1 point

1 point

1 point

## NPTEL » Processing of Polymers and Polymer Composites

## Unit 3 - Week 2

urse outline	Assignment 2	
v does an NPTEL online rse work?	The due date for submitting this assignment has passed.  As per our records you have not submitted this assignment.	
ek 1	Compound extrusion is a process of mixing one or more plastic with an additive to give plastic compounds.	1 poi
k 2	True	· pon
rusion-I	False	
usion-II	No, the answer is incorrect.	
ression molding	Score: 0 Accepted Answers:	
on molding-I	True	
molding-II	2) One of the major functions of rotating screw in extrusion process is to generate the pressure to push the molten material through die.	1 poir
ssignment 2	○ True	
For Assignment 2	False	
7.05 igninoni 2	No, the answer is incorrect.	
	Score: 0 Accepted Answers:	
	True	
	<ol> <li>In the open flash molds, no allowance is provided for placing excess powder in the cavity.</li> </ol>	1 poin
	○ True	
	False	
	No, the answer is incorrect. Score: 0	
	Accepted Answers: False	
	<ol> <li>Extrusion coating is generally used to make an additional layer onto an existing roll stock of paper, foil or film.</li> </ol>	1 poin
os	True	i poiii
	False	
BACK	No, the answer is incorrect.	
	Score: 0	
	Accepted Answers: True	
	5) is the most commonly used polymer in textile industry.	1 poin
	Opolyethylene	
	Ероху	
	O PVC	
	Nylon	
	No, the answer is incorrect. Score: 0	
	Accepted Answers: Nylon	
	. Ayron	
	The common types of mold designs in context of compression molding are:  1 Sami positive.	1 poin
	1 Semi-positive 2 Open flash	
	3 Fully positive	
	○ 1 and 2	
	0 1, 2 and 3	
	1 and 3	
	2 and 3	
	No, the answer is incorrect.	
	Score: 0 Accepted Answers:	
	1, 2 and 3	
	7) Compression molding is used for molding of;	1 poin
	OPolyethylene	•
	© Epoxy	
	Both A and B	
	None of the above	
	No, the answer is incorrect.	
	Score: 0	
	Accepted Answers:  Both A and B	

8) The function of a \_\_\_\_\_in the extrusion process is to remove contaminants present in the melt.

10) The main process parameters that needs to be controlled, in case of extrusion process are;

Barrel

O Die

Score: 0

Screen pack

2 Heat the material

1 and 2

1 and 3

2 and 3

Score: 0

1 and 3

1, 2 and 3

2 Speed of the screw

3 Cooling medium

1 and 2

1 and 3

2 and 3

Score: 0

1, 2 and 3

1, 2 and 3

Accepted Answers:

Accepted Answers:

No, the answer is incorrect.

1 Melting temperature of plastic

No, the answer is incorrect.

3 Create back pressure

Screen pack

Lead screw

Accepted Answers:

1 Reinforce the screen pack

No, the answer is incorrect.

9) The purposes of a breaker plate in extrusion process are to;