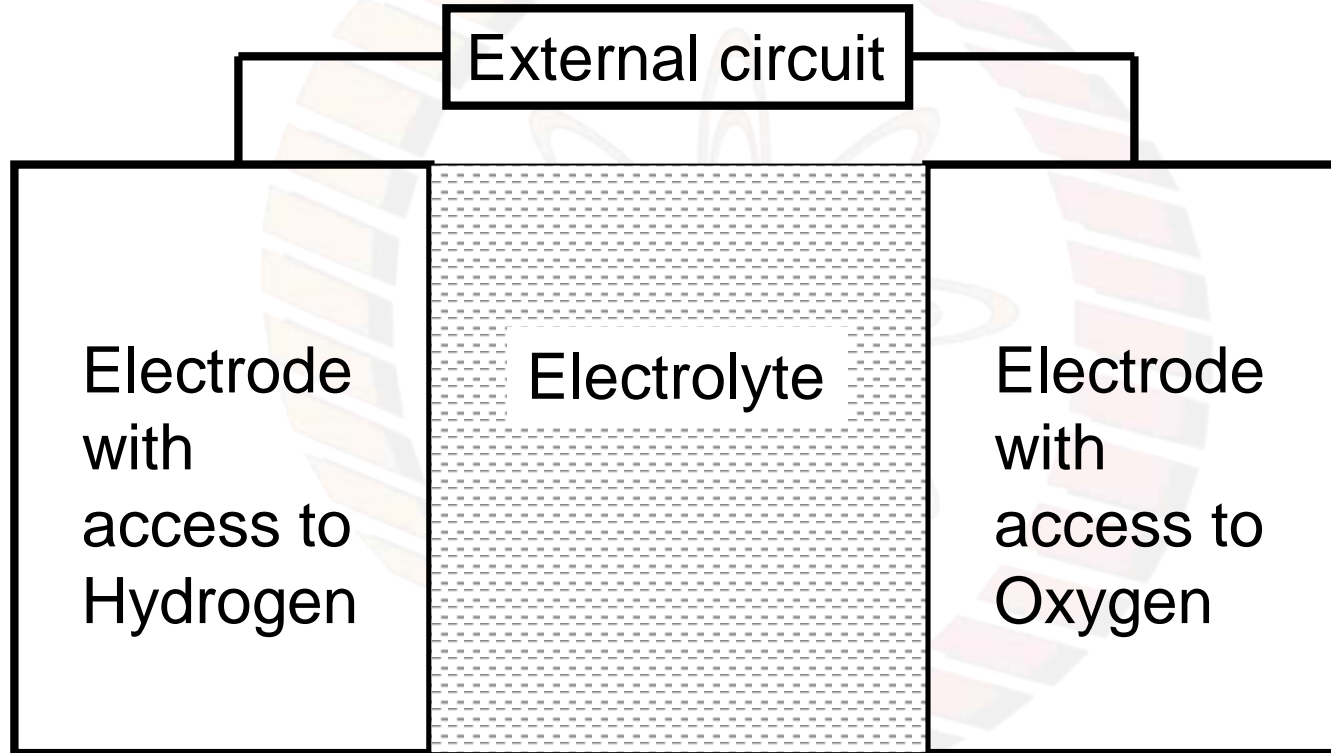


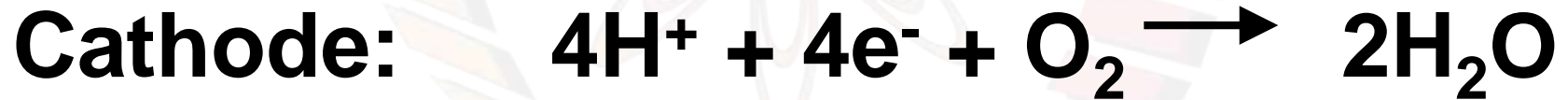
# **Fuel Cells**

## **Concept to Product**

# Schematic of a fuel cell



# Reactions in a PEM Fuel Cell



# Timeline:

1800

**Alessandro Volta**

*Prof. Of Physics*

*Univ. of Pavia, Italy*

**Volta Pile**

Mary Shelly's  
**FRANKENSTEIN**



← Dissimilar metals  
←

1839

**Sir William Grove**

*English lawyer turned scientist*

**“Gas Battery” (Fuel Cell)**

**1930s  
to  
1940s**

**Francis T. Bacon**  
**Alkali Fuel Cells for Royal Navy  
Submarines**

