

```
% <---- Main Program for CSTR Open Loop Dynamic Simulation ---->
```

```
clear all % clear work space
```

```
clc
```

```
close all % Close all previously open figures
```

```
% Initailize plotting style
```

```
set(0,'DefaultLineLineWidth', 2)
```

```
set(0,'DefaultaxesLineWidth', 2)
```

```
set(0,'DefaultaxesFontSize', 14)
```

```
set(0,'DefaultTextFontSize', 14)
```

```
set(0,'DefaultaxesFontName', 'arial')
```

```
% <---- CSTR related global parameters ---->
```

```
% Global variables are shared variables between multiple files
```

```
global G_F G_Fc
```

```
% <---- Initialization of Variables ---->
```

```
% <---- set sampling time & run time ---->
```

```
T = 0.01 ; % Integration interval = 0.1 min.
```

```
run_count = 2001 ; % Siumulation time count
```

```
% Define steady state values operating point
```

```
Fs = 1.0 ; % Steady state Inlet reactant flow rate
```

```
Fcs = 15.0 ; % Steady state coolant flow
```

```
Cas = 0.264572 ; % steady state concentration
```

```
Ts = 393.952115 ; % Steady state reactor temperature
```

```
Xs = [ Cas Ts ]'; % Steady state [ Conc. Temp ]
```

```
% define initial state for dynamic simulation
```

```
G_F = Fs ; % Initial Inlet reactant flow rate (disturbance variable)
G_Fc = Fcs ; % Initial coolant flow (manipulated input)
Xp = Xs ; % Initial state for dynamic simulations
omega = [ 0.75 0.5 ] ; % Frequency of oscillations introduced in inputs
```

```
% Variables to save dynamic simulation results
```

```
res = [] ;
res_dev = [] ;
```

```
for k = 1 : run_count,
```

```
% <----- Generation of inputs at t = k*T ----->
```

```
G_F = Fs + 0.1 * sin(k*T*omega(1)) ; % Sinusoidal change in reactor inlet flow
```

```
if ( k > 200 ) % Introduce sinusoidal change in Fc after 20 minutes
    G_Fc = Fcs + 2 * cos(k*T*omega(2)+(pi/4)) ;
end
```

```
% Save results at time t = k*T
```

```
res = [ res ; (k-1)*T Xp' G_Fc G_F ] ; % save absolute variables
```

```
xp_dev = Xp - Xs ;
Fc_dev = G_Fc - Fcs ;
F_dev = G_F - Fs ;
res_dev = [ res_dev ; (k-1)*T xp_dev' Fc_dev F_dev ] ; % save deviation
```

variables

```

% <---- Process simulation from time t = k*T to t = (k+1)*T
%   Integrate the model equations for new inputs ---->

X0 = Xp ;           % Initial state for integration from t = k*T to (k+1)*T
time = k*T ;
dX_by_dt = cstr_dynamics( time, X0) ;
Xp = X0 + T * dX_by_dt ;           % Euler integration to find Xp at t
= (k+1)*T

end

% <---- Display simulation results
figure(1),subplot(211), plot( res(:,1) , res(:,2), '-' ), grid ;
xlabel(' Time (min)'), ylabel('Reactor Conc. (mol/m^3)'), title( 'Process States
(Absolute)') ;
figure(1),subplot(212), plot( res(:,1) , res(:,3), '-' ), grid ;
xlabel(' Time (min)'), ylabel('Reactor Temp. (K)') ;

figure(2),subplot(211), stairs( res(:,1) , res(:,4) ), grid ;
xlabel(' Time (min)'), ylabel('Coolent Flow'), title( 'Manipulated Input (Fc) and
Disturbance (F) (Absolute)') ;
figure(2),subplot(212), stairs( res(:,1) , res(:,5) ), grid ;
xlabel(' Time (min)'), ylabel('Reactant Inflow (m^3/s)')

% <---- Display simulation results (Perturbation values) ---->

figure(3),subplot(211), plot( res_dev(:,1) , res_dev(:,2), '-' ), grid ;
xlabel(' Time (min)'), ylabel('Reactor Conc. (mol/m^3)'), title( 'Process States
(Deviation)') ;
figure(3),subplot(212), plot( res_dev(:,1) , res_dev(:,3), '-' ), grid ;
xlabel(' Time (min)'), ylabel('Reactor Temp. (K)') ;

```

```

figure(4),subplot(211), stairs( res_dev(:,1) , res_dev(:,4) ), grid ;
xlabel('Time (min)'), ylabel('Coolent Flow'), title( 'Manipylated Input (Fc) and
Disturbance (F) (Deviation)') ;
figure(4),subplot(212), stairs( res_dev(:,1) , res_dev(:,5) ), grid ;
xlabel('Time (min)'), ylabel('Reactant Inflow (m^3/s)')

```

```

% <---- End of Main Program ---->

```

```

% -----
% CSTR Problem dynamic model
% The derivatives XDOT = F( X, U ) are calculated and returned
% to the integrator
% -----
function [xdot] = cstr_dynamics( t ,X )

```

```

% <---- CSTR related global parameters ---->

```

```

global G_F G_Fc

```

```

Ko = 1.0e10 ;           % ( min-1 ) : Reaction rate parameter
E = 8330.1 ;           % ( oK ) : Reaction rate parameter
V = 1.0 ;               % ( m3 ) : Reactor volume
Cp = 1.0 ;              % ( cal / g K ) : Cp value
rho = 1e6 ;             % ( g / m3 ) : density
delH = 1.3e8 ;          % ( cal / kmol ) : Heat of reaction
Cpc = 1.0 ;             % ( cal / g K ) : Cp of coolent
rhoc = 1e6 ;            % ( g / m3 ) : density of coolent
a = 1.678e6 ;          % ( cal / min K ) : heat transfer eqn parameter
b = 0.5 ;               % constant : : heat transfer eqn parameter
To = 323.0 ;           % Reactant Inlet temperature
Tcin = 365;            % K
Cao = 2.0 ;            % Steady state Inlet concentration

```

% Temporary variable used to simplicity of writing ODEs

Ca = X(1); % Reactor concentration

T = X(2); % Reactor temperature

K = Ko \* exp( - E / T );

Gc = a / ( V \* rho \* Cp );

B1 = a \* G\_Fc^b / ( 2 \* rhoc \* Cpc );

B = G\_Fc^( b+1 ) / ( G\_Fc + B1 );

ratio = delH / ( rho \* Cp );

% expressions for two derivatives

dCa\_by\_dt = G\_F \* ( Cao - Ca ) / V - K \* Ca ; % Rate of change of  
concentration

dT\_by\_dt = G\_F \* ( To - T ) / V ; % rate of change of temperature

dT\_by\_dt = dT\_by\_dt - Gc \* B \* ( T - Tcin );

dT\_by\_dt = dT\_by\_dt + ratio \* K \* Ca ;

% Put concentration and temperature derivatives into derivative vector

xdot = [ dCa\_by\_dt dT\_by\_dt ]';