface may also be determined if the gas, species A, dissolves in the solid, species B, and a homogeneous solution is formed. Treating the solid as a uniform substance, the concentration of the gas in the solid at the interface may be obtained through use of a property known as solubility S . It is defined by the expression.

$$c_A(0) = Sp_A \quad (9.33)$$

Where p_A is the partial pressure of the gas adjoining the interface.

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The molar concentration of **A** in the solid at interface, $C_A(0)_s$, is in units of kilomoles of **A** per cubic meter of solid, in which case the units of **S** must be kilomoles of **A** per cubic meter of solid per bar partial pressure of **A**.

Gas	Solid	T(k)	S (k mol/m ³ bar)
O_2	Rubber	298	3.12×10^{-3}
N_2	Rubber	298	1.56×10^{-3}
CO_2	Rubber	298	40.15×10^{-3}
He	SiO_2	298	0.45×10^{-3}

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Stationary Media with Specified Surface Concentrations

Consider one-dimensional diffusion of species A through a planar medium of A and B. For steady-state conditions with no homogeneous chemical reactions, the molar form of the species diffusion equation reduces to

$$\frac{d}{dx} \left(CD_{AB} \frac{dx_A}{dx} \right) = 0 \quad (9.34)$$

The solution: (the flux distribution)

$$x_A(x) = (x_{A,W2} - x_{A,W1}) \frac{x}{L} + x_{A,W1} \quad (9.35)$$

From $N'' = -CD_{AB} \nabla x_A$, we get

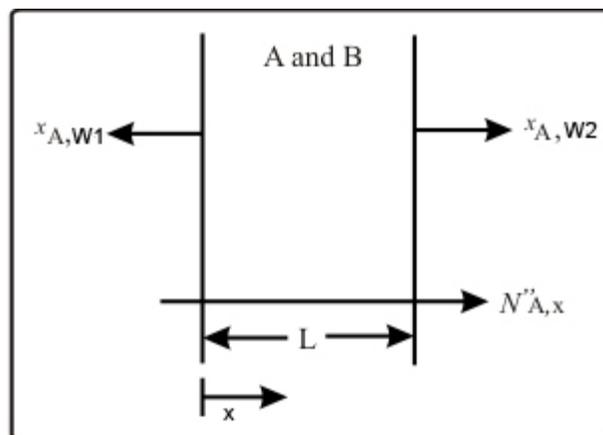


Figure 9.5: Mass transfer in a stationary planar medium

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$$N_{A,x}'' = -CD_{AB} \frac{x_{A,w2} - x_{A,w1}}{L} \quad (9.36)$$

Multiplying by the surface area **A** and substituting $x_A = C_A/C$, the molar rate is then.

$$N_{A,x} = \frac{D_{AB} A}{L} (C_{A,w1} - C_{A,w2}) \quad (9.37)$$

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From the earlier expression, we can define a resistance to species transfer by diffusion in a planar medium as.

$$R_{m,diff} = \frac{C_{Aw1} - C_{Aw2}}{N_{Ax}} = \frac{L}{D_{AB}A} \quad (9.38)$$

Similarly for diffusion in the radial direction in a cylindrical medium we have to solve.

$$\frac{d}{dr} \left(r C D_{AB} \frac{dx_A}{dr} \right) = 0 \quad (9.39)$$

Flux Distribution: Can be obtained after integrating the above equation.

$$x_A(r) = \frac{x_{A,W1} - x_{A,W2}}{\ln r_1/r_2} \ln \left(\frac{r}{r_2} \right) + x_{A,W2}$$

$$R_{m,diff} = \frac{\ln(r_2/r_1)}{2\pi L D_{AB}} \quad (9.40)$$

$$N_{Ar} = \frac{C_{Aw1} - C_{Aw2}}{R_{m,diff}}$$

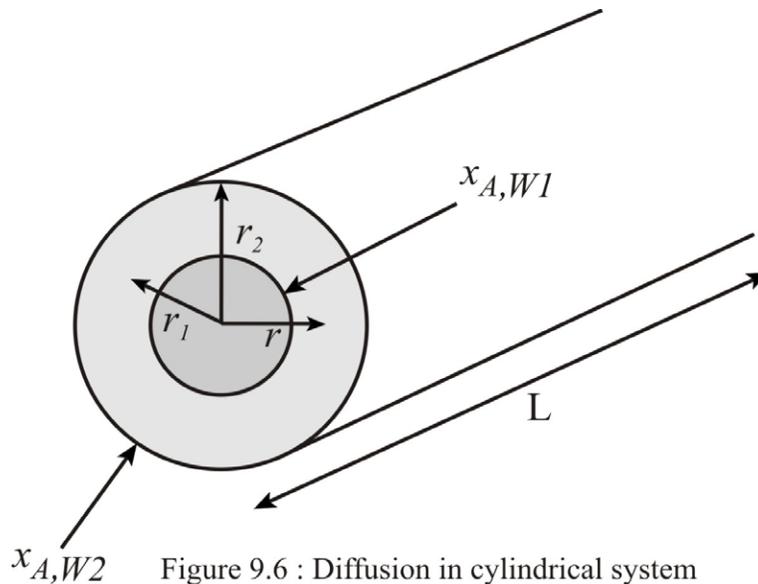


Figure 9.6 : Diffusion in cylindrical system

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Stationary Media with Catalytic Surface Reactions

Many mass transfer problems involve specification of species flux, rather than the species concentration, at the surface.