**1960s**

**Pratt & Whitney**  
**licensed Bacon's  
cell for use in  
Apollo Spacecraft**

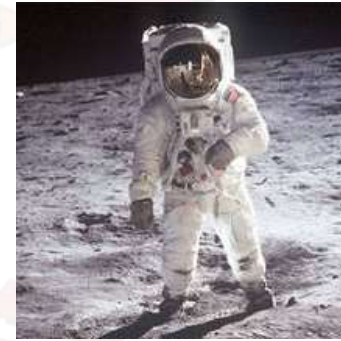


Image Credit: NASA



**1990s**

**Los Alamos National Laboratory**

**Dramatic reduction in need for  
Pt catalyst**

**Late  
1990s  
till  
today**

**Several demonstrations  
of “commercial” fuel cells**

**Homes:**

***Plug Power, Latham, NY, USA***

**Automobiles:**

***Ballard, Vancouver, Canada***

## Temperature

## Type of fuel cell

**< 100 °C**

**PEFC / PEM**

***Polymer electrolyte fuel cell***

**100 - 250 °C**

**AFC**

***Alkaline fuel cell***

**160 - 220 °C**

**PAFC**

***Phosphoric acid fuel cell***

**600 - 700 °C**

**MCFC**

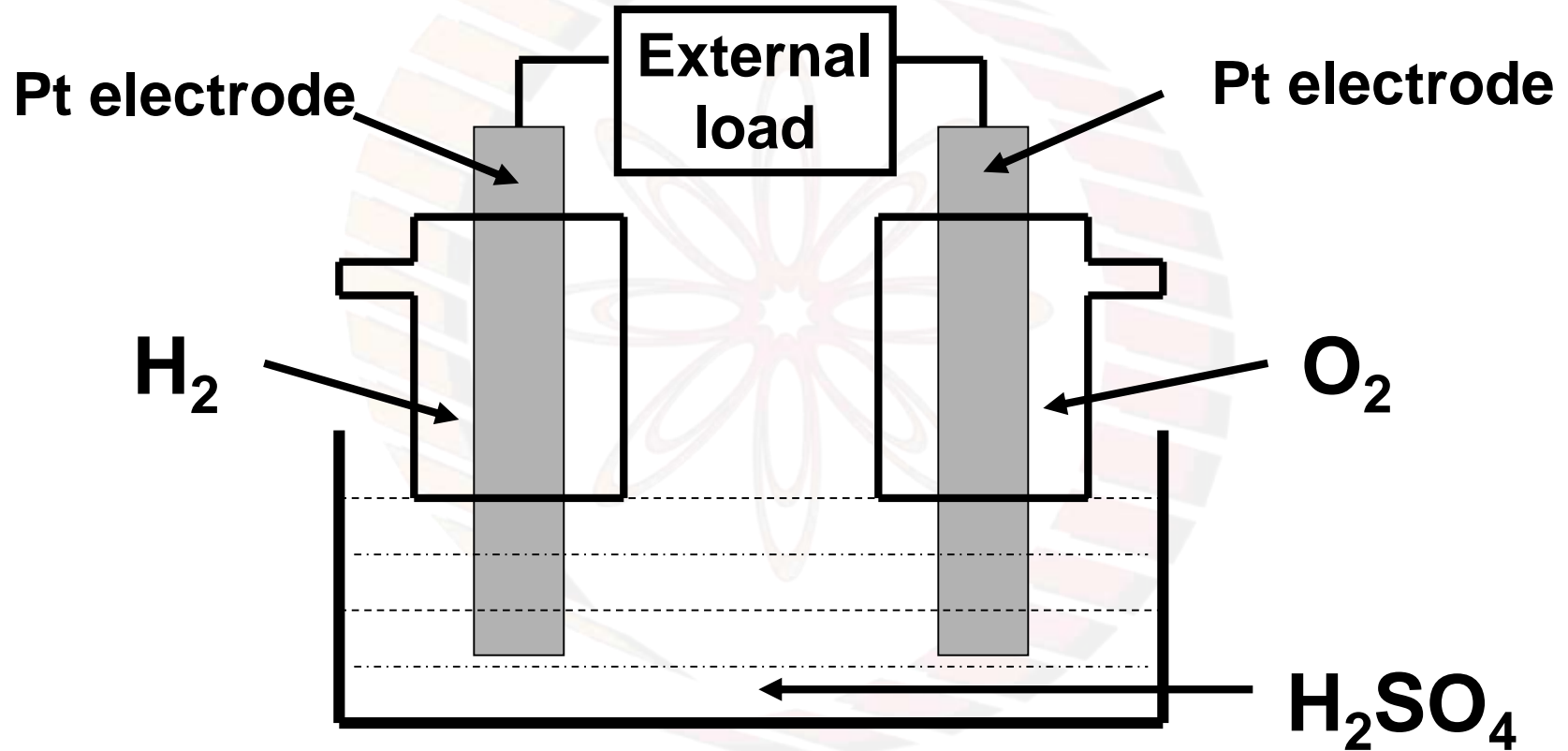
***Molten carbonate fuel cell***

**~ 1000 °C**

**SOFC**

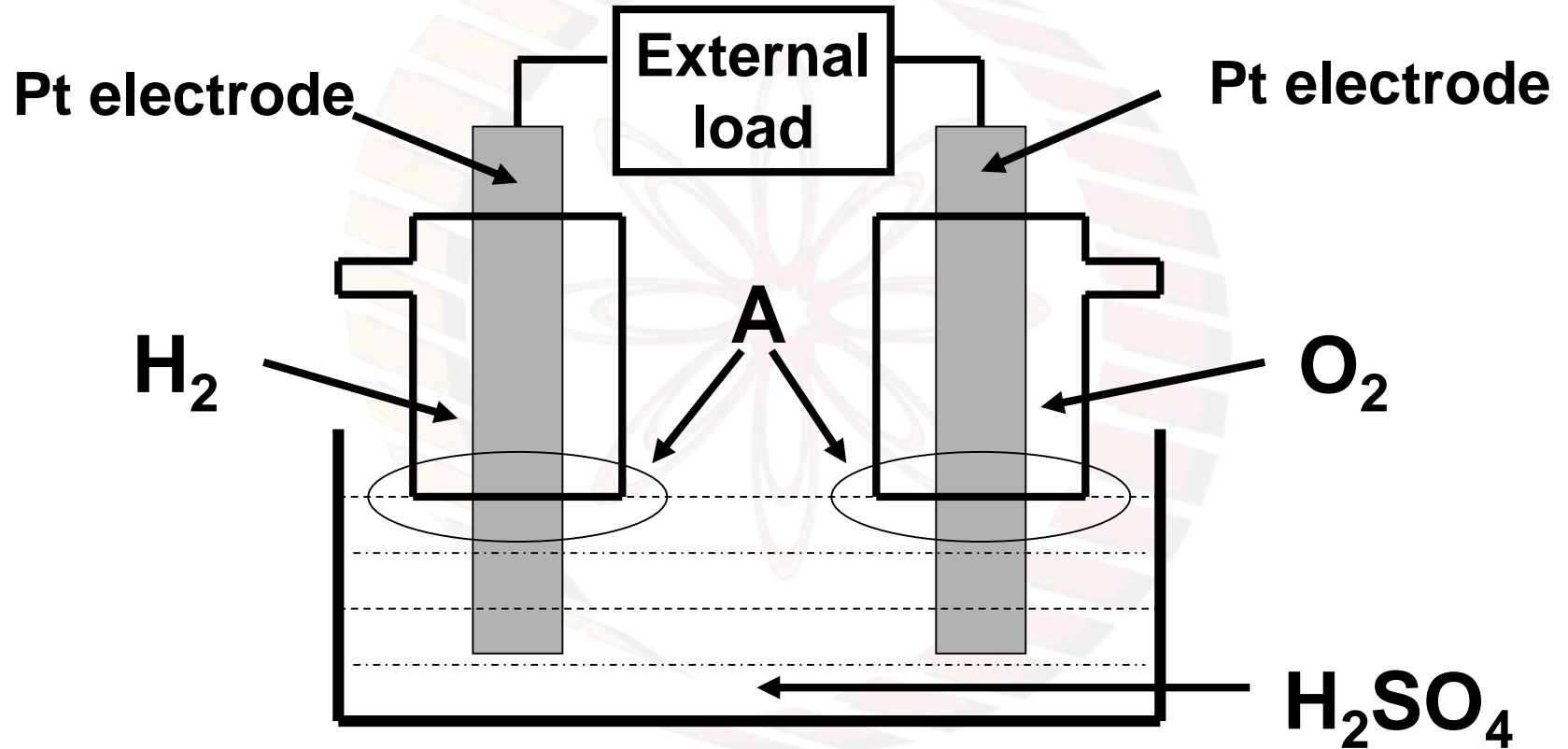
***Solid oxide fuel cell***

# Schematic of early design of fuel cell





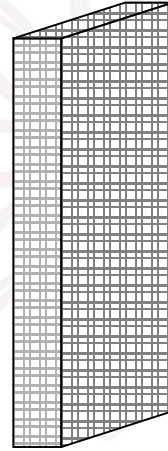
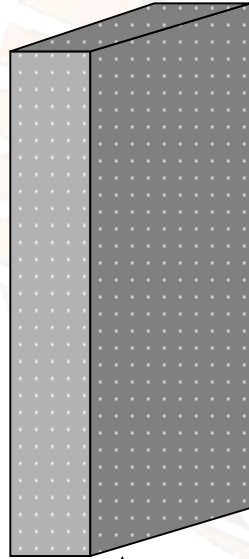
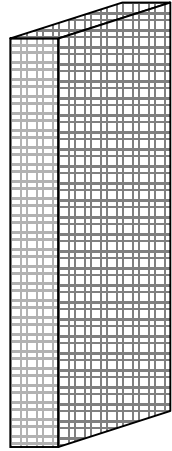
# Schematic of early design of fuel cell



