



# Solar Energy: The Semiconductor

## **Learning objectives:**

- 1) To plot the band diagrams of materials
- 2) To explain the interaction of bands with radiation
- 3) To understand the different ways in which band diagrams can be plotted.

Band gap  
greater than  
 $2eV$ : Insulator



Band gap  $E_g$



(a)

Band gap less  
than  $2eV$ :  
Semiconductor



Band gap  $E_g$



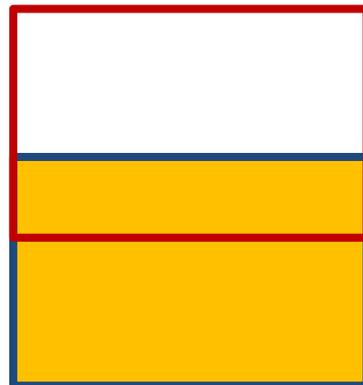
(b)

Partially filled  
bands: Metal



(c)

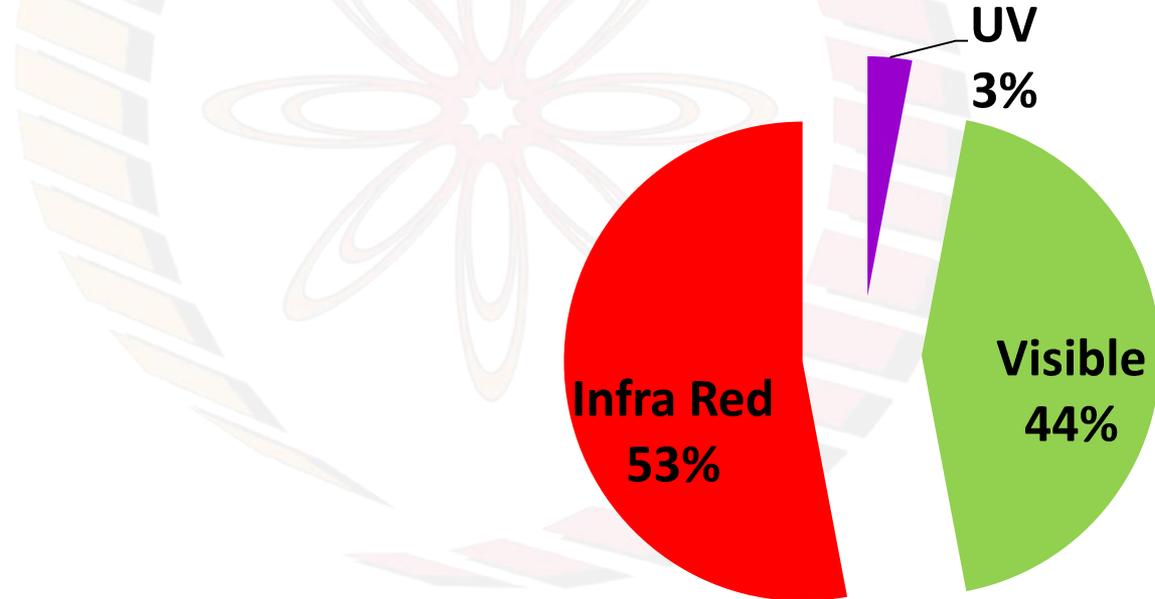
Overlapping  
bands: Metal



(d)

Visible Spectrum Wavelength: 400 nm (violet) to 700 nm (red)

Corresponding band gaps: 3.1 eV to 1.8 eV



Band gap  
greater than  
2eV: Insulator



Band gap  $E_g$



Band gap less  
than 2eV:  
Semiconductor



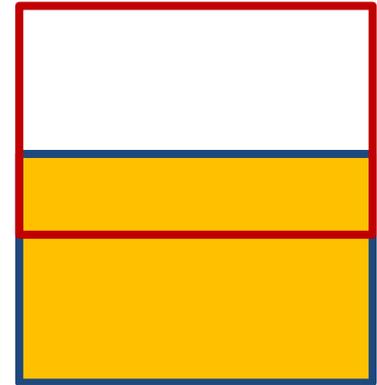
Band gap  $E_g$



Partially filled  
bands: Metal



Overlapping  
bands: Metal



Visible Spectrum Wavelength: 400 nm (violet) to 700 nm (red)  
Corresponding band gaps: 3.1 eV to 1.8 eV

Intrinsic  
semiconductor



$E_f$  - - - - -



(a)

n-type extrinsic  
semiconductor

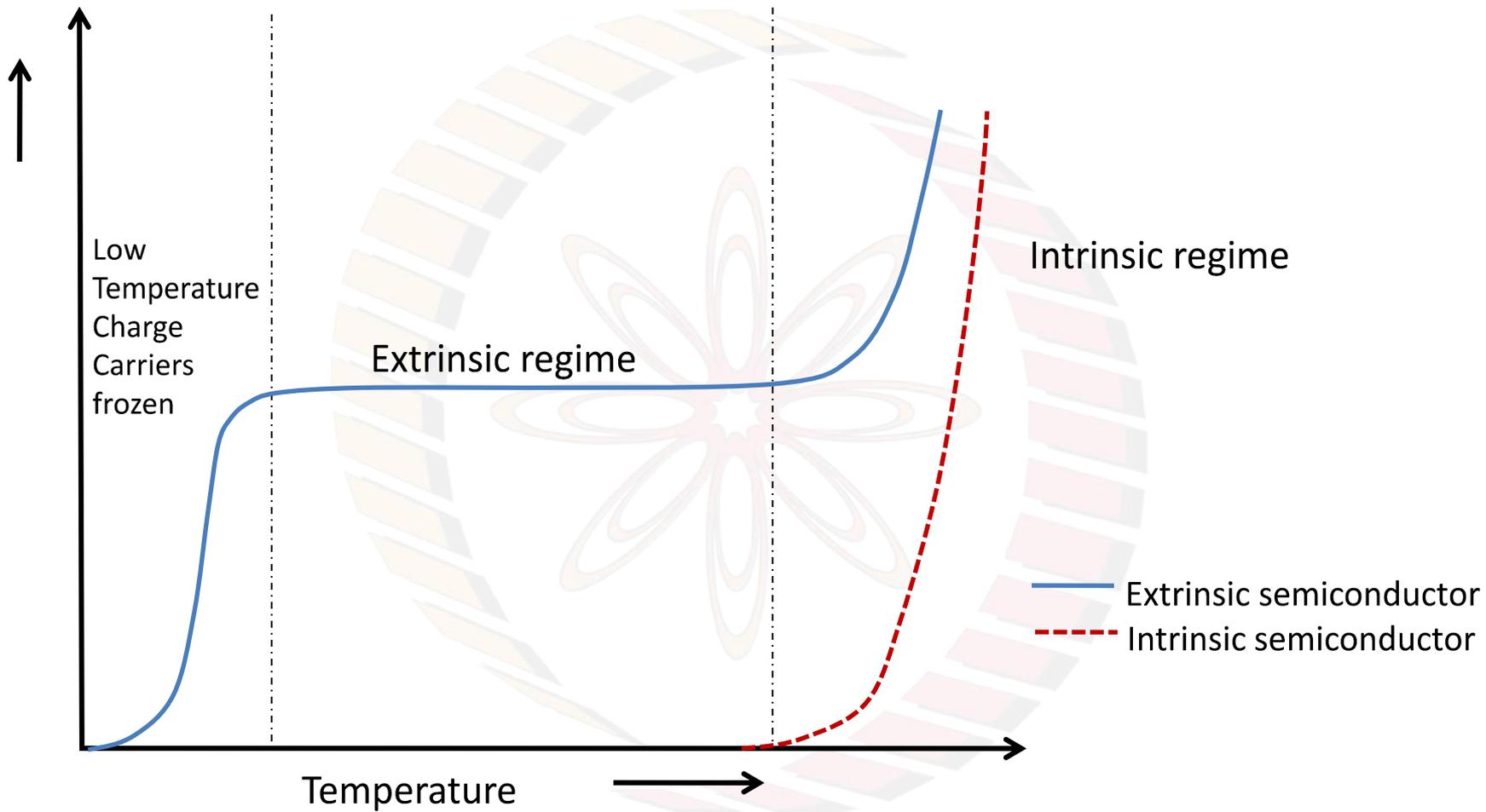


(b)

p-type extrinsic  
semiconductor



(c)

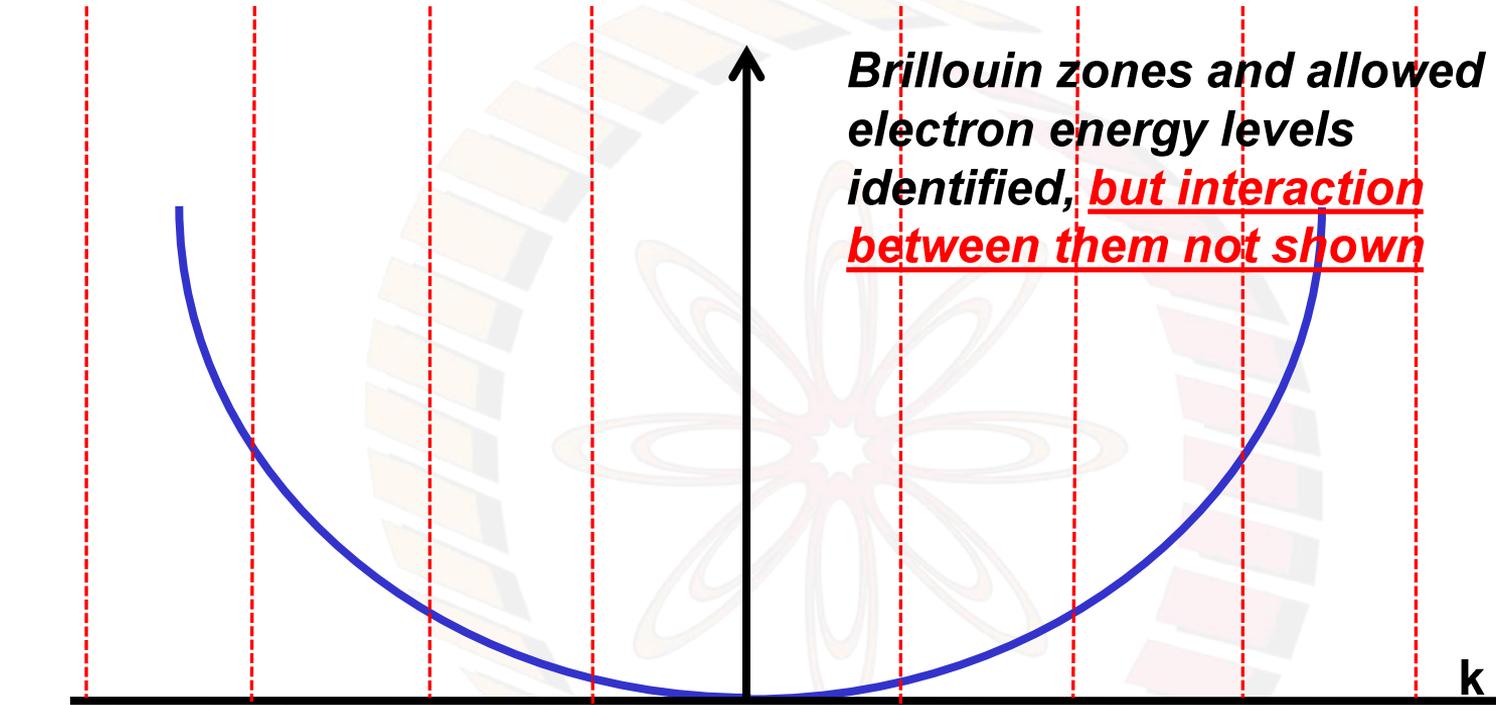


$$E = h\nu$$

$$\lambda = \frac{h}{p}$$

**Planck**  
**de Broglie**

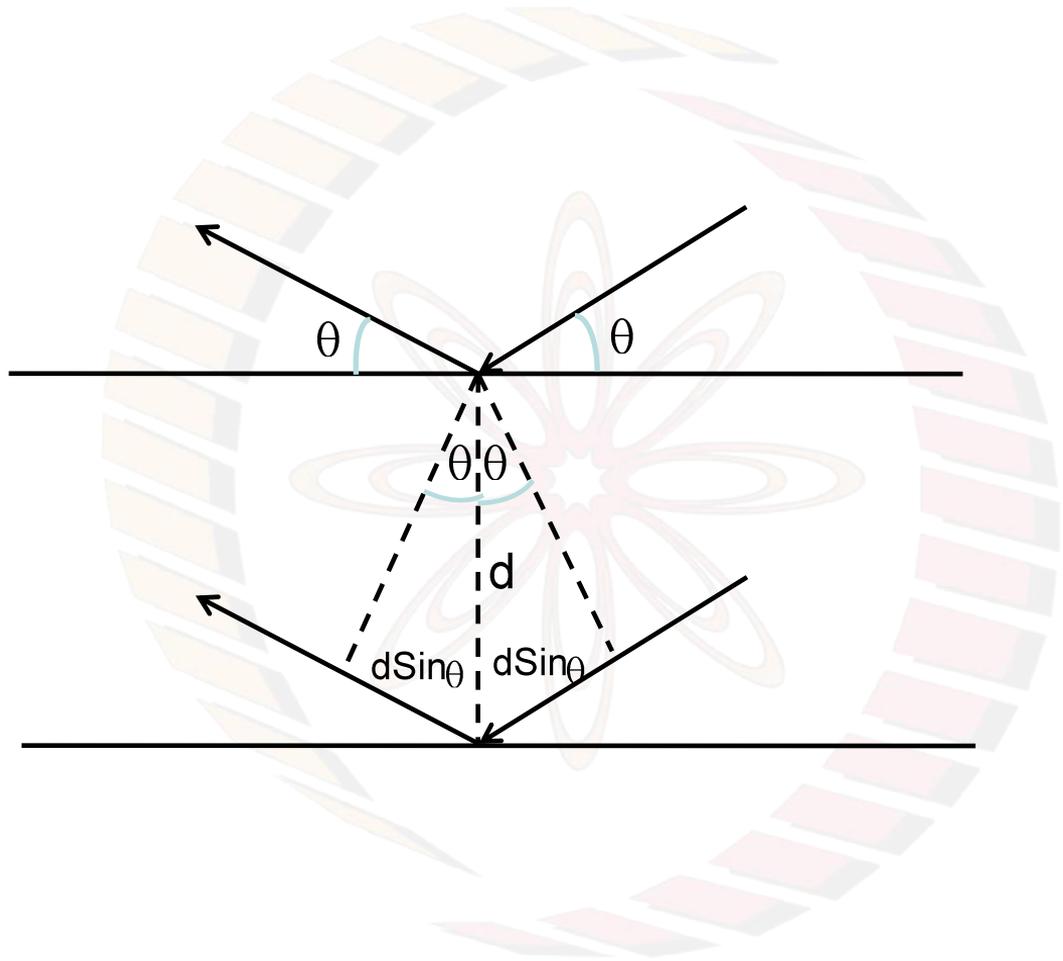
$$E = \frac{\hbar^2 k^2}{2m}$$



$-4\pi/a$   $-3\pi/a$   $-2\pi/a$   $-\pi/a$   $0$   $\pi/a$   $2\pi/a$   $3\pi/a$   $4\pi/a$   $k$

