

## Unit 7 - Week 5

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## Assignment 5

The due date for submitting this assignment has passed.  
As per our records you have not submitted this assignment.

**Due on 2019-09-04, 23:59 IST.**

1) Which of the following is used as a criterion to differentiate between particulate and aggregative fluidization? 1 point

- Mach number
- Reynolds number
- Froude number
- None of these

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
c.

2) Under which condition, normally particulate fluidization occurs? 1 point

- $Fr = 1$
- $Fr < 1$
- $Fr > 1$
- None of these

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
b.

3) For a bed of particles, at the onset of fluidization by a fluid to form a bed of depth  $H$  and voidage  $\epsilon$  in a vessel, the pressure drop across the bed is \_\_\_\_\_. 1 point

- $\Delta p = H(1 - \epsilon)(\rho_p - \rho_f)g$
- $\Delta p = H(1 - \epsilon)(\rho_p - \rho_f)$
- $\Delta p = H(1 - \epsilon)^2(\rho_p - \rho_f)g$
- None of these

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
a.

4) Aggregative fluidization occurs at very low values of Froude number. 1 point

- True
- False

- a.  
 b.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
b.

5) Archimedes number can be defined as: 1 point

- $Ar = \frac{\rho_f(\rho_p - \rho_f)g^2 d_p^3}{\mu^2}$
- $Ar = \frac{\rho_f(\rho_p - \rho_f)g^2 d_p^3}{\mu^2}$
- $Ar = \frac{\rho_f(\rho_p - \rho_f)g^2 d_p^3}{\mu^2}$
- $Ar = \frac{\rho_f(\rho_p - \rho_f)g^2 d_p^3}{\mu}$

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
c.

6) Bulk density of a particle can be calculated as: 1 point

- $\rho_B = (1 - \epsilon)^2 \rho_p$
- $\rho_B = (1 - \epsilon) \rho_p$
- $\rho_B = \epsilon \rho_p$
- None of these

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
b.

7) According to Geldart, large particles, which produce deep spouting beds, falls under which powder category? 1 point

- Group A
- Group B
- Group C
- Group D

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
d.

8) According to Richardson and Zaki, the bed voidage in a liquid-fluidized bed vary with fluidizing velocity at  $Re_p \leq 0.3$ : 1 point

- $U = U_T \epsilon^{2.65}$
- $U = U_T \epsilon^{0.4}$
- $U = U_T \epsilon^{4.65}$
- $U = U_T \epsilon^{2.4}$

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
c.

9) Beyond the minimum fluidization velocity, distance between the particles \_\_\_\_\_ with \_\_\_\_\_ superficial velocity. 1 point

- increases, decreasing
- increases, increasing
- decreases, decreasing
- decreases, decreasing

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
b.

10) In fluidization process, beyond incipient fluidization, during the bed expansion, the pressure drop across the bed \_\_\_\_\_. 1 point

- Increases
- Decreases
- Remains unchanged
- None of these

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
c.

11) Sand and coffee beans, falls under which powder category. 1 point

- Group B, Group D respectively
- Group D, Group B respectively
- Group A, Group B respectively
- Group A, Group C respectively

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
a.

12) A packed bed of solid particles of density  $2100 \text{ kg/m}^3$ , occupies a depth of  $0.8 \text{ m}$  in a vessel of cross-sectional area of  $0.08 \text{ m}^2$ . The mass of solids in the bed is  $48 \text{ kg}$  and the surface-volume mean diameter of particles is  $2 \text{ mm}$ . A liquid of density  $1000 \text{ kg/m}^3$  and viscosity of  $0.001 \text{ Pa.s}$  flows upward through the bed. Calculate the voidage of the bed, the pressure drop across the bed when the volumetric flow rate is  $0.64 \text{ m}^3/\text{h}$  and pressure drop when it becomes fluidized. 3 points

- $0.36, 33.504 \text{ Pa}, 3107.508 \text{ Pa}$
- $0.64, 33.504 \text{ Pa}, 3107.808 \text{ Pa}$
- $0.36, 63.504 \text{ Pa}, 6107.068 \text{ Pa}$
- $0.64, 33.504 \text{ Pa}, 6107.068 \text{ Pa}$

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
b.

13)  $25 \text{ kg}$  of spherical resin particles of density  $1200 \text{ kg/m}^3$  and uniform diameter of  $50 \mu\text{m}$  are fluidized by water (density  $1000 \text{ kg/m}^3$  and viscosity of  $0.001 \text{ Pa.s}$ ) in a vessel of diameter of  $0.4 \text{ m}$  and form an expanded bed height of  $0.5 \text{ m}$ . Calculate the difference in pressure between the base and top of the bed and the terminal velocity of the particle for water flow rate of  $8 \text{ cm}^3/\text{s}$ . 3 points

- $3248.52 \text{ Pa}, 4.525 \times 10^{-4} \text{ m/s}$
- $5008.29 \text{ Pa}, 2.012 \times 10^{-4} \text{ m/s}$
- $8256.62 \text{ Pa}, 2.725 \times 10^{-4} \text{ m/s}$
- $5218.92 \text{ Pa}, 2.725 \times 10^{-4} \text{ m/s}$

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
d.

14)  $4 \text{ kg}$  of solid particles of density  $2400 \text{ kg/m}^3$  and surface-volume mean size  $640 \mu\text{m}$  from a packed bed of height  $0.5 \text{ m}$  in a circular vessel of diameter  $0.1 \text{ m}$ . Water of density  $1000 \text{ kg/m}^3$  and viscosity of  $0.001 \text{ Pa.s}$  is passed upwards through the bed. Calculate the bed pressure drop at incipient fluidization and the superficial liquid velocity at the incipient fluidization. 3 points

- $5828.52 \text{ Pa}, 0.028 \text{ m/s}$
- $5828.52 \text{ Pa}, 0.014 \text{ m/s}$
- $2914.26 \text{ Pa}, 0.014 \text{ m/s}$
- $2914.26 \text{ Pa}, 0.028 \text{ m/s}$

- a.  
 b.  
 c.  
 d.

No, the answer is incorrect.  
Score: 0

Accepted Answers:  
c.