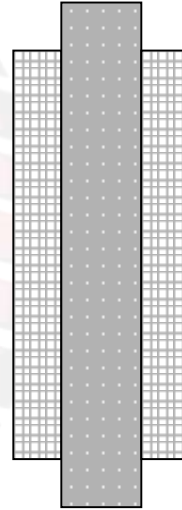
# Improvements in design of fuel cell

“Exploded” view

“Assembled” Side view



$H_2$



$O_2$

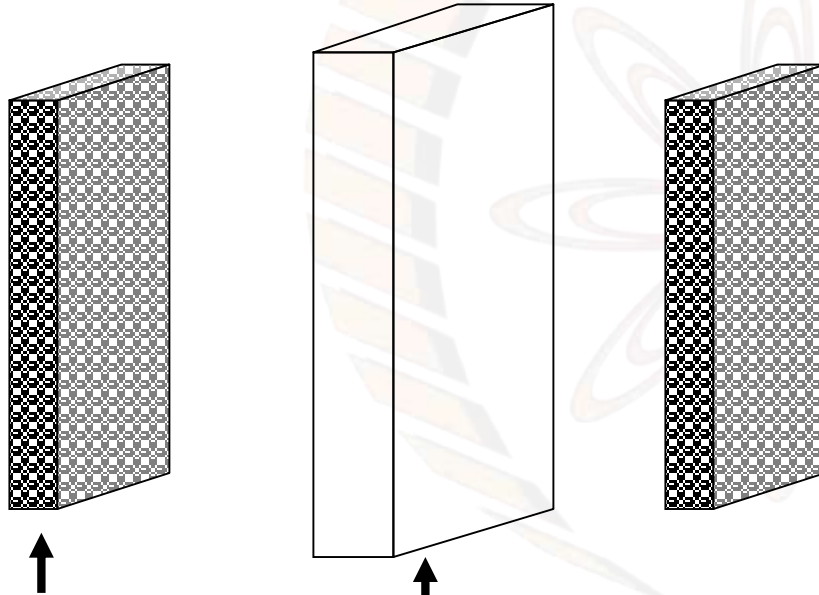
Thin, perforated  
Pt electrode

Porous material  
soaked in  $H_2SO_4$

# Improvements in design of fuel cell

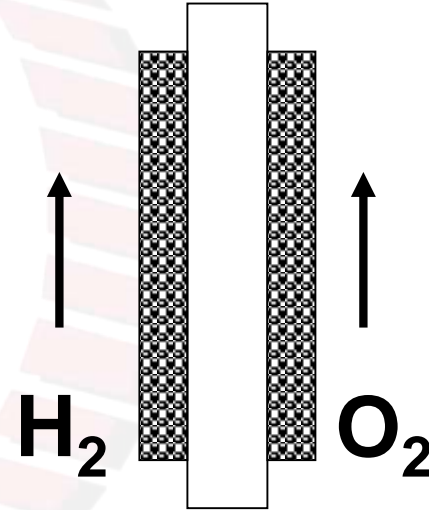
“Exploded” view

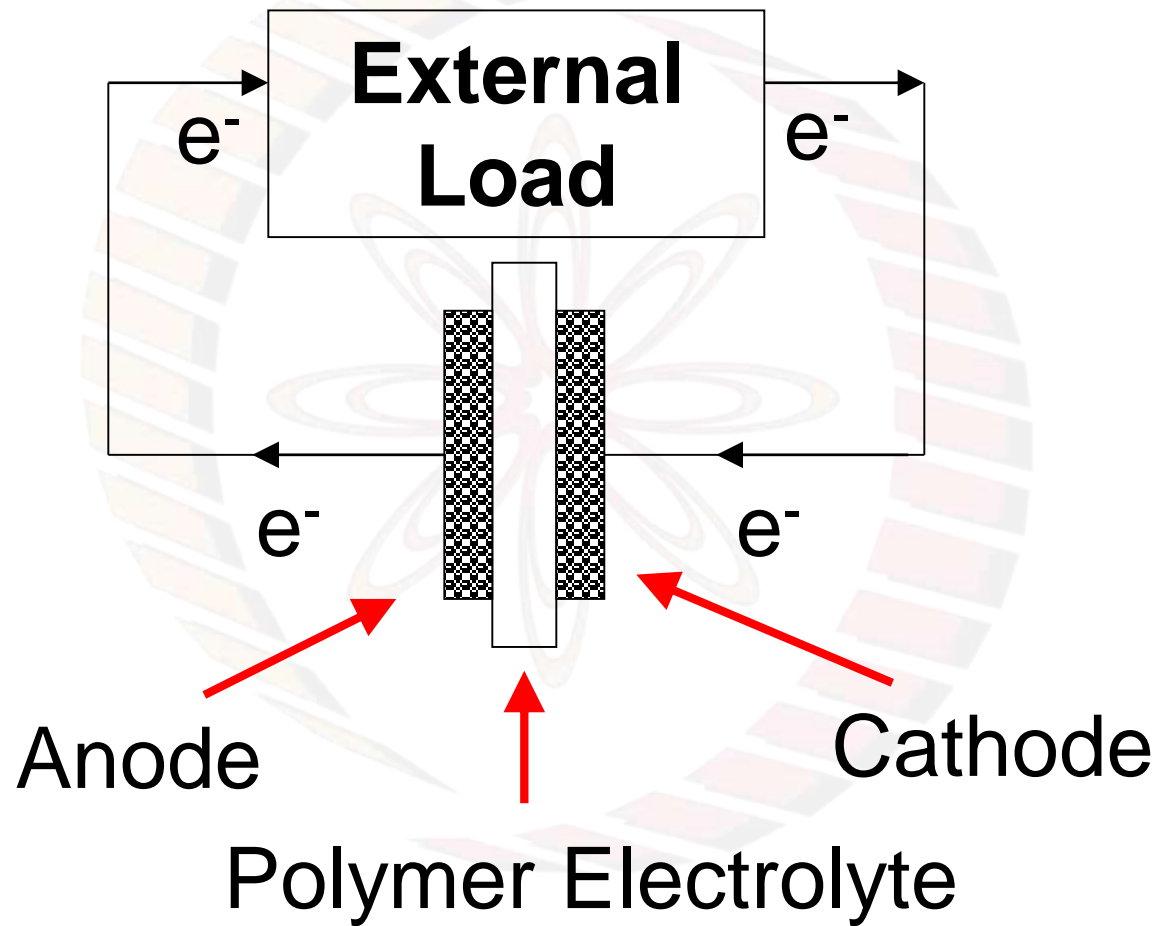
“Assembled” Side view



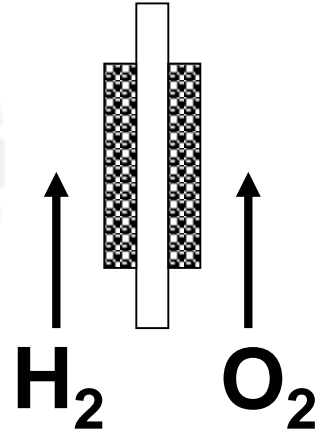
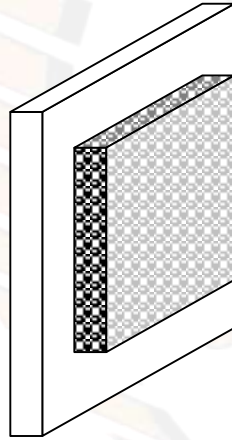
Catalyst based  