— Allowed energy and wave vectors of nearly free electrons

- - - Brillouin zone boundaries



$\theta$

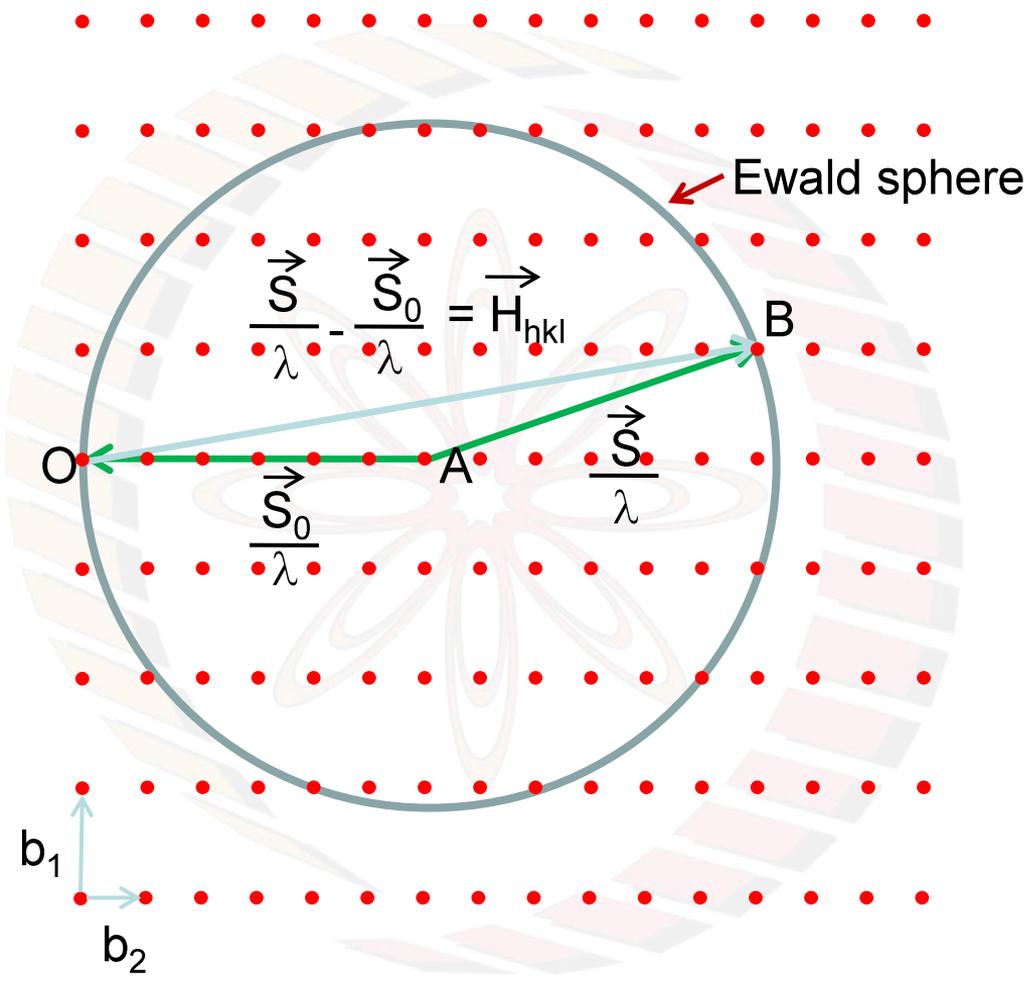
$\theta$

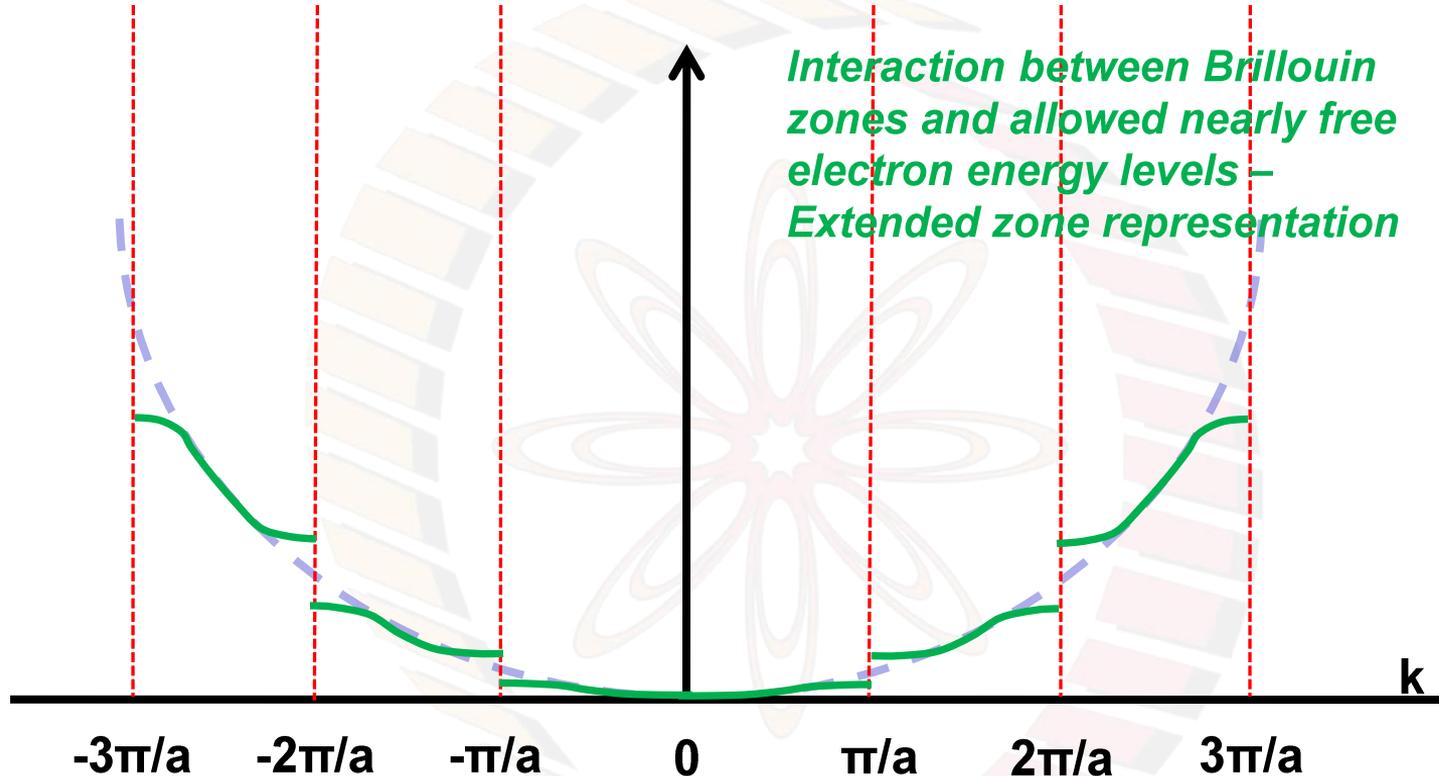
$\theta$

$d$

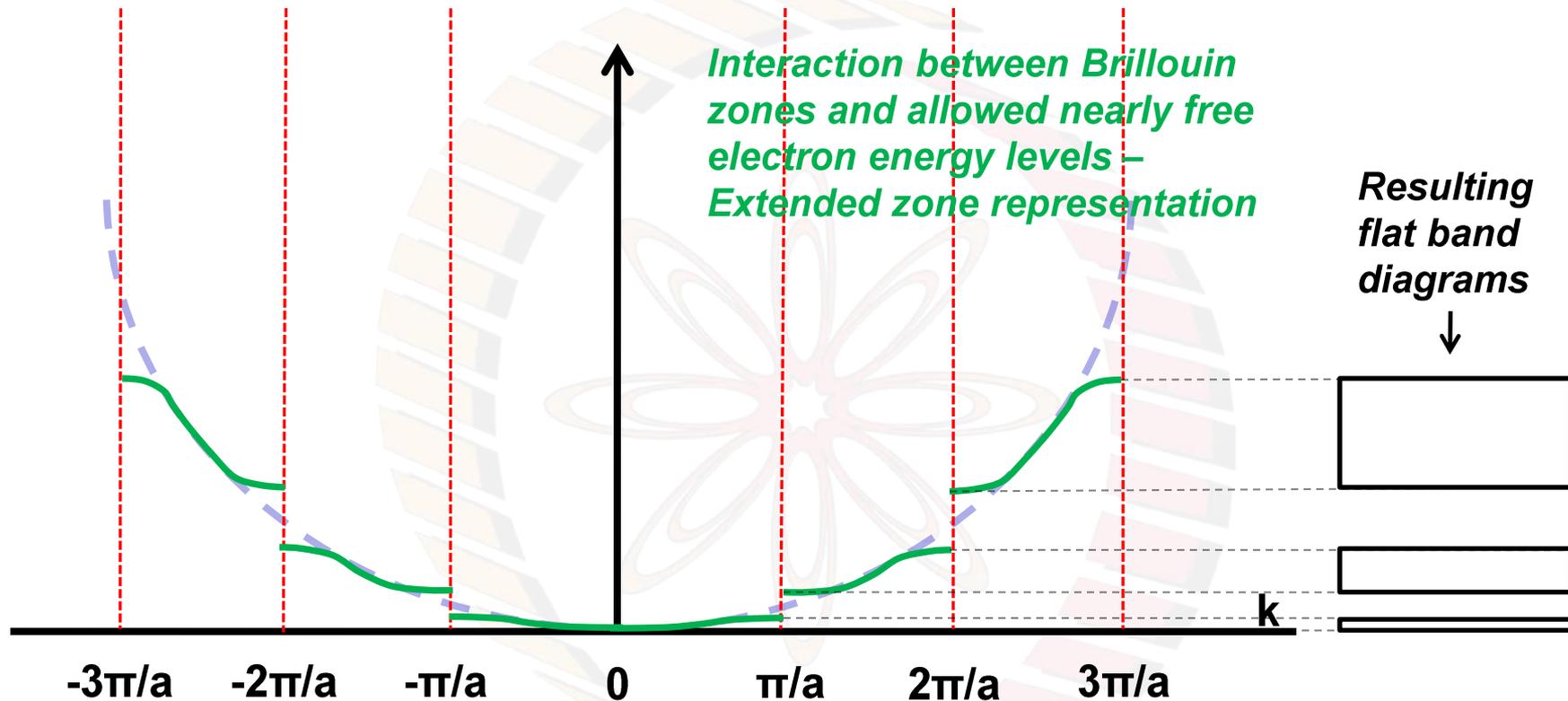
$d \sin \theta$

$d \sin \theta$

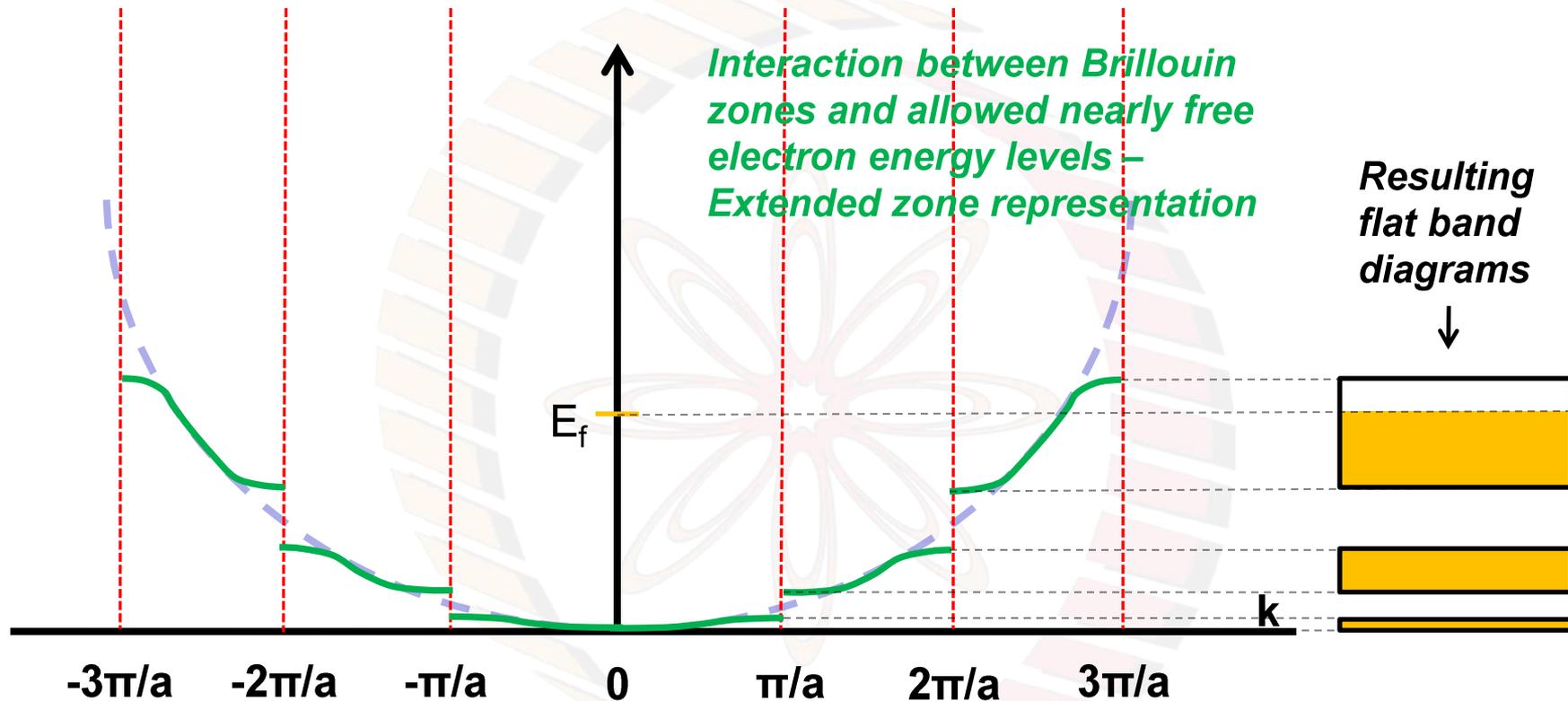




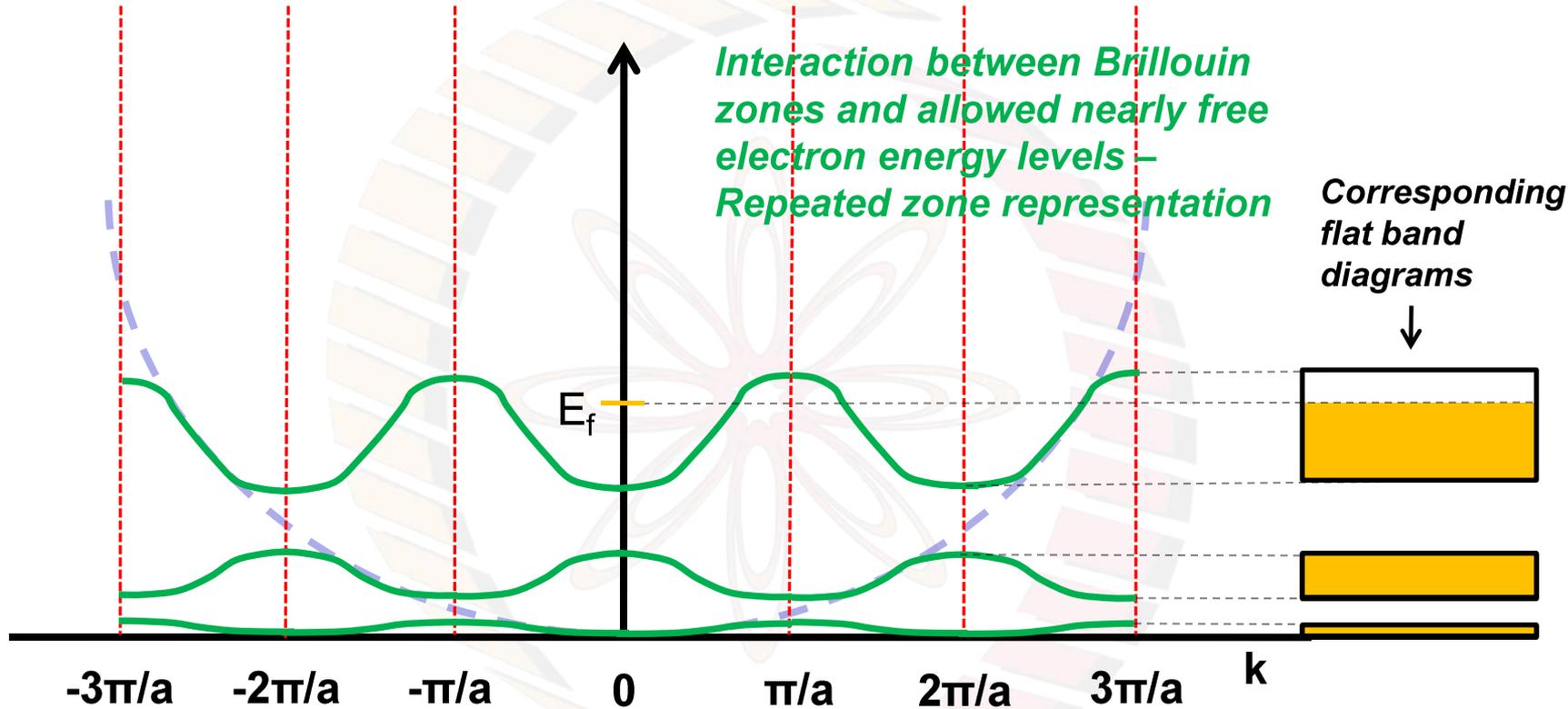
- - - E Vs k of nearly free electrons, without accounting for the Brillouin Zones
- E Vs k of nearly free electrons, distorted due to interaction with Brillouin Zones
- - - Brillouin zone boundaries



- - - E Vs k of nearly free electrons, without accounting for the Brillouin Zones
- E Vs k of nearly free electrons, distorted due to interaction with Brillouin Zones
- - - Brillouin zone boundaries

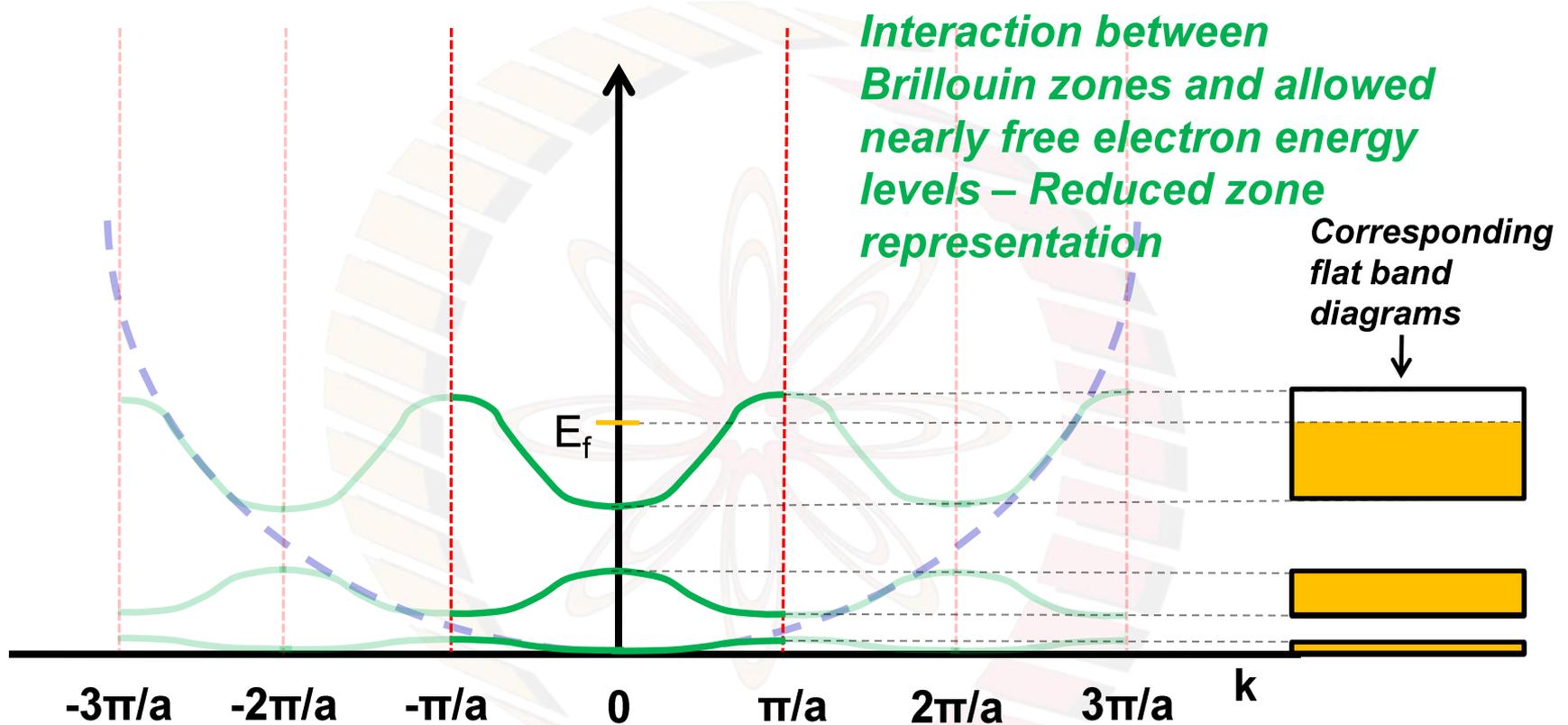


- - - E Vs k of nearly free electrons, without accounting for the Brillouin Zones
- E Vs k of nearly free electrons, distorted due to interaction with Brillouin Zones
- - - Brillouin zone boundaries



- $E$  Vs  $k$  of nearly free electrons, without accounting for the Brillouin Zones
- $E$  Vs  $k$  of nearly free electrons, distorted due to interaction with Brillouin Zones
- Brillouin zone boundaries

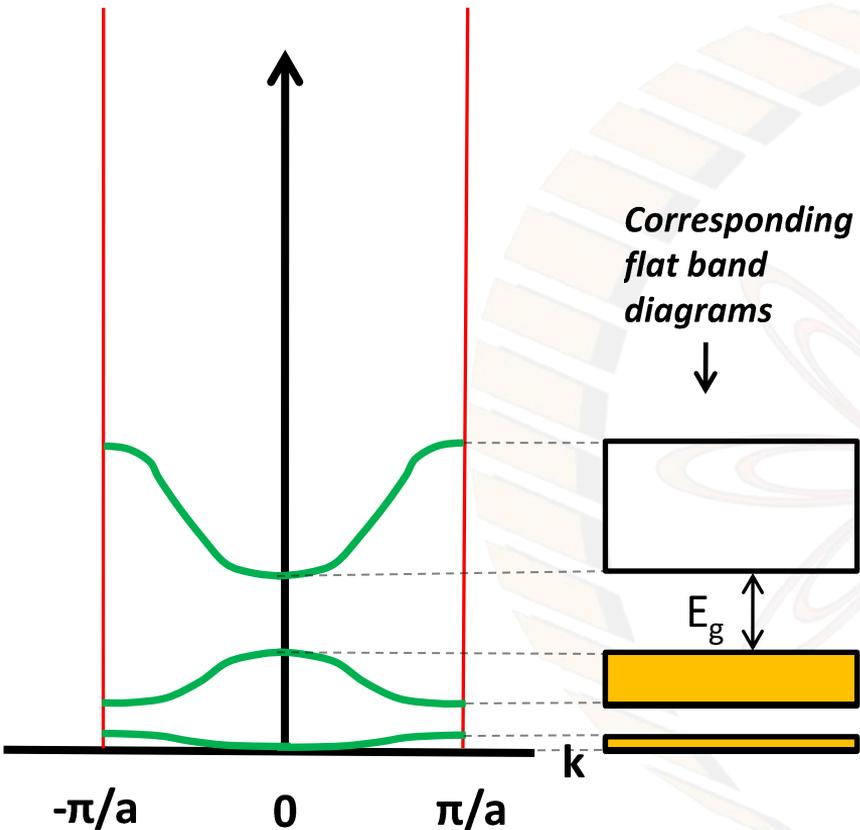
*Interaction between Brillouin zones and allowed nearly free electron energy levels – Reduced zone representation*