A catalytic surface is placed in a gas stream for the purpose of promoting a heterogeneous chemical reaction involving species **A**. Assume that the reaction results in the production of species A at a rate given by \dot{N}_A'' , which is defined as the molar rate of production of species A per unit surface area of the catalyst.

Such a reaction enhances surface concentration of **A**, and in order to maintain steady state conditions it is necessary that the rate of species transfer from the surface, $N_{A,x}''$ must be equal to the surface reaction rate.

$$N_{A,x}''(0) = \dot{N}_A''$$

(9.41)



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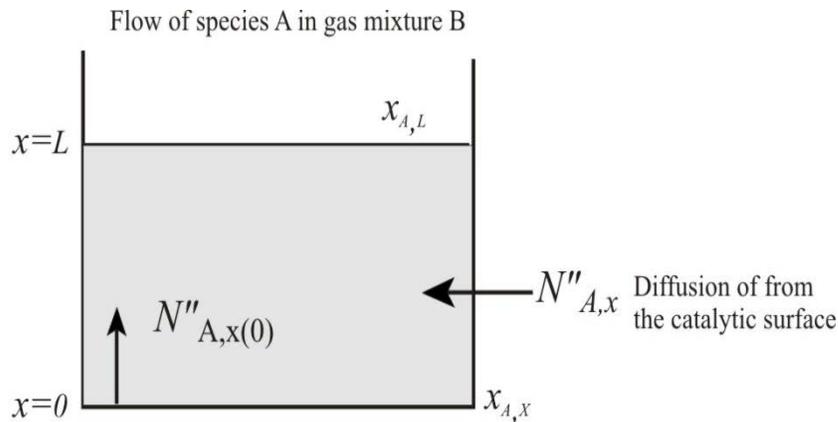


Figure 9.7: One-dimensional diffusion with heterogenous catalysis

It is assumed that the transfer occurs exclusively by diffusion. It is also assumed that the species A leaves the surface as result of one dimensional transfer through a thin film of thickness L and that no reactions occur within the film itself. The mole fraction of A at $x = L$, $x_{A,L}$, corresponds to conditions in the mainstream of the mixture and it is known. Representing the remaining species of the mixture as a single species **B** and assuming the medium to be stationary, we get the governing equation,

$$\frac{d}{dx} \left(CD_{AB} \frac{dx_A}{dx} \right) = 0 \quad (9.42)$$

Where D_{AB} is the binary diffusion coefficient for A in B and B is a multicomponent mixture.

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Assuming C and D_{AB} to be constant, **equation (9.42)** may be solved subject to the conditions that

$$x_A(L) = x_{A,L}$$

and

$$N_{A,x}''(0) = -CD_{AB} \left. \frac{dx_A}{dx} \right|_{x=0} = \dot{N}_A'' \quad (9.43)$$

For a catalytic surface, \dot{N}_A'' depends on $C_A(0)$ surface concentration. For a first order reaction **(that results in a species consumption at the surface)**,

$$\dot{N}_A'' = -k_1'' C_A(0) \quad (9.44)$$

where, k_1'' (m/s) is the reaction rate constant. **Accordingly (9.43)** reduces to

$$-D_{AB} \left. \frac{dx_A}{dx} \right|_{x=0} = -k_1'' x_A(0) \quad (9.45)$$

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Solving (9.42), we get a linear distribution of mole fraction

$$\frac{x_A(x)}{x_{A,L}} = \frac{1 + (xk_1''/D_{AB})}{1 + (Lk_1''/D_{AB})} = \frac{x_A(x)}{x_{A,L}} \quad (9.46)$$

At the catalytic surface this reduces to

$$\frac{x_A(0)}{x_{A,L}} = \frac{1}{1 + (Lk_1''/D_{AB})} \quad (9.47)$$

and the **molar flux** is .

$$N_A''(0) = -CD_{AB} \left. \frac{dx_A}{dx} \right|_{x=0} = -k_1'' C x_A(0)$$

or

$$N_A''(0) = -\frac{k_1'' C x_{A,L}}{1 + (Lk_1''/D_{AB})} \quad (9.48)$$

The negative sign implies that the mass is transferred to the surface . Two limiting cases are very important :

1. $k_1'' \rightarrow 0, (Lk_1''/D_{AB}) \ll 1$, and equations (9.47) and (9.48) reduce to

$$\frac{x_{A,x}}{x_{A,L}} \approx 1 \text{ and } N_A''(0) = -k_1'' C x_{A,L}$$

This process is REACTION LIMITED

2. $k_1'' \rightarrow \infty, (Lk_1''/D_{AB}) \gg 1$, and equations (9.47) and (9.48) reduce to

$$x_{A,x} \approx 0 \text{ and } N_A''(0) = -k_1'' C x_{A,L}$$

This process is DIFFUSION LIMITED

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