Pt electrode

Polymer electrolyte material  
capable of  $H^+$  transport





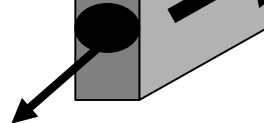
Polymer electrolyte with  
catalyst layer on either side



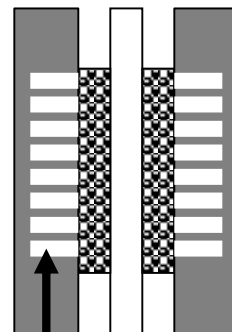
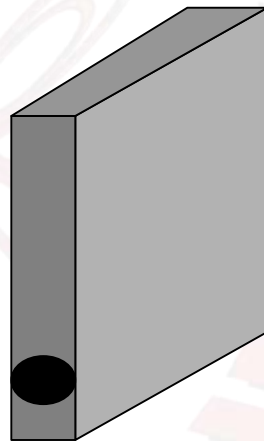
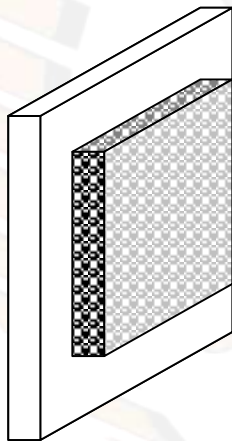
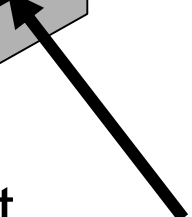
**Flow field**



**Gas inlet**



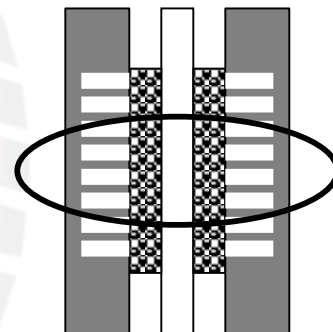
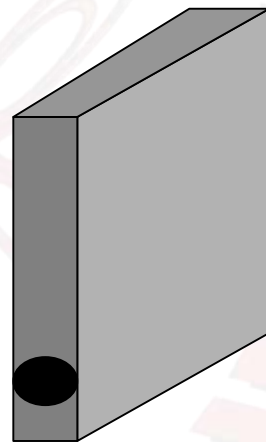
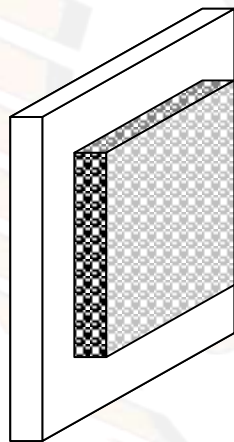
**Gas flow  
channel**