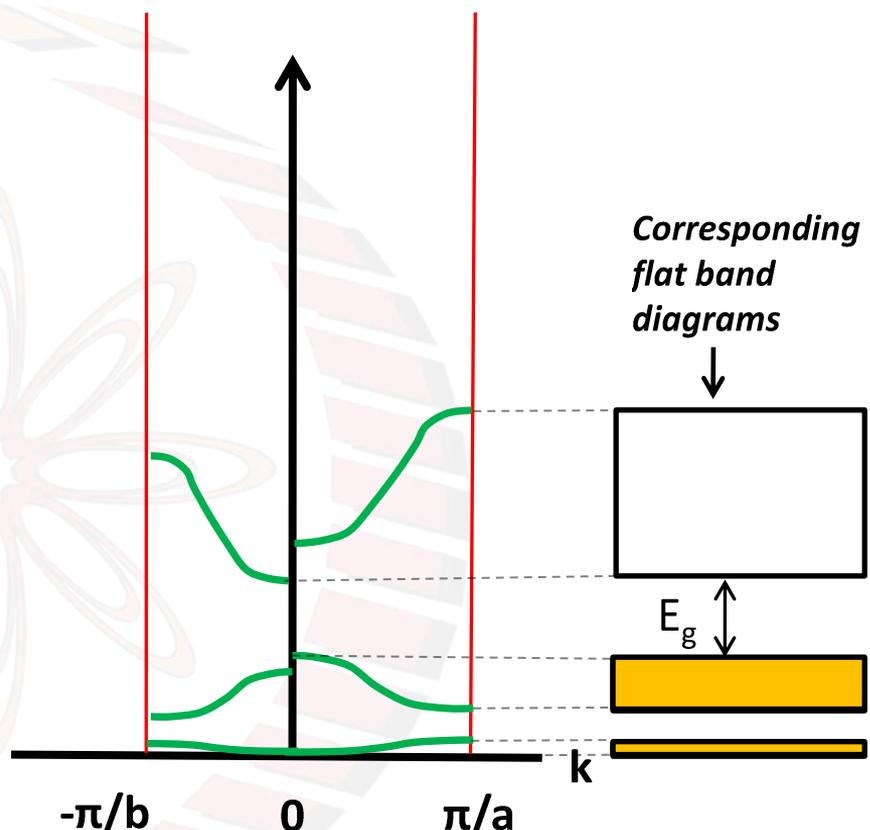
*Corresponding flat band diagrams*



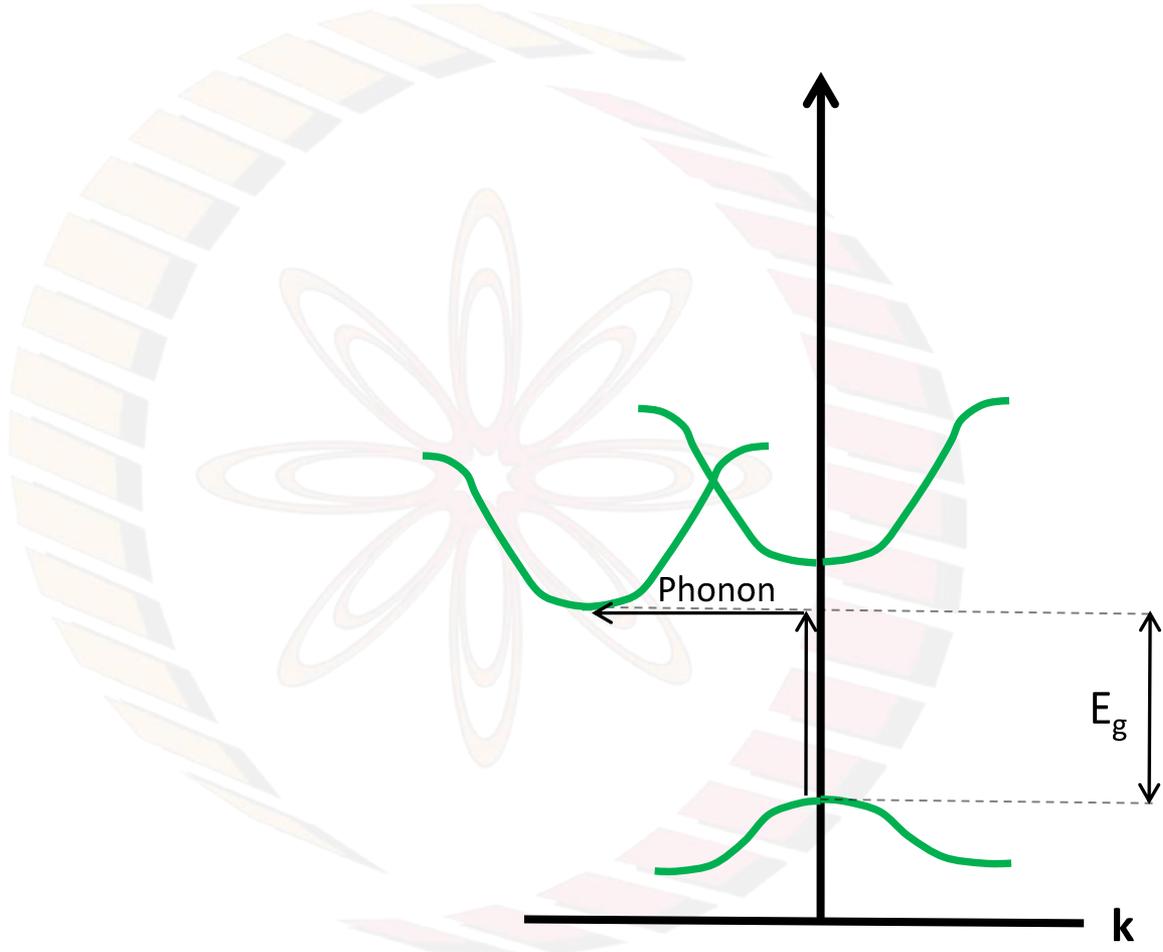
- - -  $E$  Vs  $k$  of nearly free electrons, without accounting for the Brillouin Zones
- $E$  Vs  $k$  of nearly free electrons, distorted due to interaction with Brillouin Zones
- - - Brillouin zone boundaries



Direct bandgap semiconductor

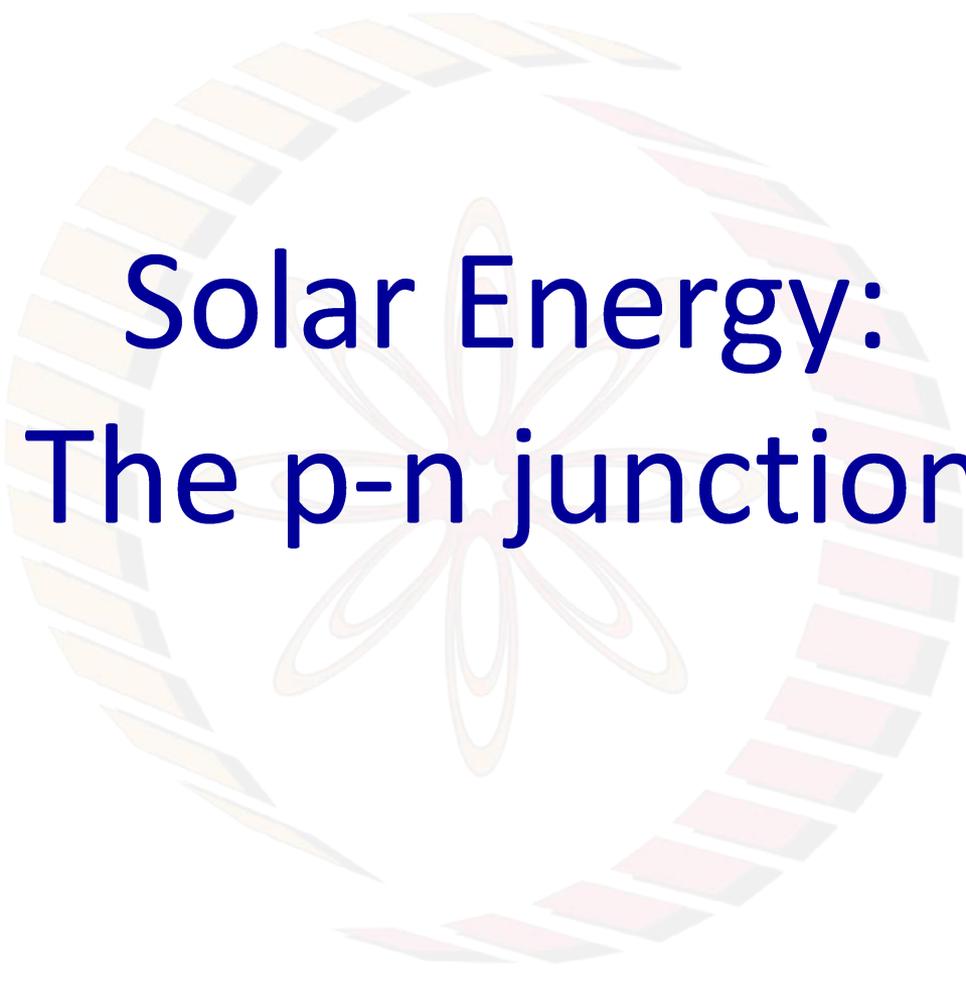


Indirect bandgap semiconductor



## Conclusions:

- 1) There is significant variation in the band diagrams of different types of materials
- 2) Interaction of a material with radiation depends strongly on its band diagram
- 3) Visible spectrum is a small fraction of solar radiation
- 4) There is a difference in the effectiveness with which direct and indirect bandgap semiconductors interact with radiation



# Solar Energy: The p-n junction

## **Learning objectives:**

- 1) To describe the material features as well as characteristics of the p-n junction
- 2) To explain the functioning of the p-n junction

Intrinsic  
semiconductor

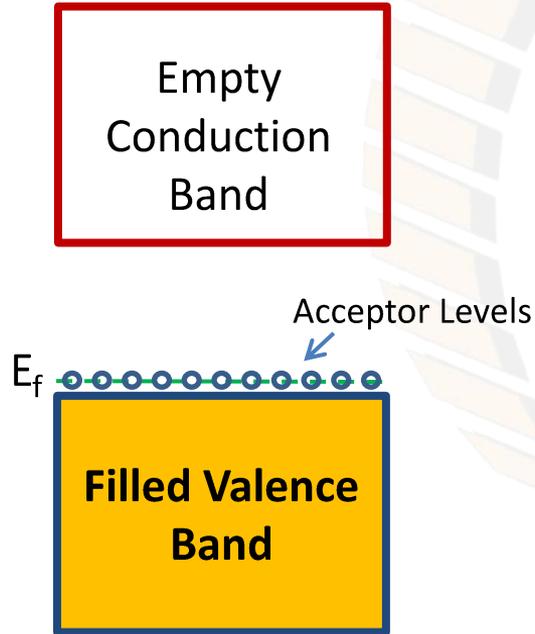
Empty  
Conduction  
Band

$E_f$  - - - - -

Filled Valence  
Band

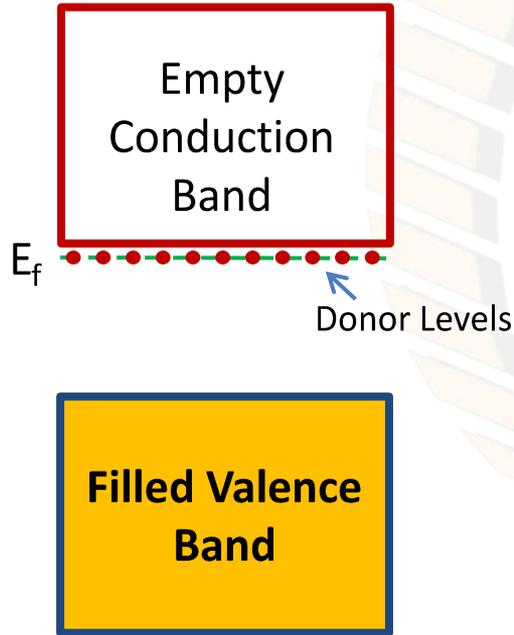
- Charge carrier concentration depends only temperature
- Conductivity depends only on Temperature
- Examples:
  - Elemental: Group IV A: Si (1.1 eV), Ge (0.7 eV)
  - Compound:
    - Group III A and Group V A (III-V)
      - GaAs, InSb
    - Group II B and Group VI A (II-VI)
      - CdS, ZnTe

p-type extrinsic semiconductor



- Charge carrier concentration depends on dopant concentration
- Conductivity depends on dopant concentration
- Examples:
  - Group IV A elements doped with small quantities of Group III A elements: B, Al, Ga, In, Tl

n-type extrinsic semiconductor



- Charge carrier concentration depends on dopant concentration
- Conductivity depends on dopant concentration
- Examples:
  - Group IV A elements doped with small quantities of Group V A elements: N, P, As, Sb, Bi

Intrinsic  
semiconductor



Electron in conduction band

$E_f$

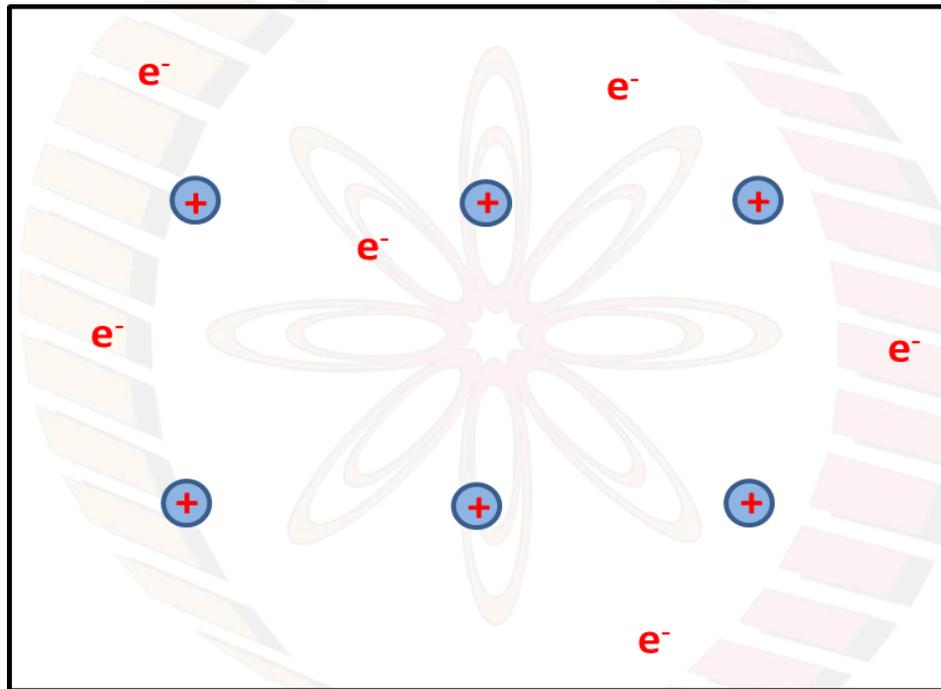


Hole in valence band

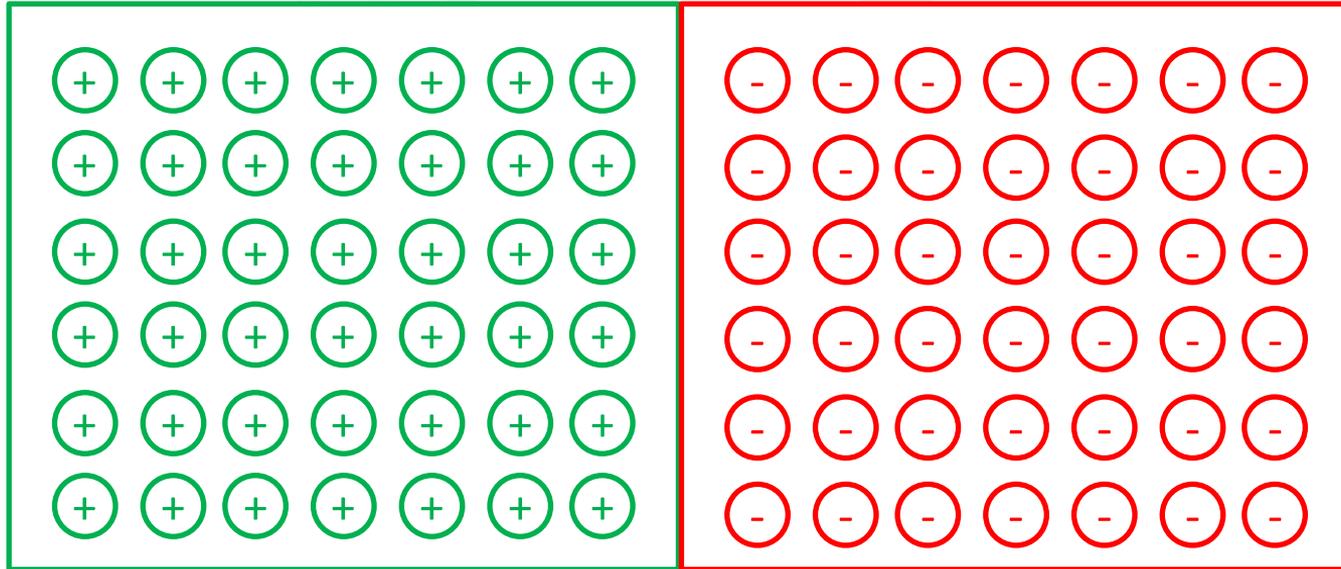
$$E_g = h\nu$$

Stability of electron-hole pair?

Metal



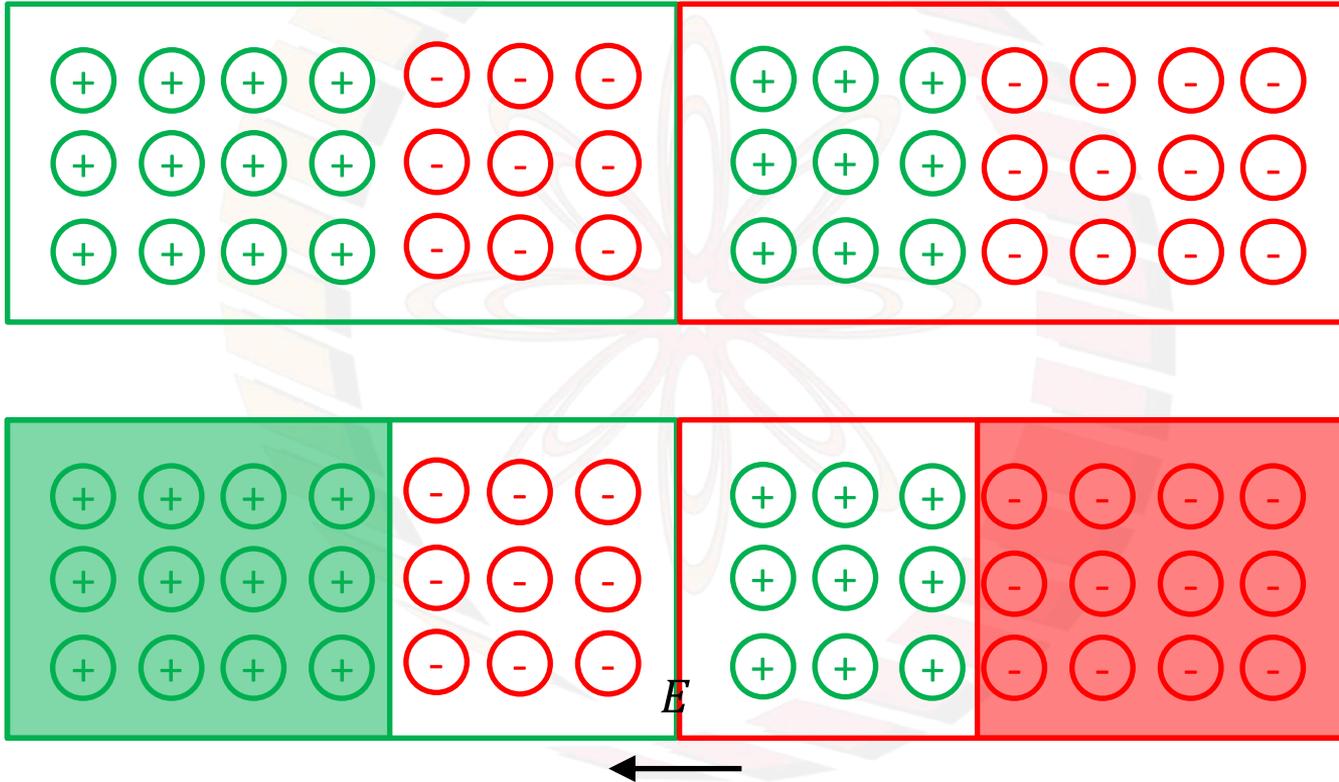
# The p-n junction



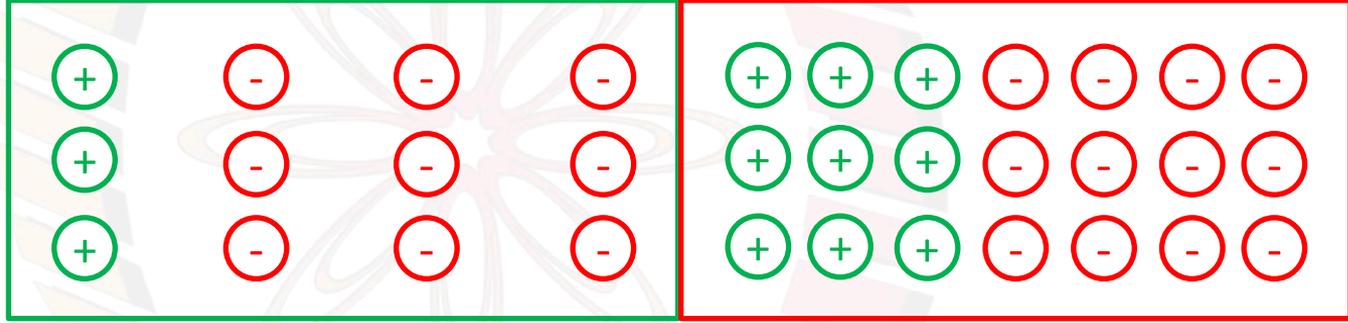
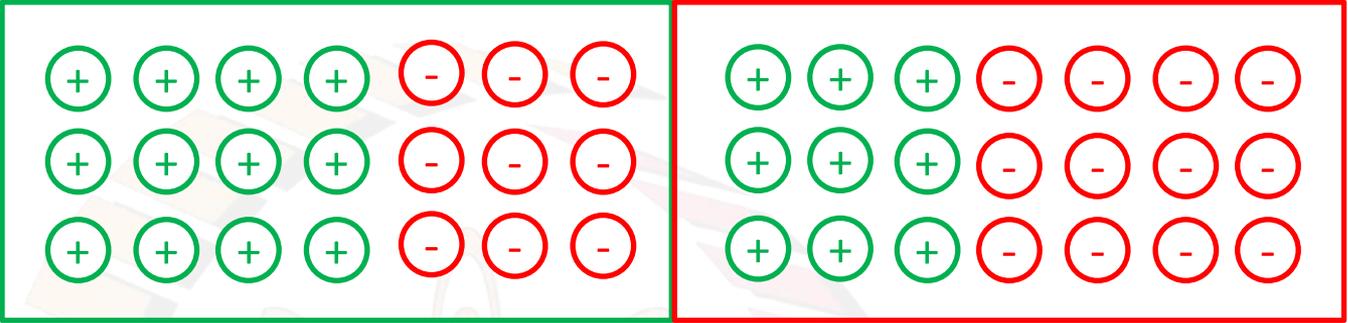
Si doped with B  $\sigma = n e \mu_e + p e \mu_h$  Si doped with P

| |      | |

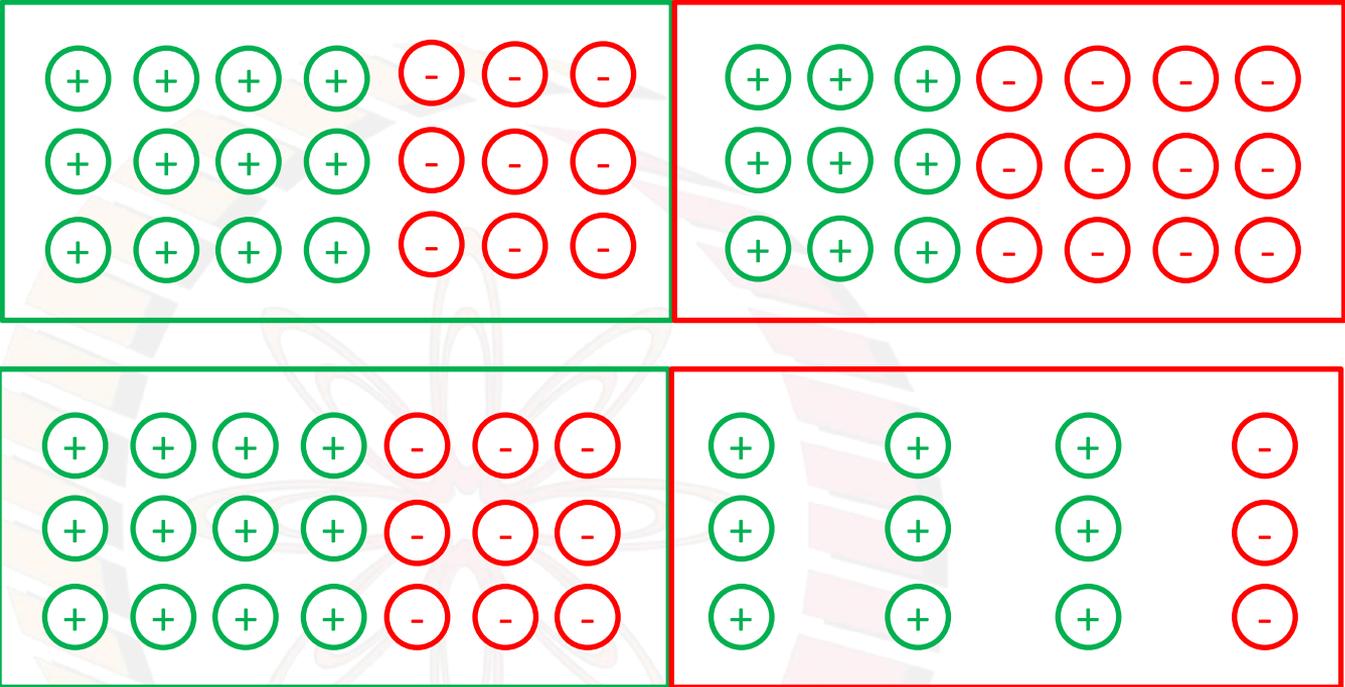
# The space charge region Depletion region