**Gas flow  
channel**

Gas inlet

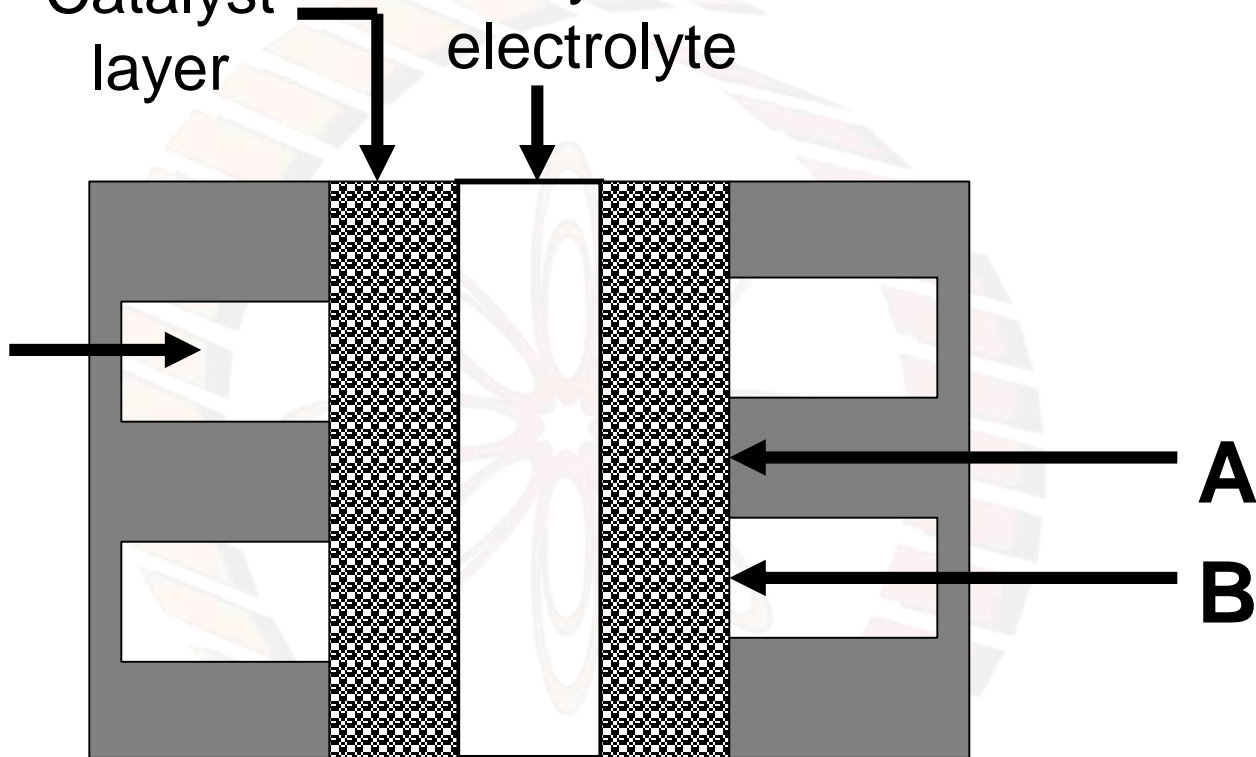
Gas outlet



Gas flow  
channel