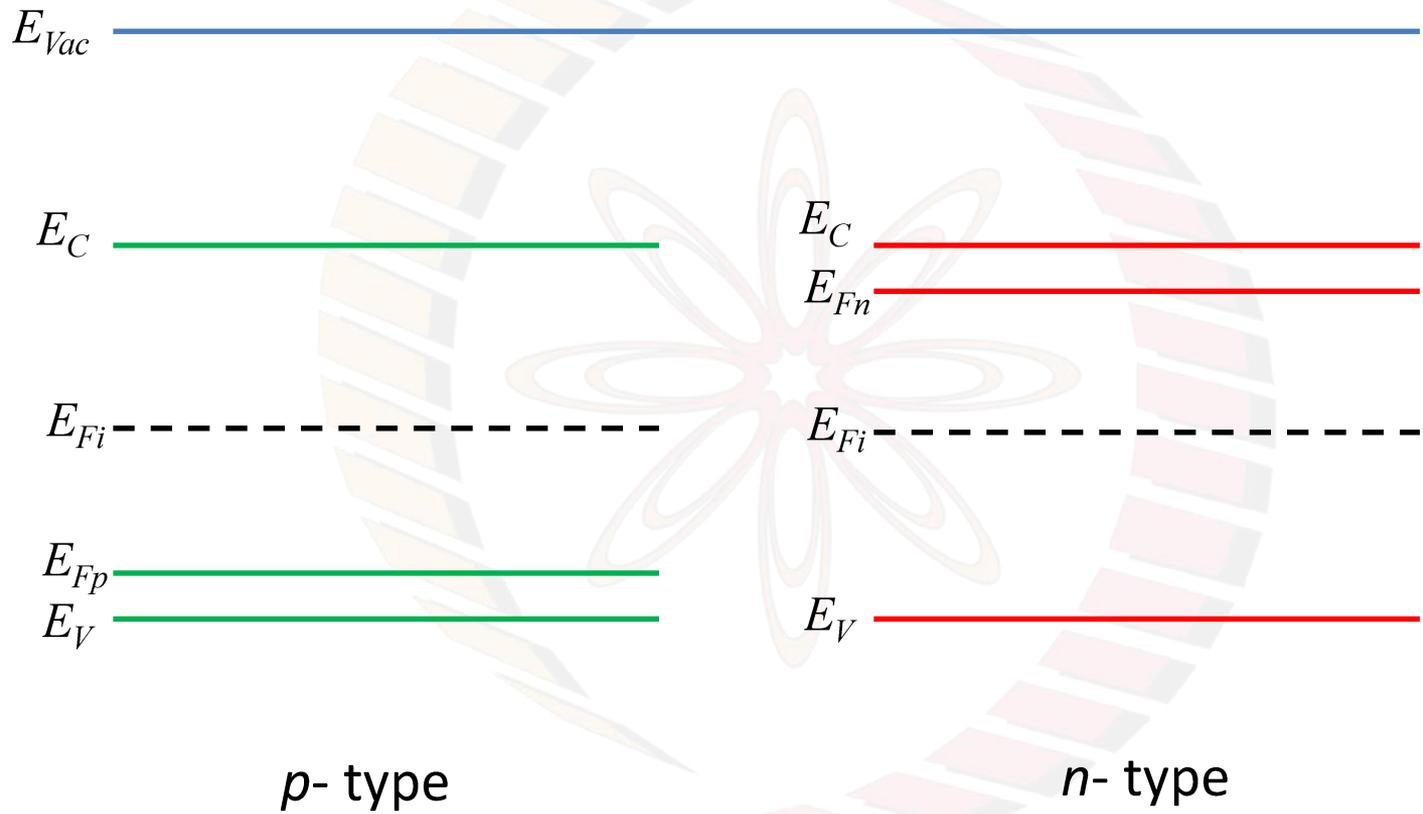


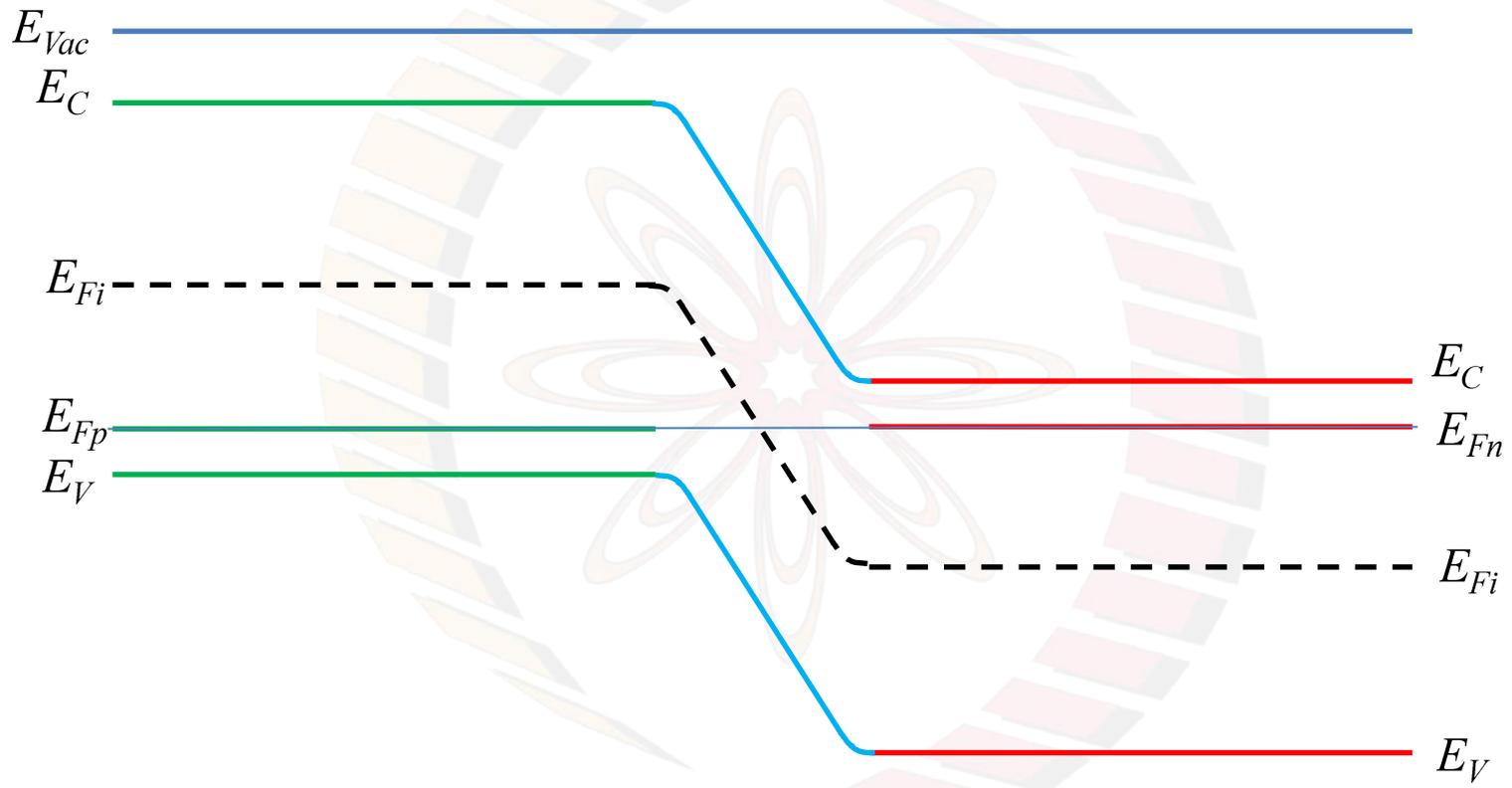
space charge region  
depletion region



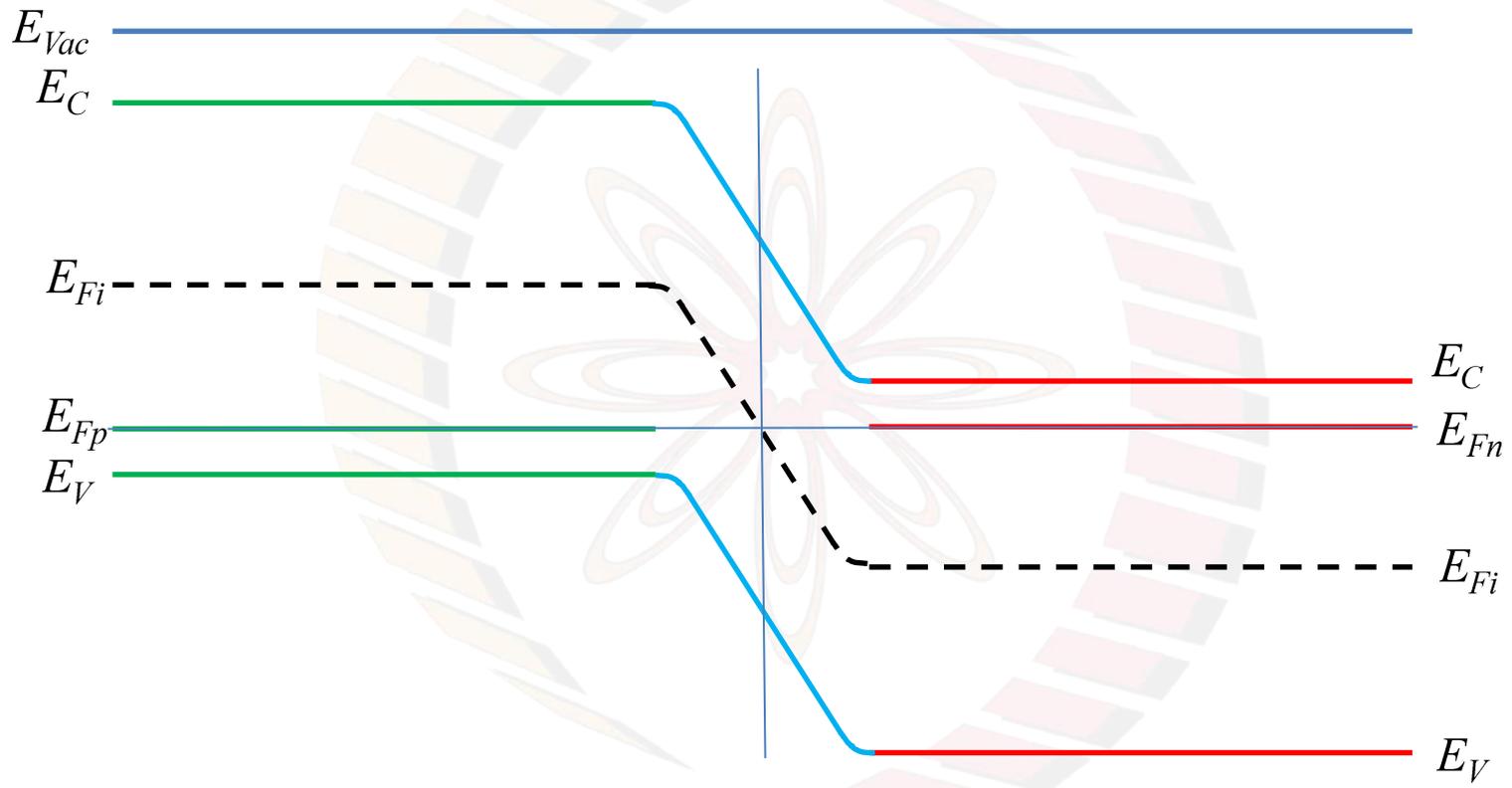
space charge region  
depletion region





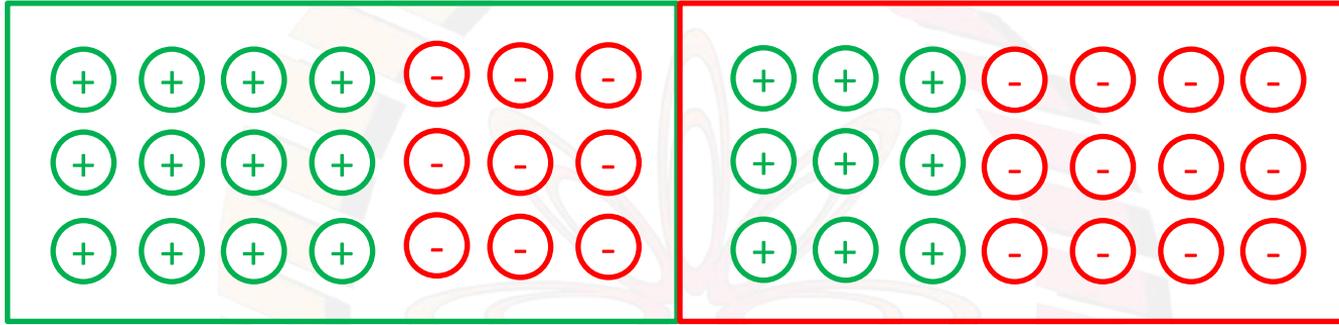


$pn$ -junction



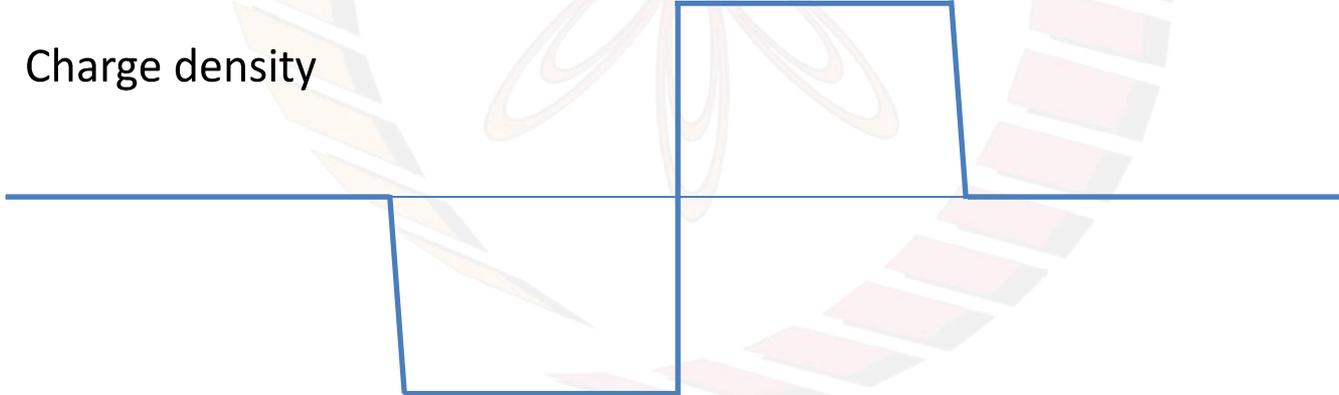
*pn*-junction

## The space charge region

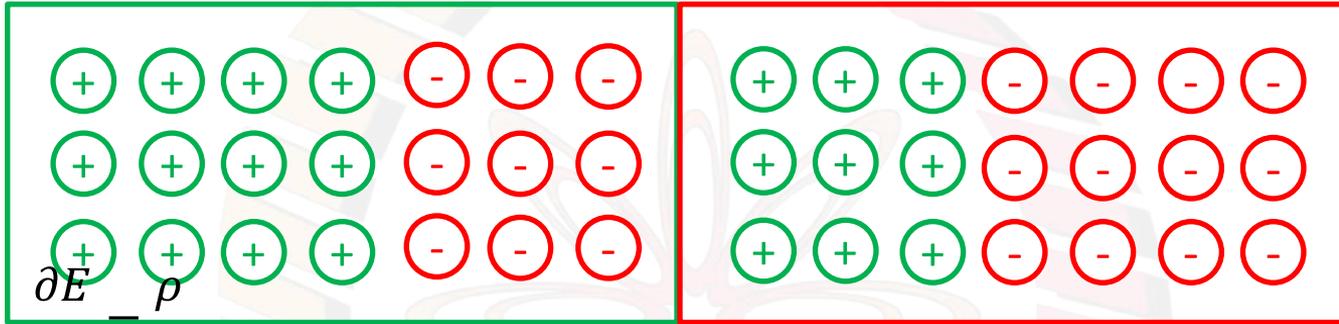


$\rho$

$\rho$  Charge density



## The space charge region

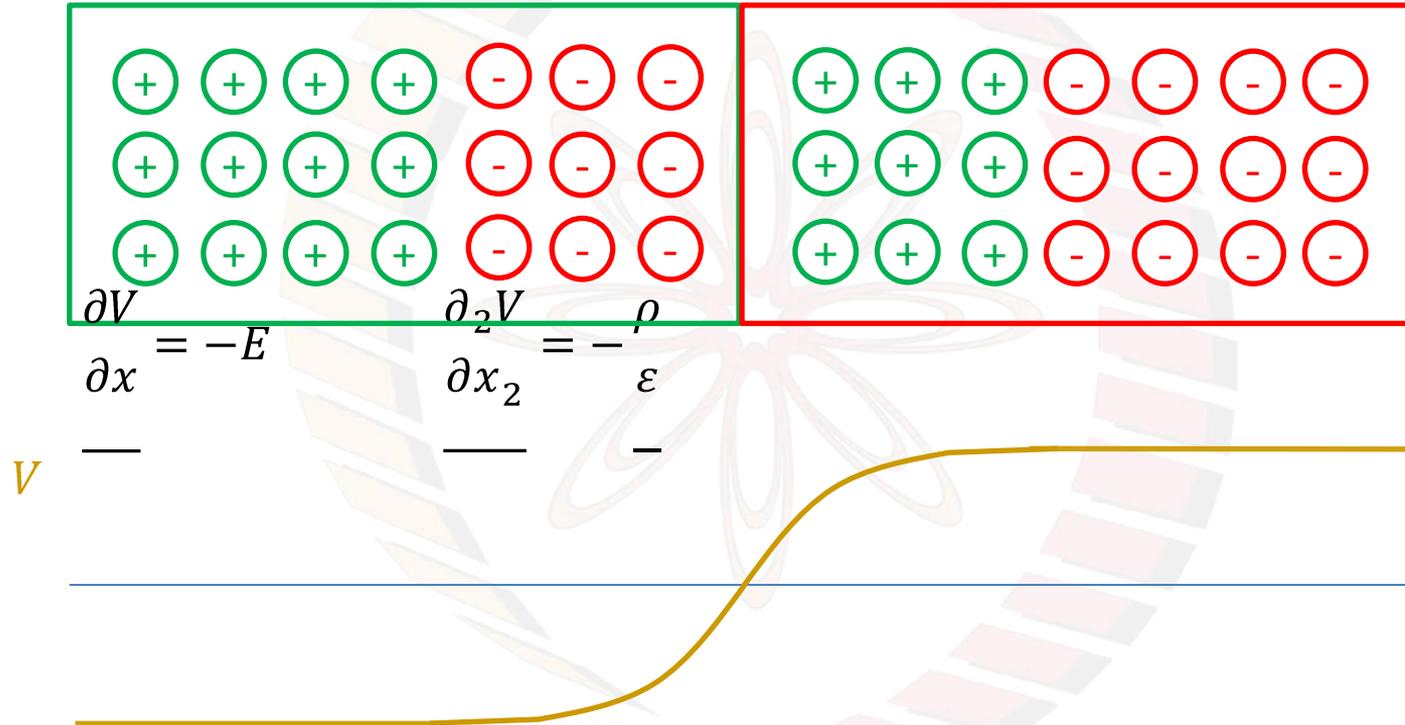


$$\frac{\partial E}{\partial x} = \frac{\rho}{\epsilon}$$

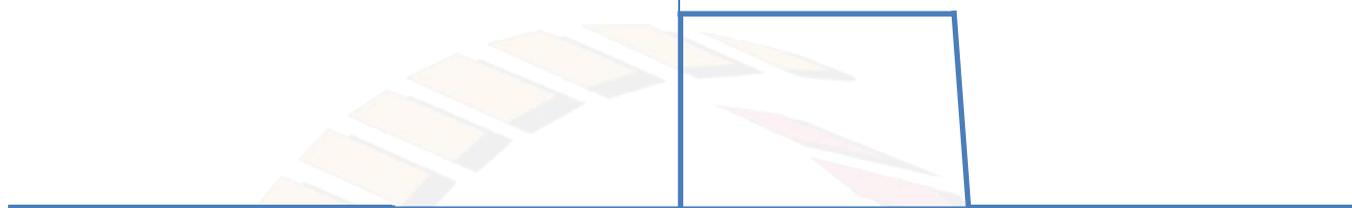
$E$



## The space charge region

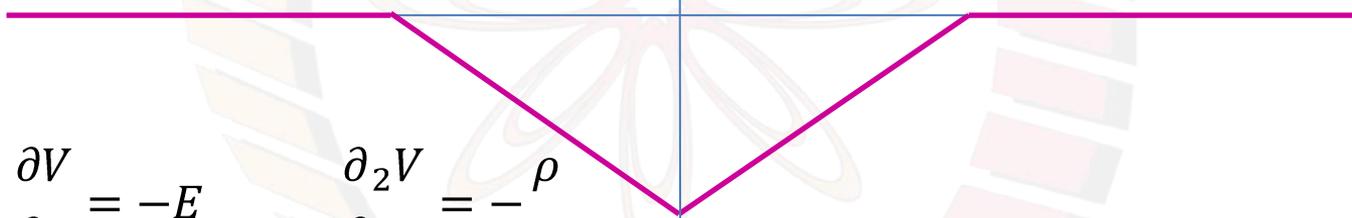


$\rho$



$E$

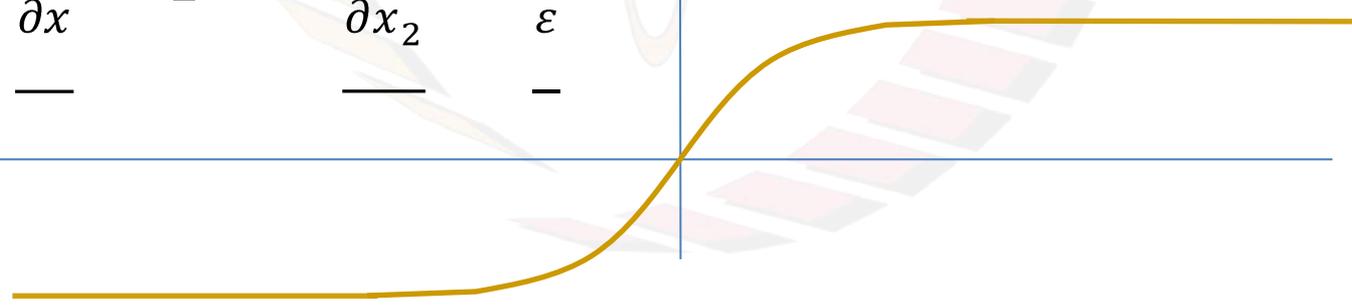
$$\frac{\partial E}{\partial x} = \frac{\rho}{\epsilon}$$



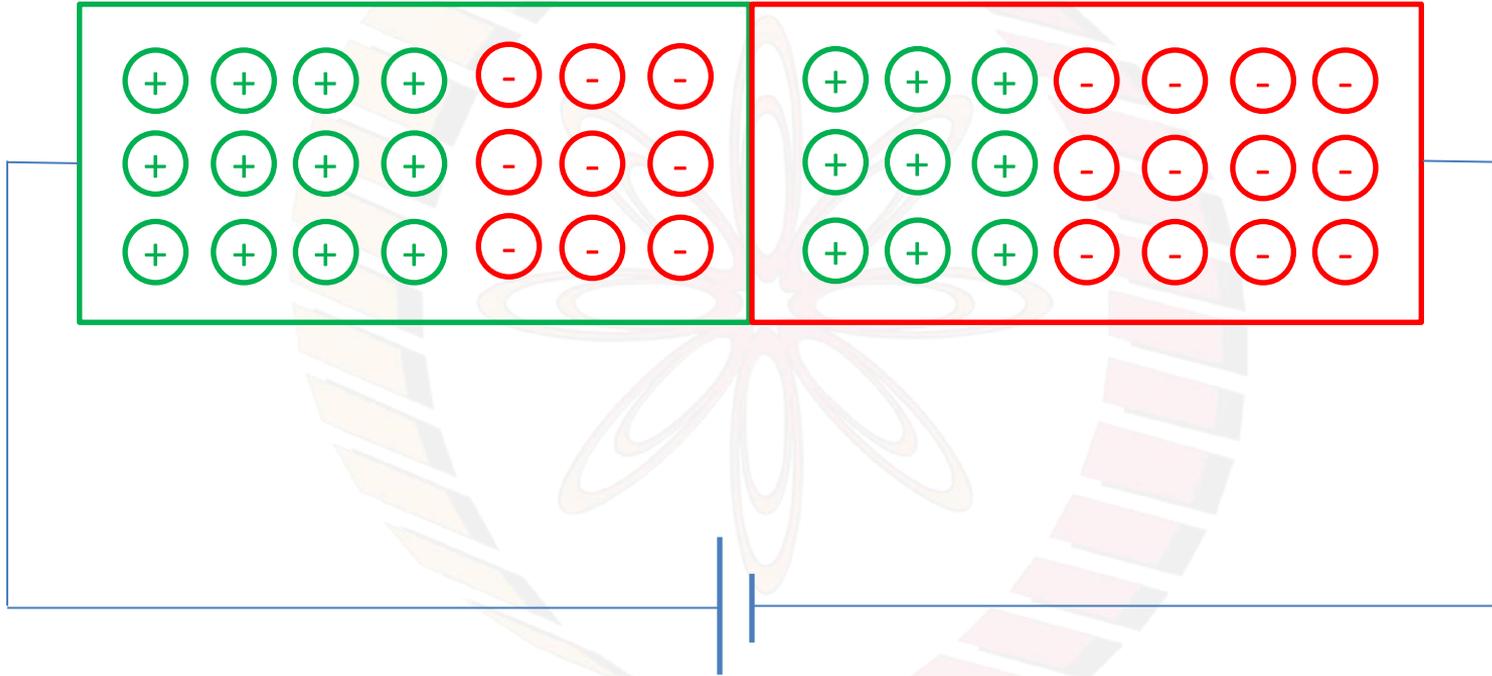
$V$

$$\frac{\partial V}{\partial x} = -E$$

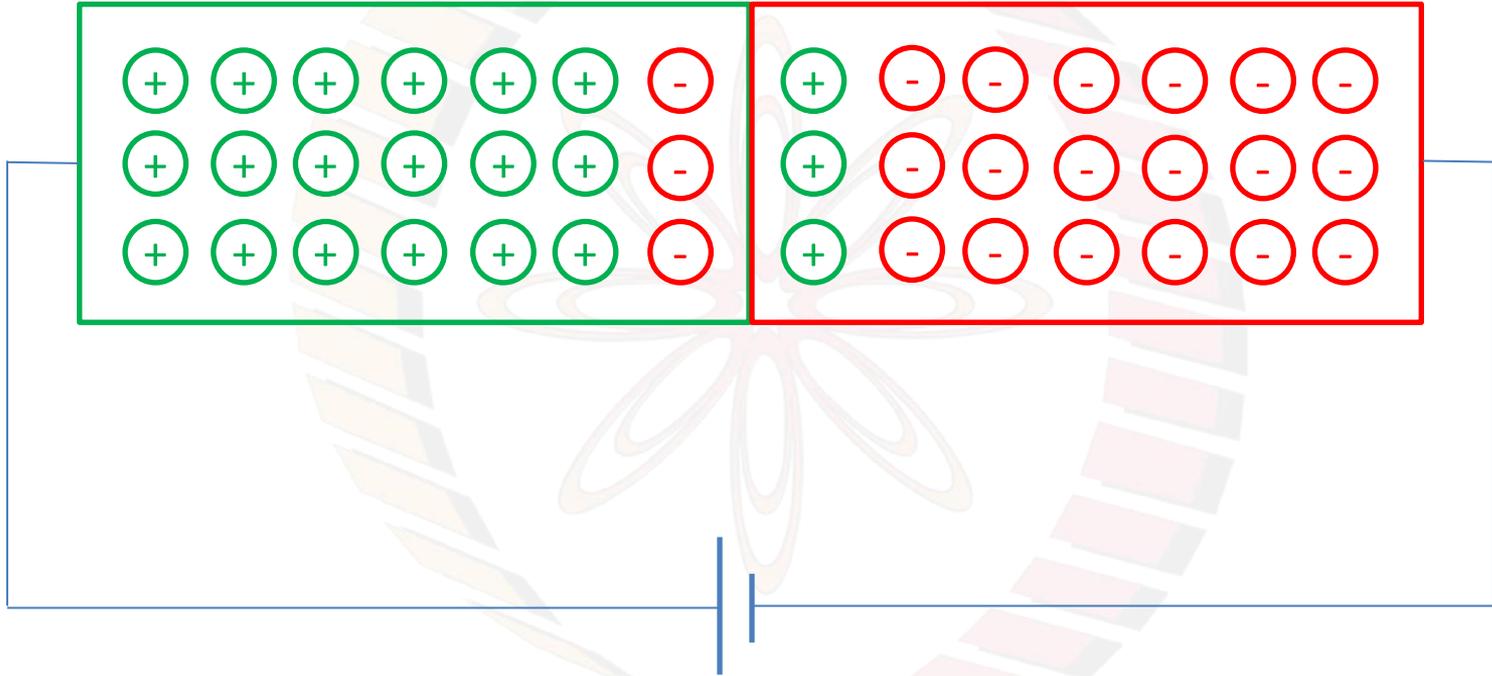
$$\frac{\partial^2 V}{\partial x^2} = -\frac{\rho}{\epsilon}$$