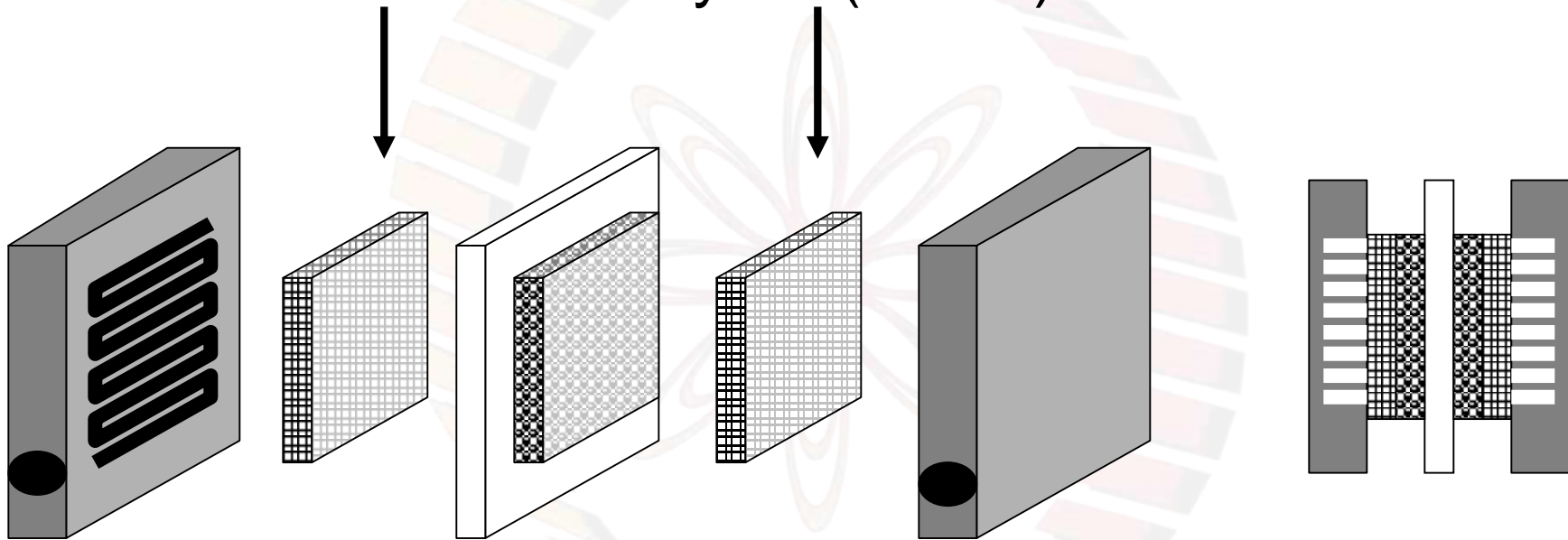
Catalyst  
layer

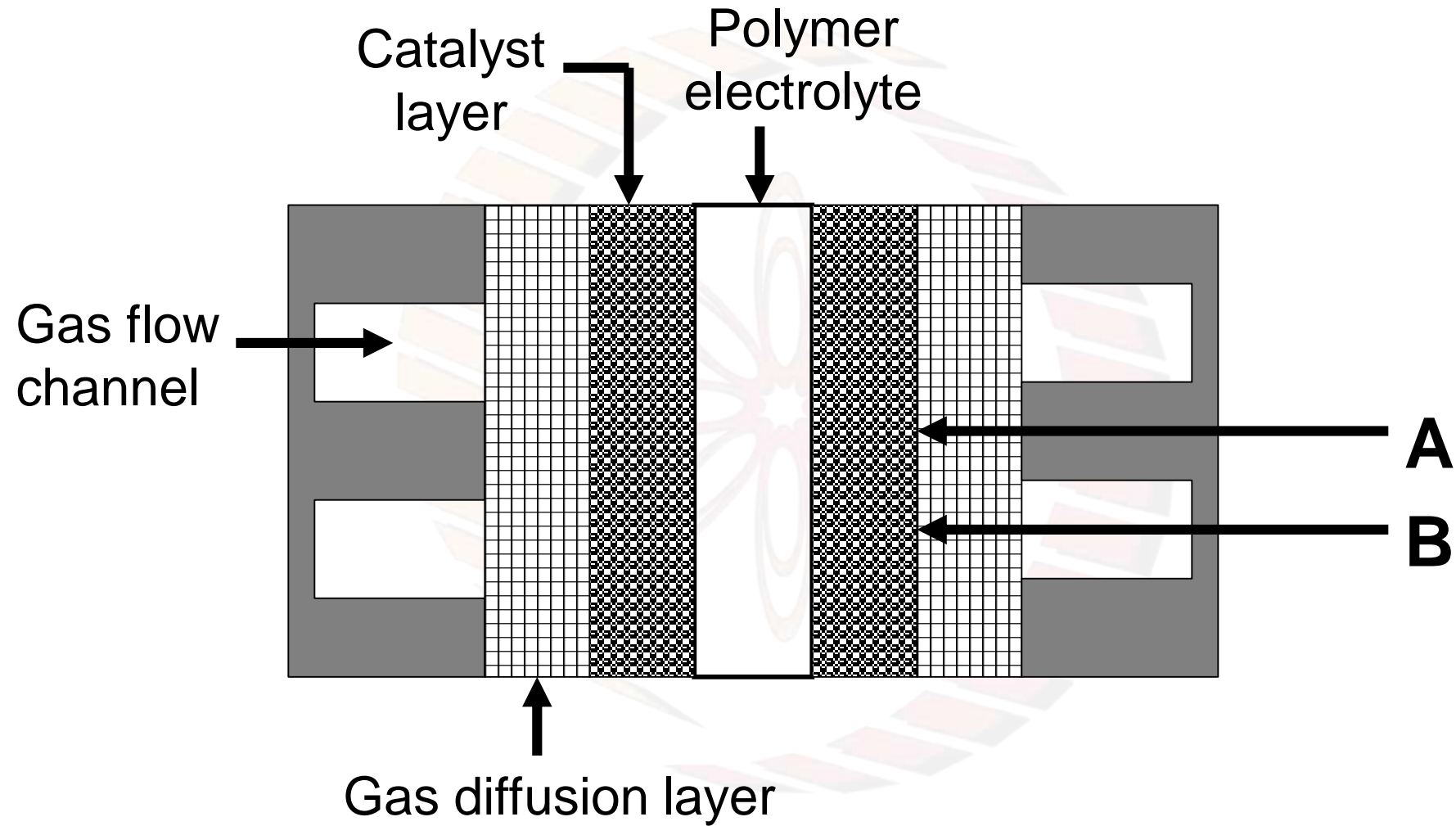
Polymer  
electrolyte