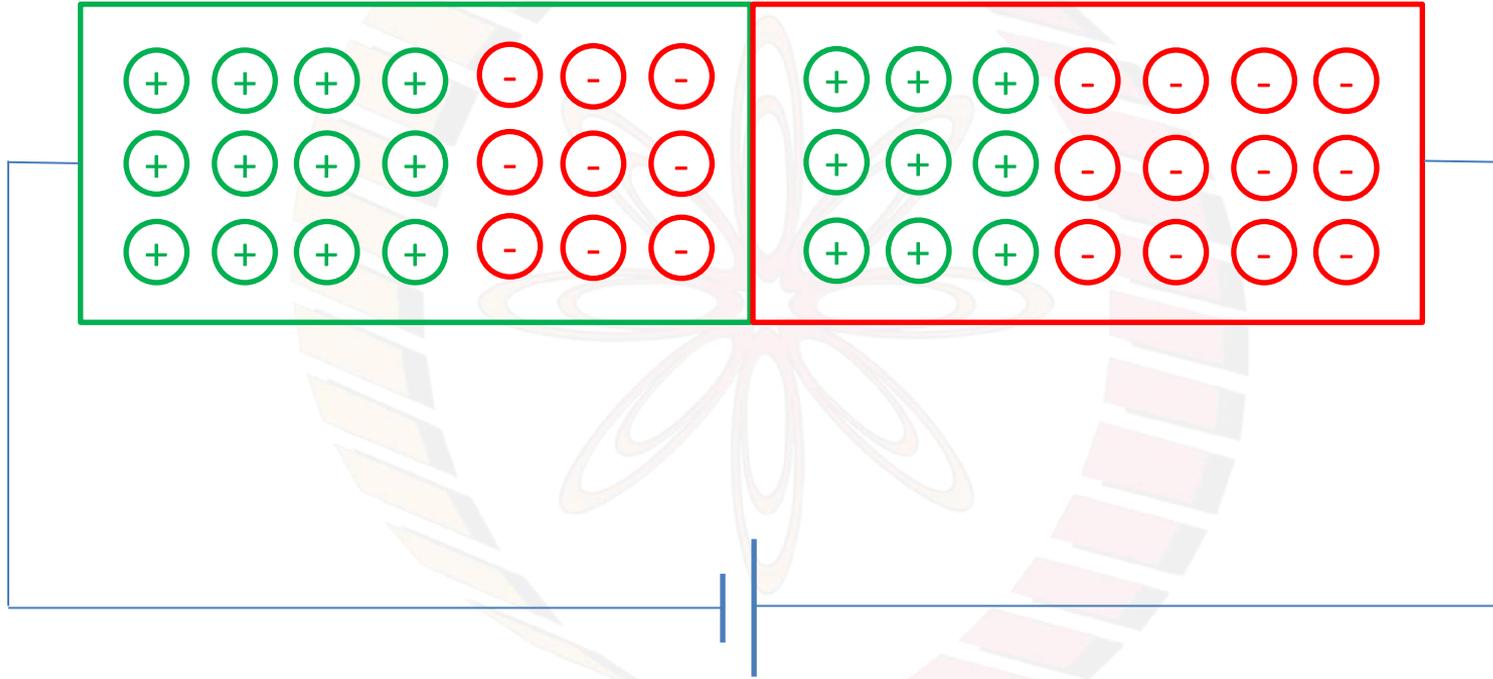
# Forward bias



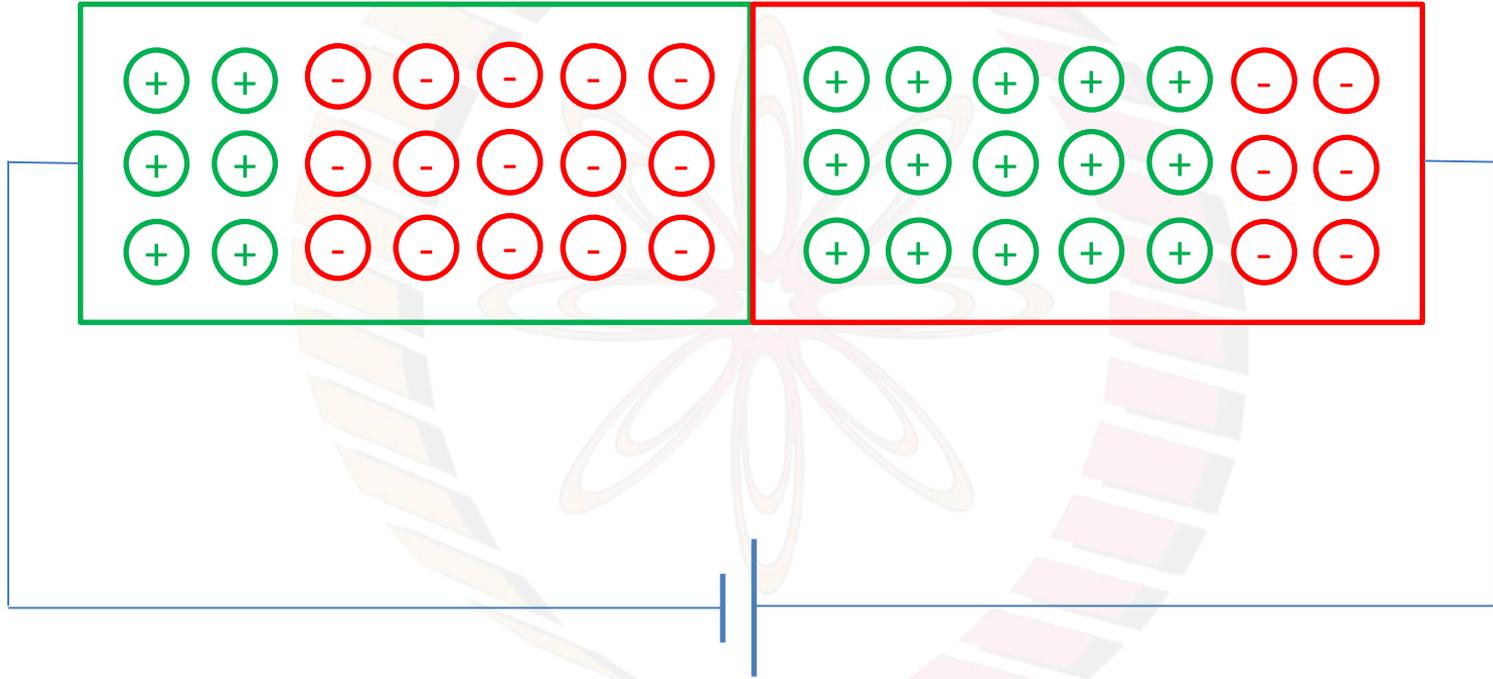
# Forward bias



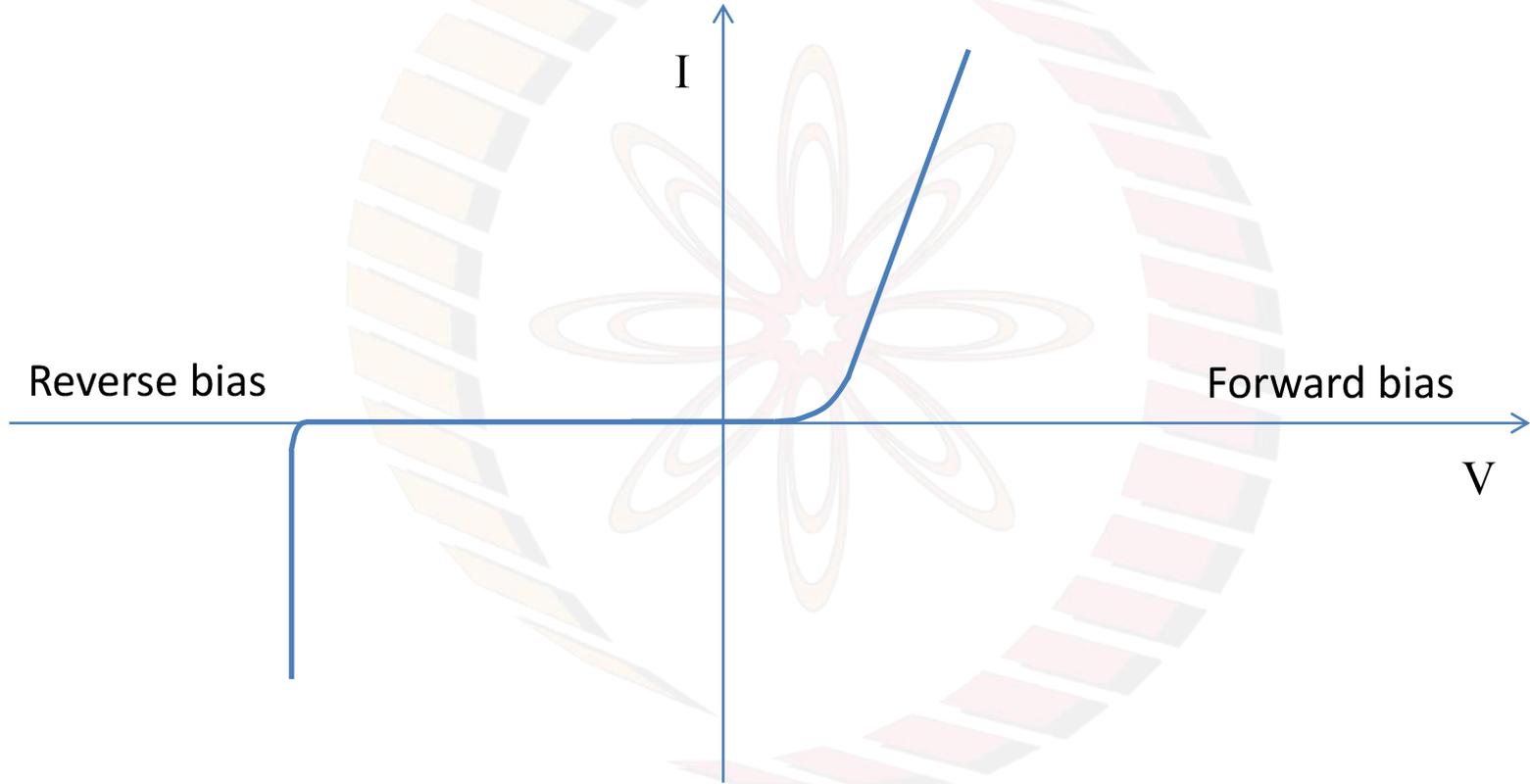
# Reverse bias



## Reverse bias



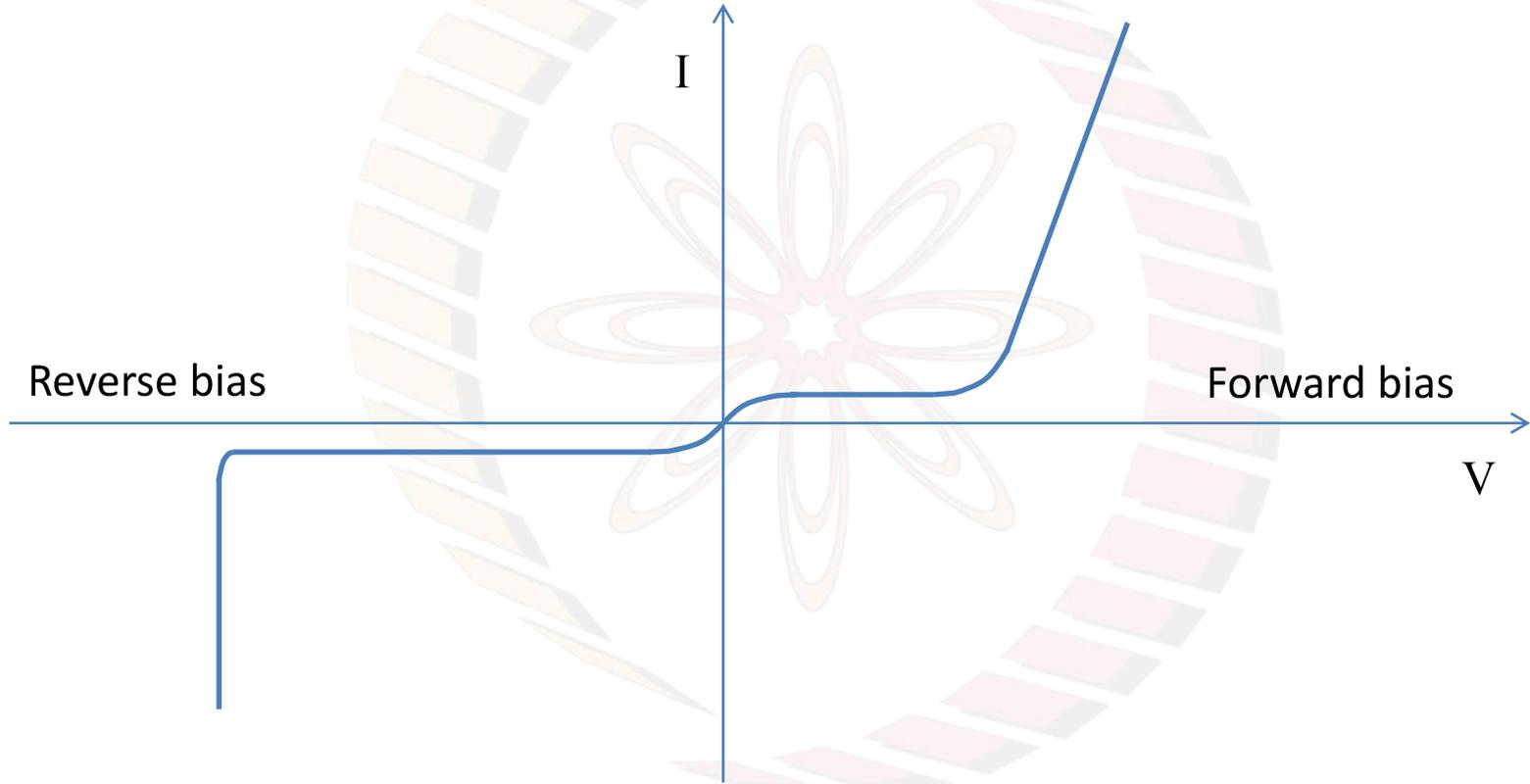
# I-V characteristics

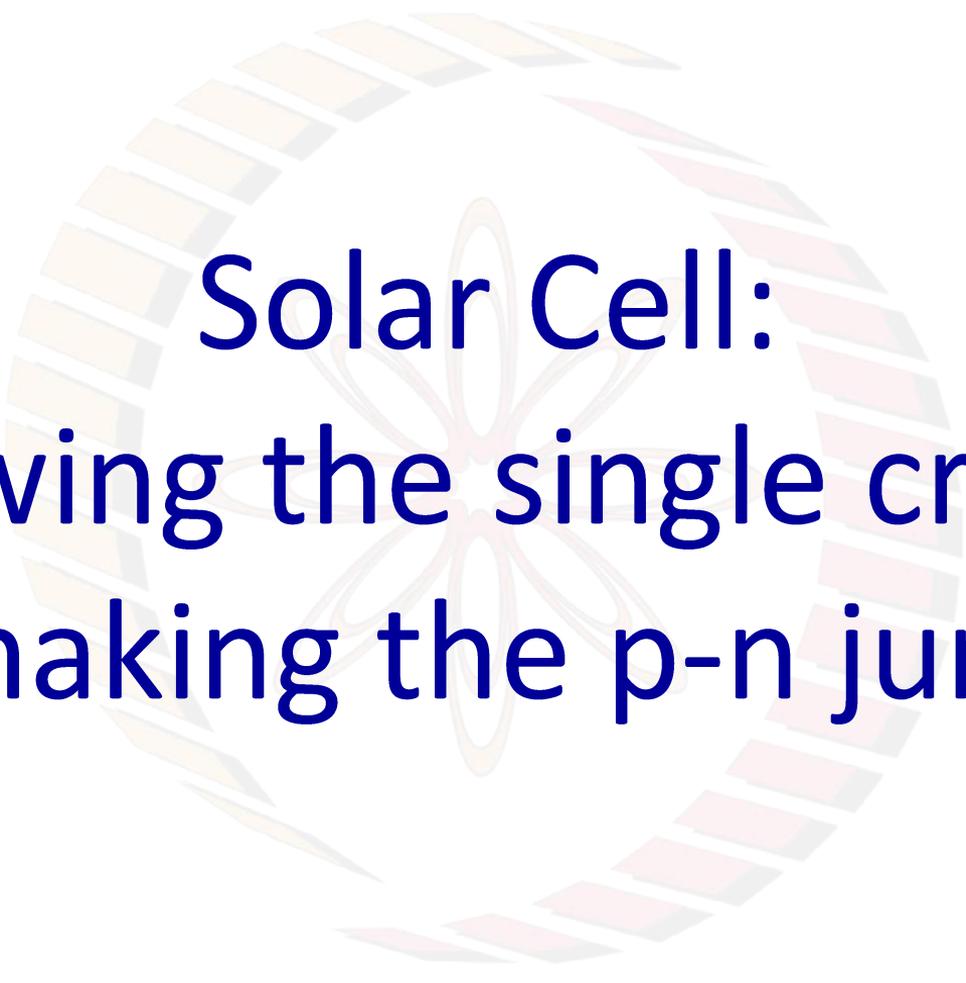


## Conclusions:

- 1) A p-n junction can be formed using appropriately doped materials that are processed carefully
- 2) Charge, Field and Potential depend on the location in a p-n junction
- 3) A p-n junction has interesting I-V characteristics

# I-V characteristics

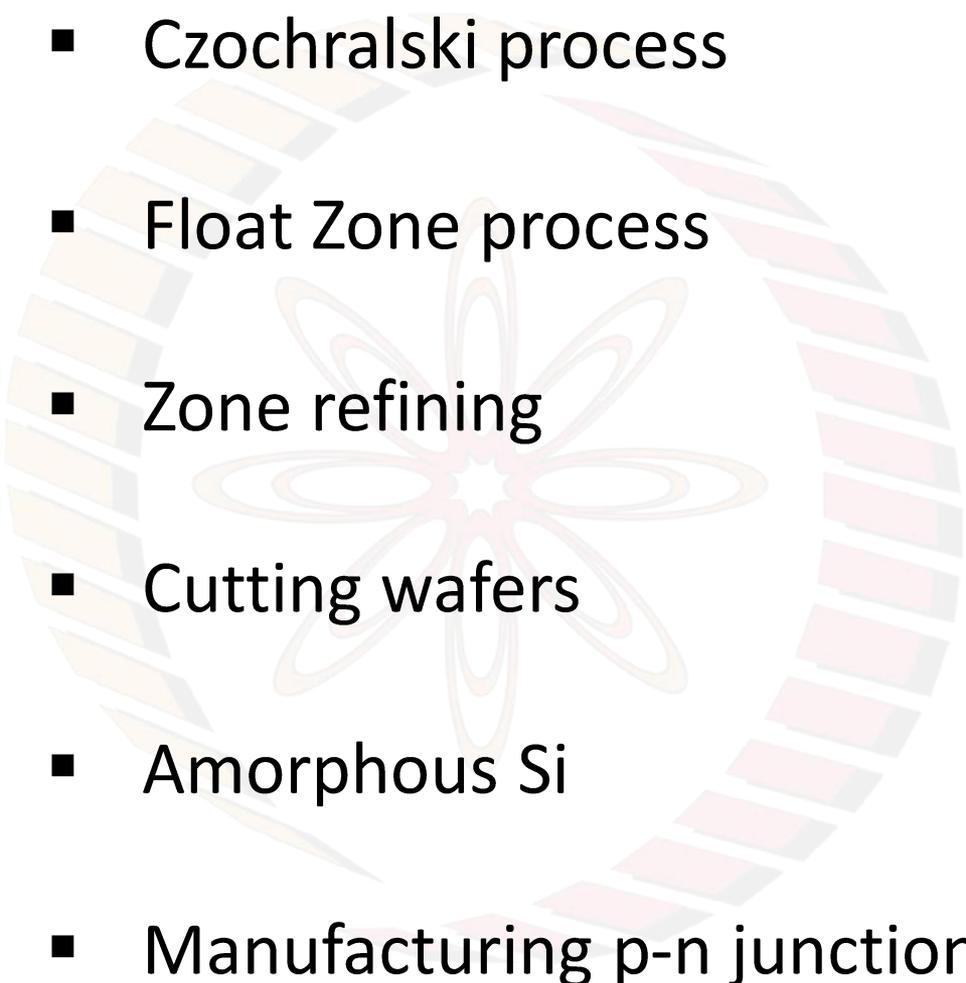




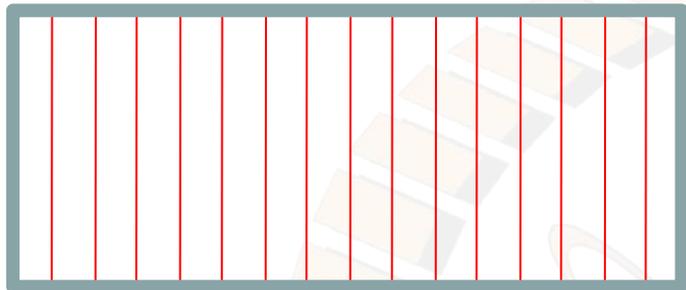
# Solar Cell: Growing the single crystal and making the p-n junction

## Learning objectives:

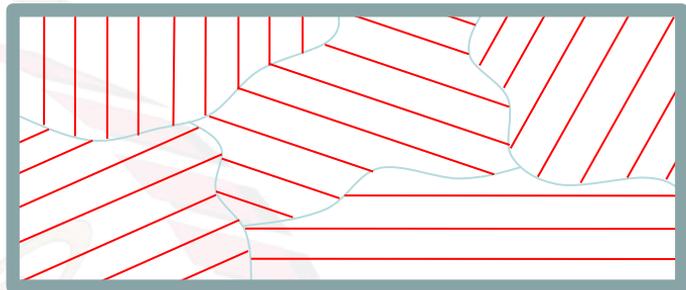
- 1) To become familiar with the techniques used to make single crystal as well as amorphous Si
- 2) To understand the method to manufacture the p-n junction

- 
- Czochralski process
  - Float Zone process
  - Zone refining
  - Cutting wafers
  - Amorphous Si
  - Manufacturing p-n junctions

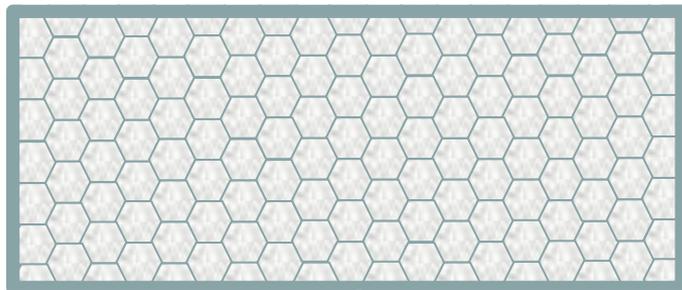
(a)



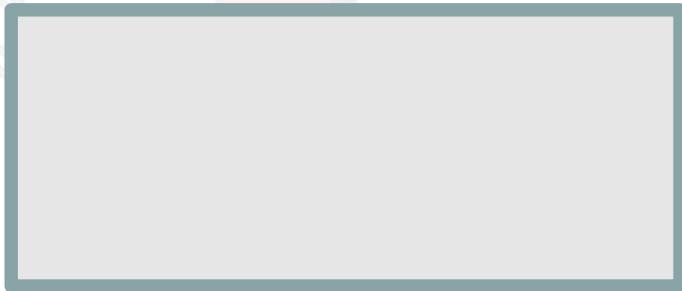
(b)



(c)



(d)



Quartzite  $\longrightarrow$  Metallurgical Grade Silicon (MGS)  
(relatively pure sand)

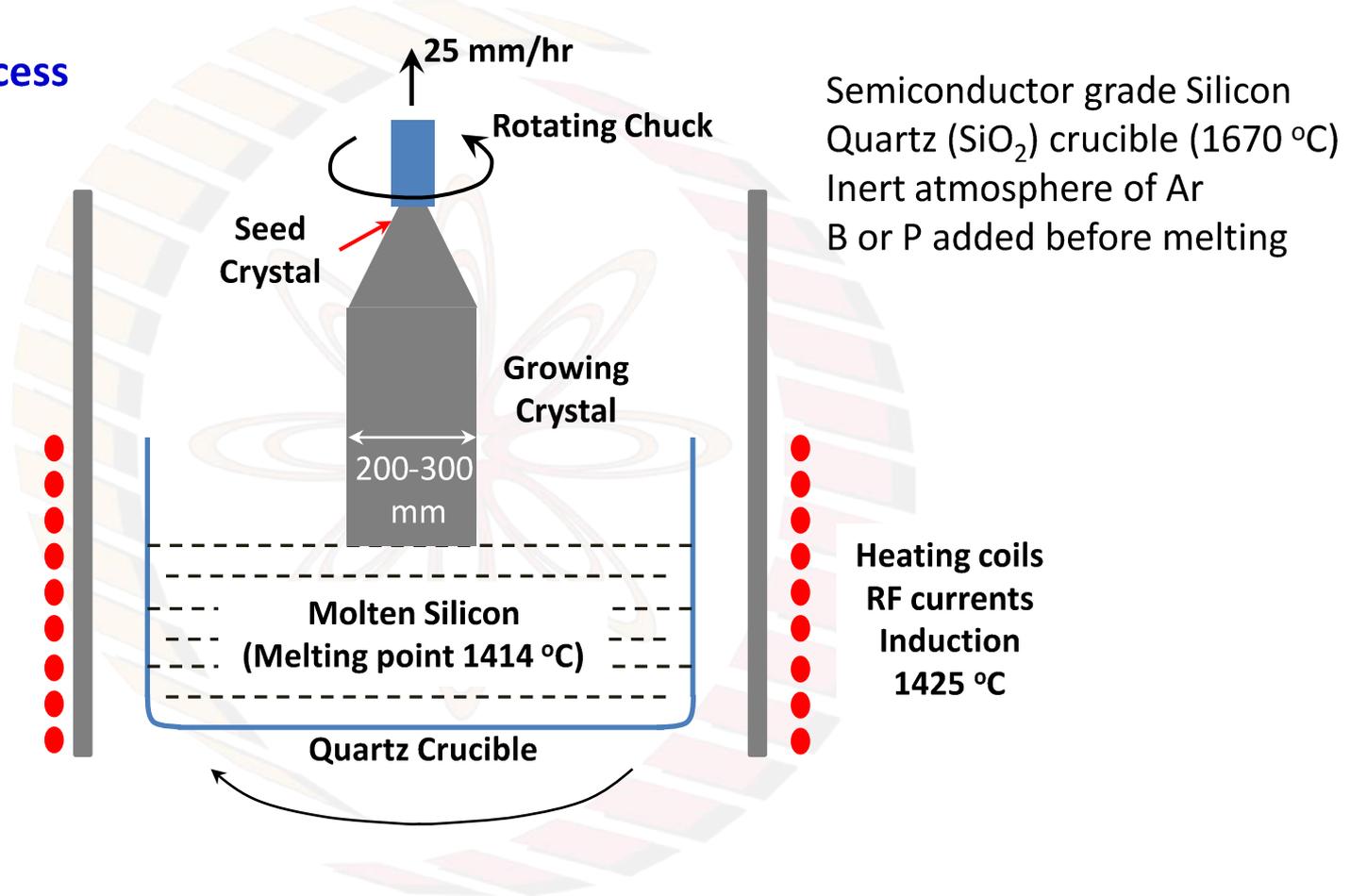


Metallurgical Grade Silicon (MGS)  $\longrightarrow$  Electronic Grade Silicon (EGS)  
98% purity ppm (C, O) to ppb (metals)



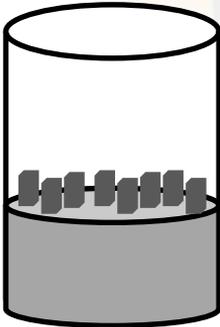
Si converted to Trichlorosilane, which is purified and reduced back to Si

# Czochralski process

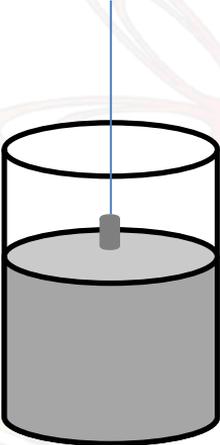


# Czochralski process

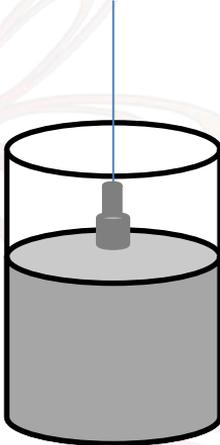
Melting of polycrystalline Silicon and adding of dopants



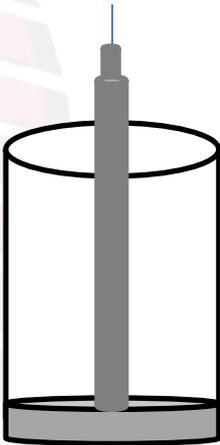
Introduction of seed crystal



Growth of crystal

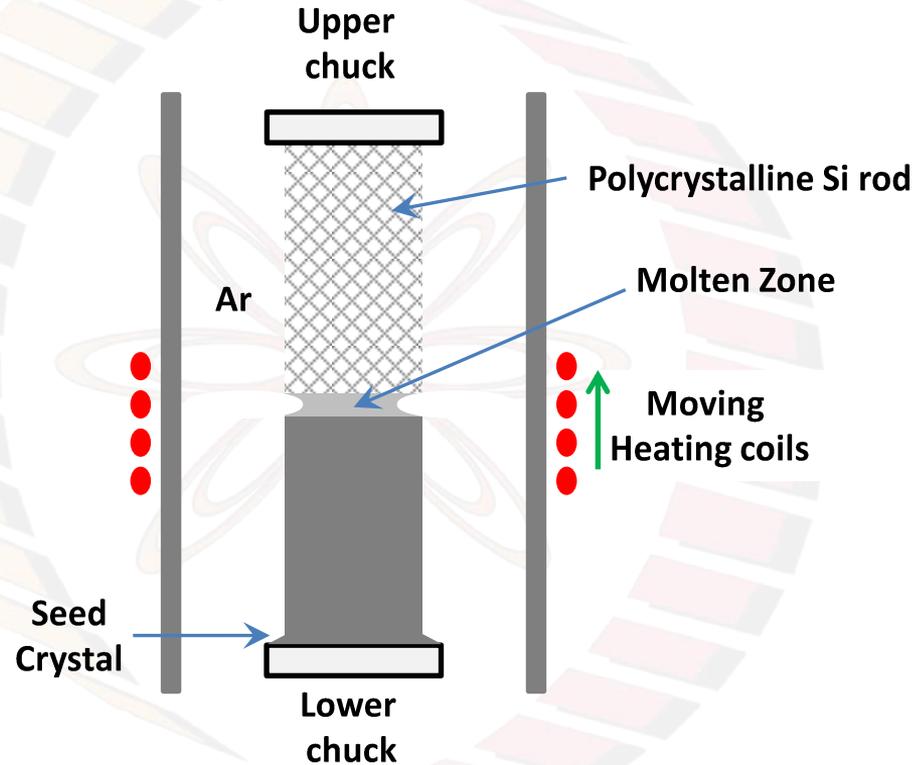


Completed crystal

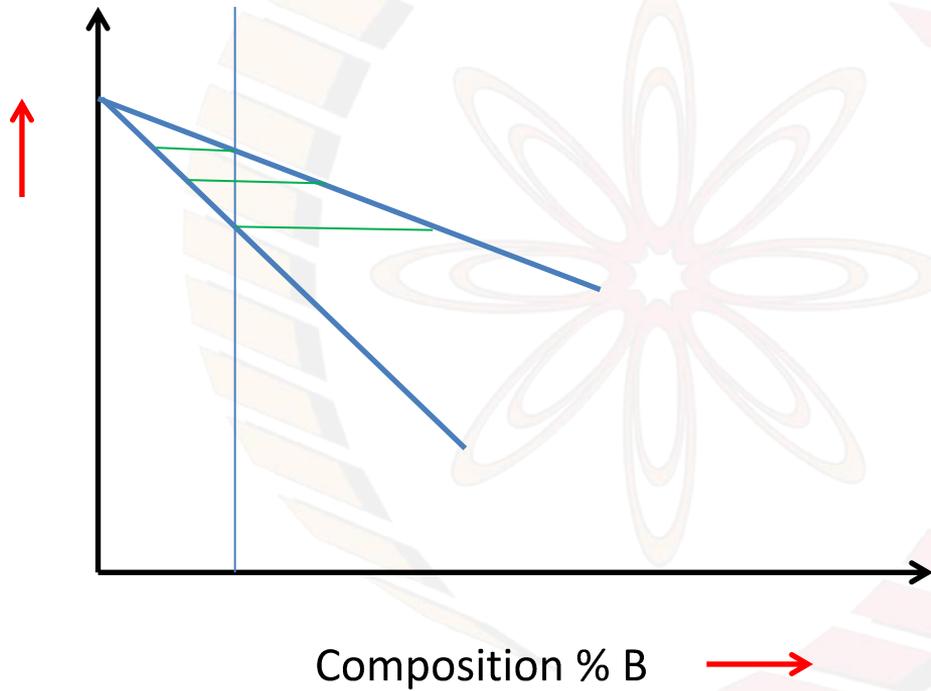


## Float zone process

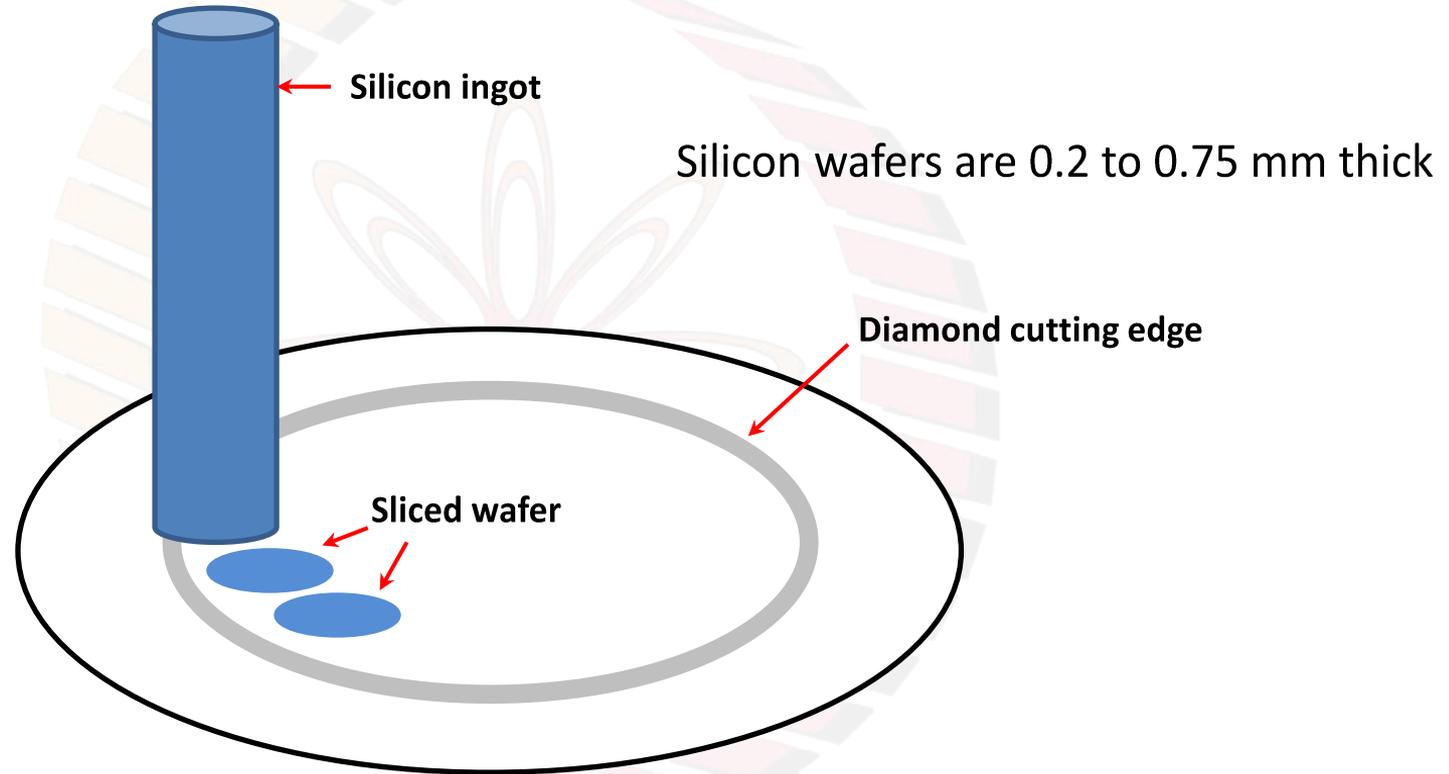
- Smaller diameter (150mm) due to surface tension
- Higher purity



# Zone refining

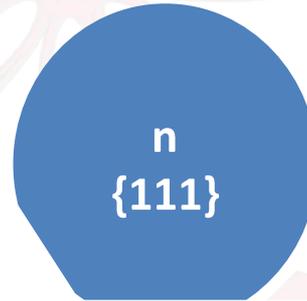
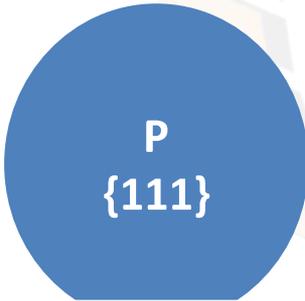
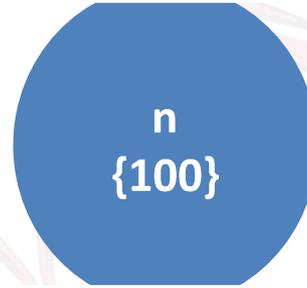
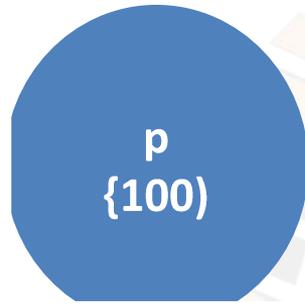


## Inner diameter slicing of Si ingot



Can produce one wafer at a time

Wire saw uses fast moving thin wire with abrasive slurry, can cut several wafers at the same time



Notches typically used to indicate orientation and doping

## Amorphous Si

CVD process

Has dangling bonds (defects)

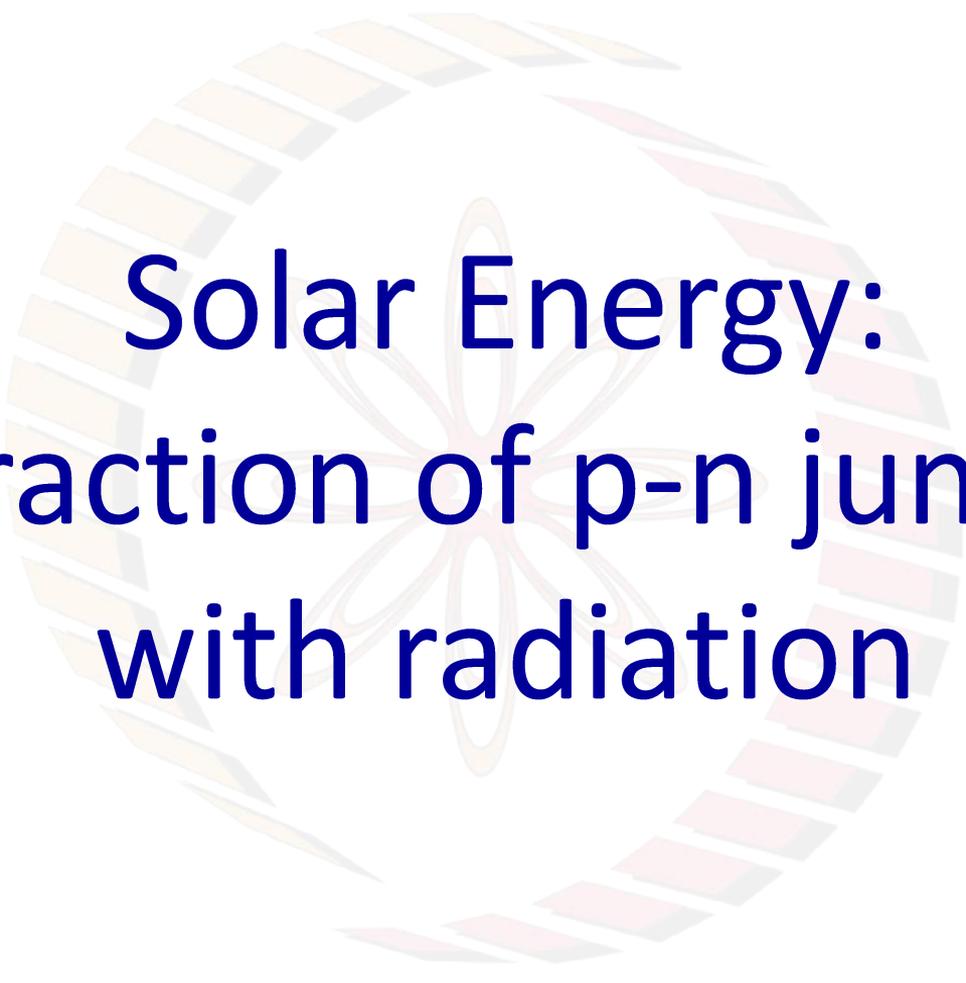
Hydrogenated amorphous Silicon, a-Si:H by deposition  
from Silane gas  $\text{SiH}_4$

## p-n junction

- Ion implantation: Low temperature process, ionized dopants accelerated using electric fields. Annealing required
- Diffusion: Vapour phase deposition followed by high temperature diffusion
- Epitaxy: Under high vacuum, gaseous elements condense on substrate wafer

## Conclusions:

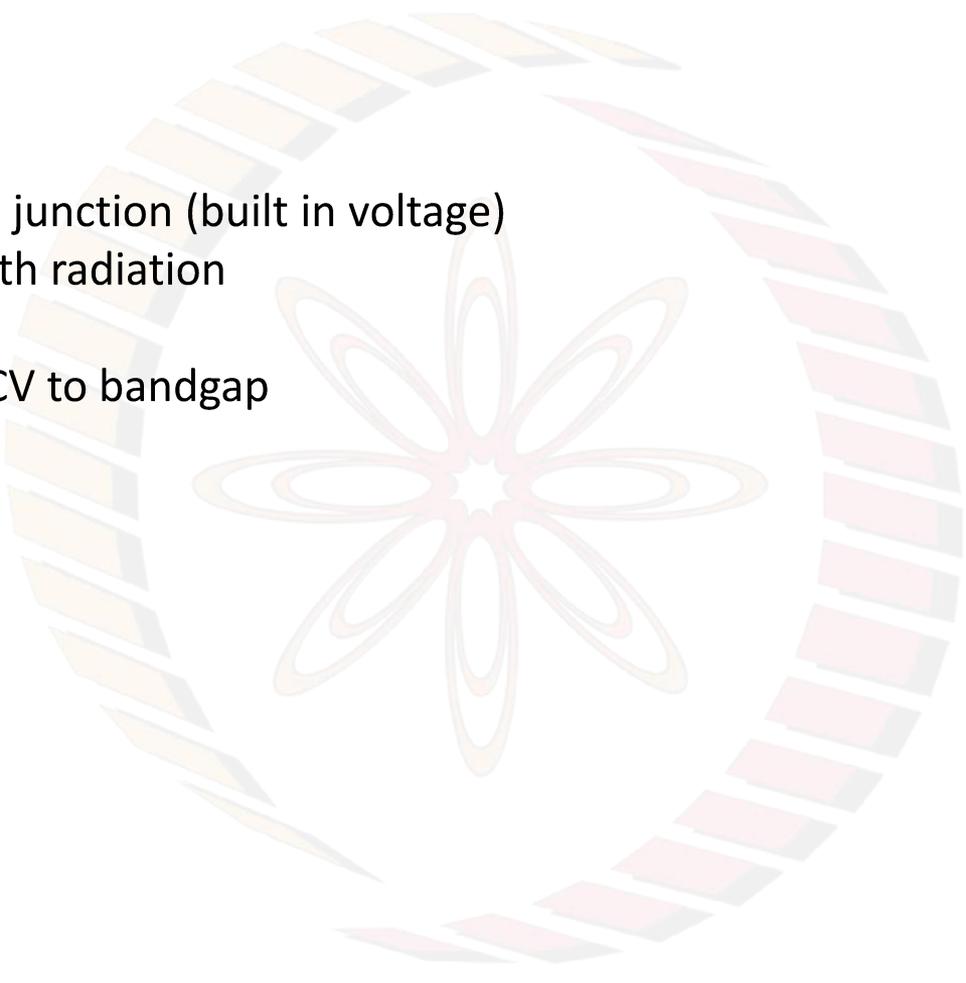
- 1) It is quite challenging to produce single crystal Si
- 2) Multiple process steps involved
- 3) Purity and dimensions can have significant impact on costs
- 4) Amorphous Si is an option



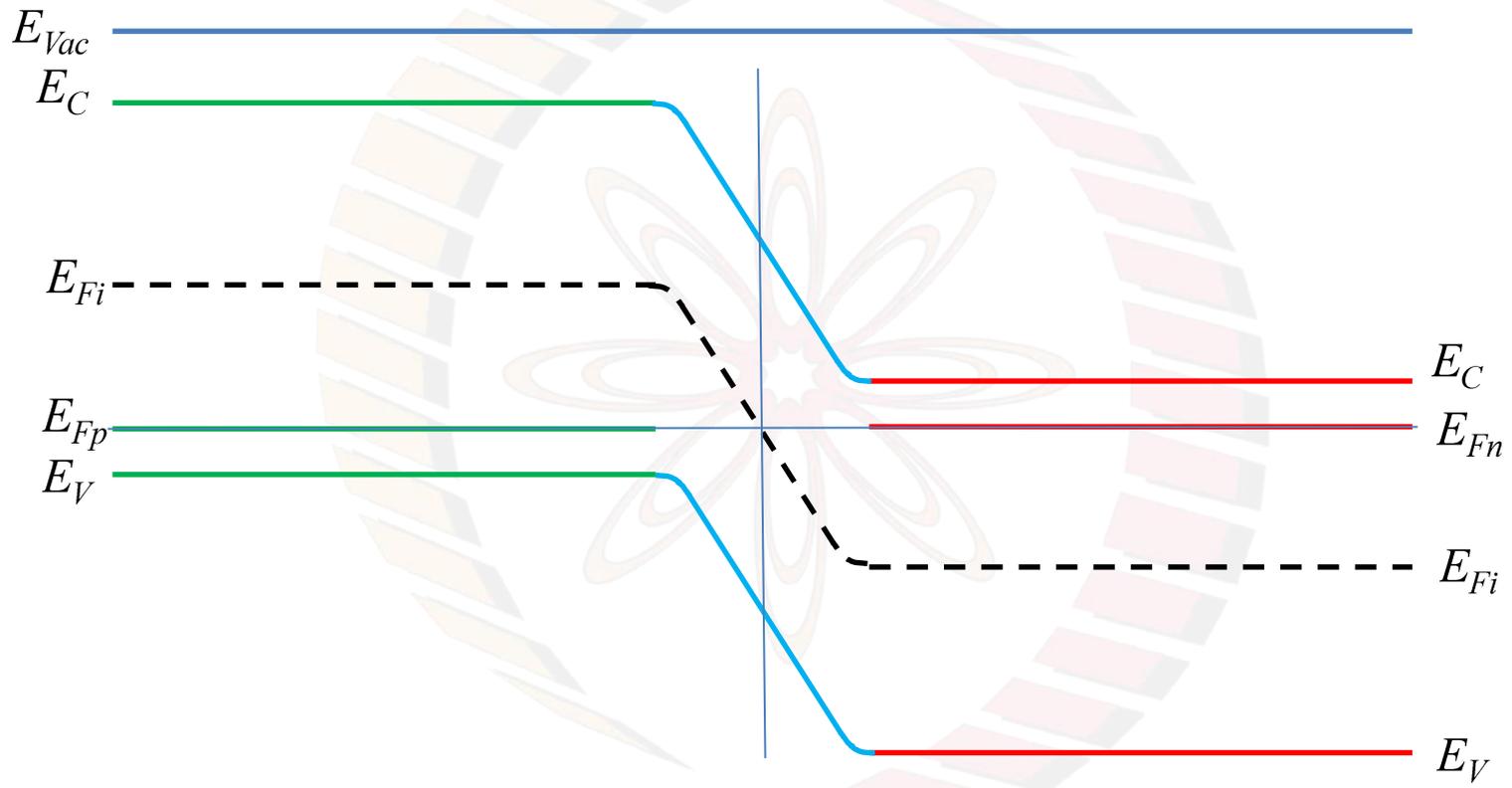
# Solar Energy: Interaction of p-n junction with radiation

## **Learning objectives:**

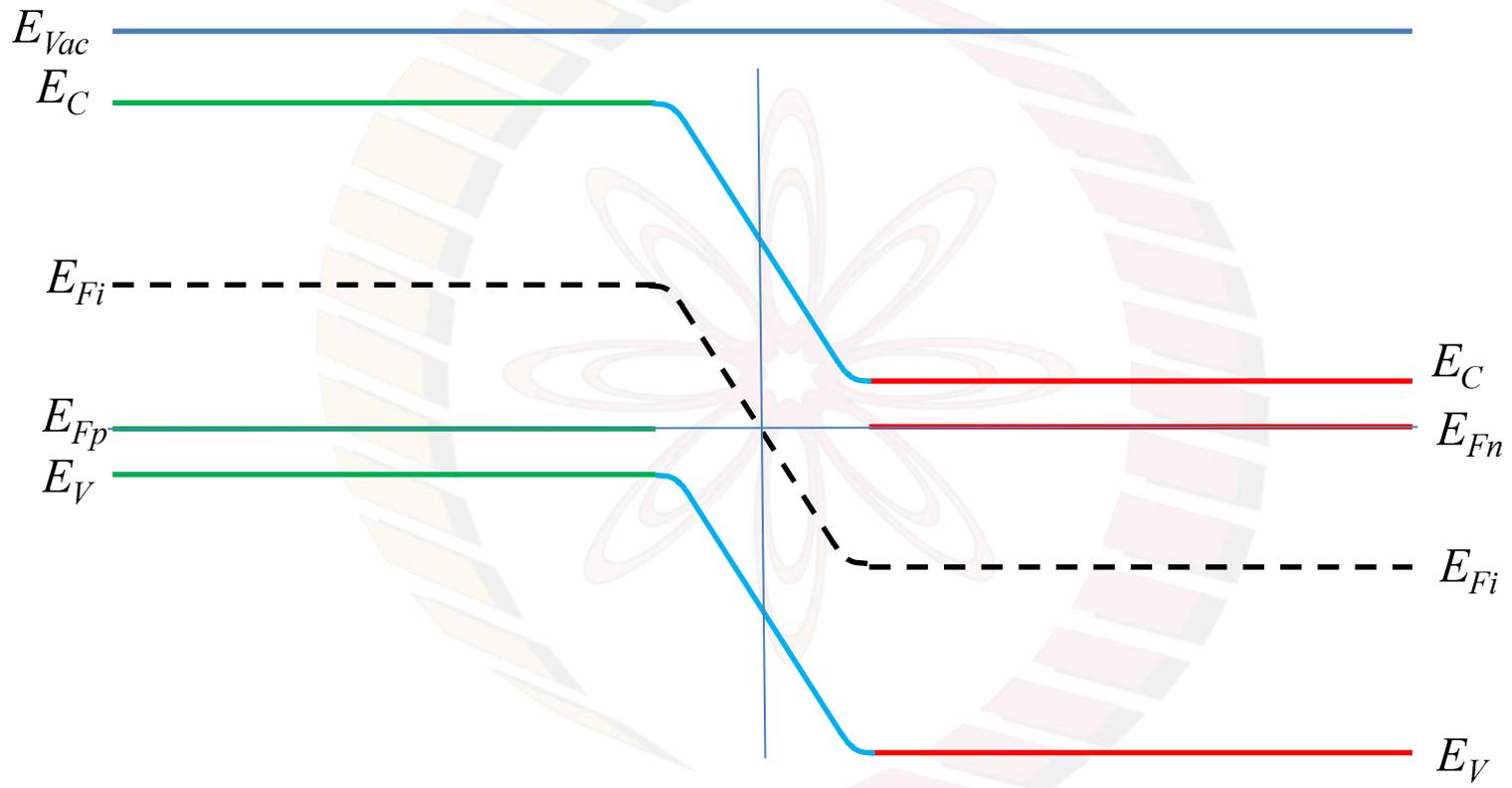
- 1) To describe the interaction of a p-n junction with radiation
- 2) To explain the functioning of the p-n junction solar cell



Voltage of p-n junction (built in voltage)  
Interaction with radiation  
OCV  
Relation of OCV to bandgap



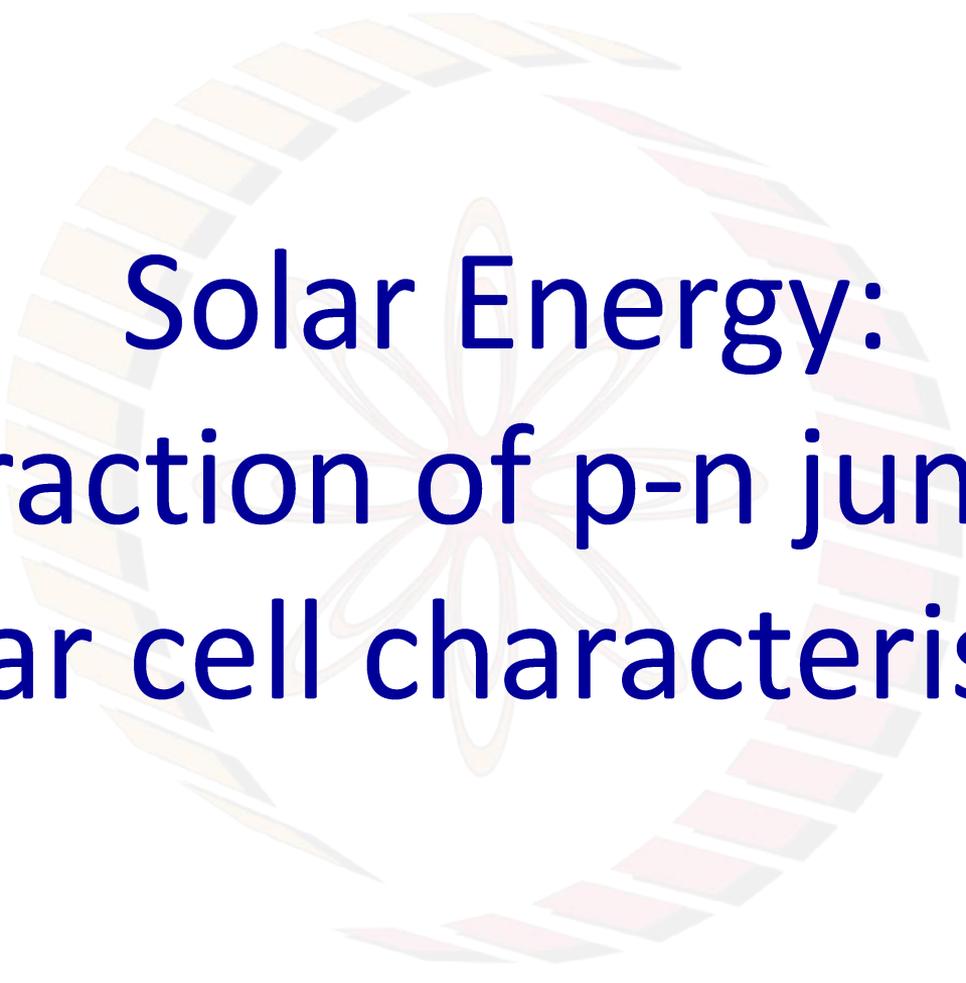
*pn*-junction



*pn-junction*

## Conclusions:

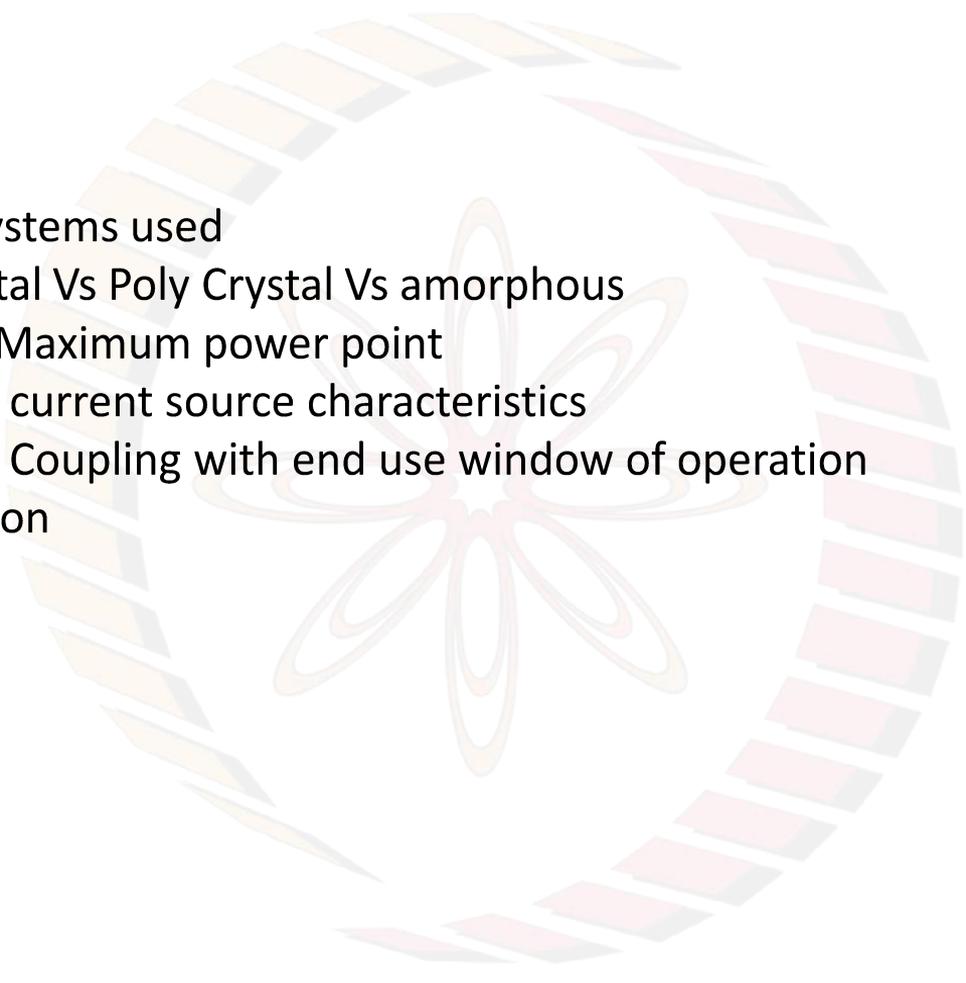
- 1) The p-n junction stabilizes the electron-hole pair
- 2) To explain the functioning of photovoltaic devices based on their band diagrams



# Solar Energy: Interaction of p-n junction solar cell characteristics

## **Learning objectives:**

- 1) To describe the functioning of a p-n junction based solar cell
- 2) To explain the characterization of the solar cell



Material systems used

Single crystal Vs Poly Crystal Vs amorphous

Fill factor: Maximum power point

Operation: current source characteristics

Operation: Coupling with end use window of operation

Deterioration

## Conclusions:

- 1) The p-n junction stabilizes the electron-hole pair enabling the solar cell to function
- 2) The solar cell is a constant current source
- 3) OCV is not the only parameter to use to characterize the solar cell
- 4) It is very important to determine fill factor of a solar cell