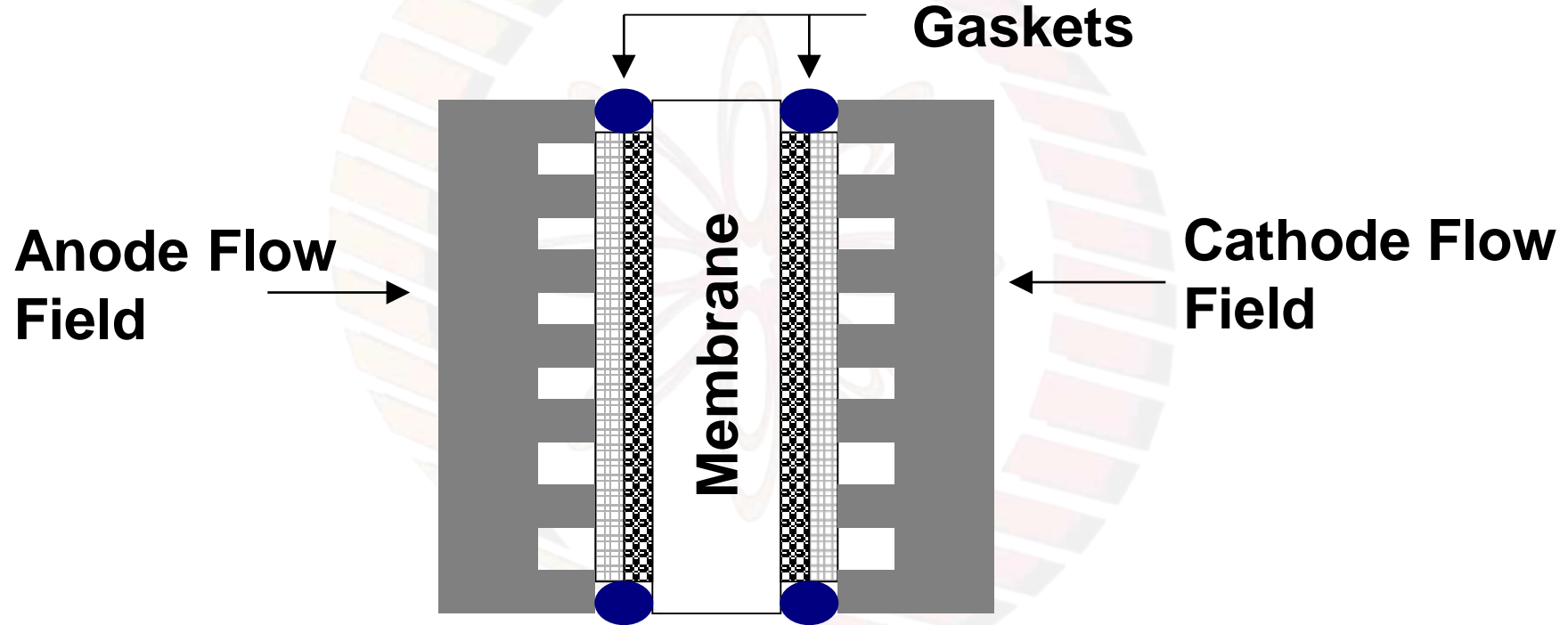


Gas diffusion layers (GDLs)

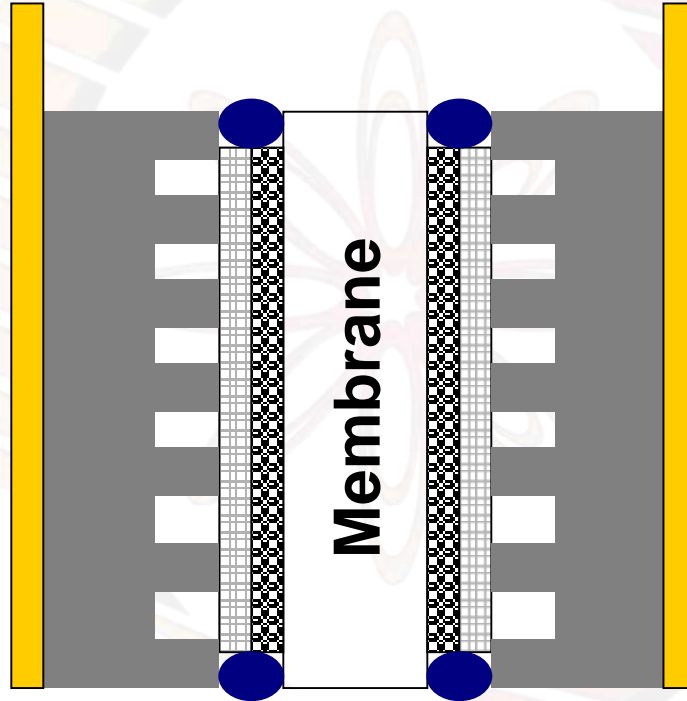




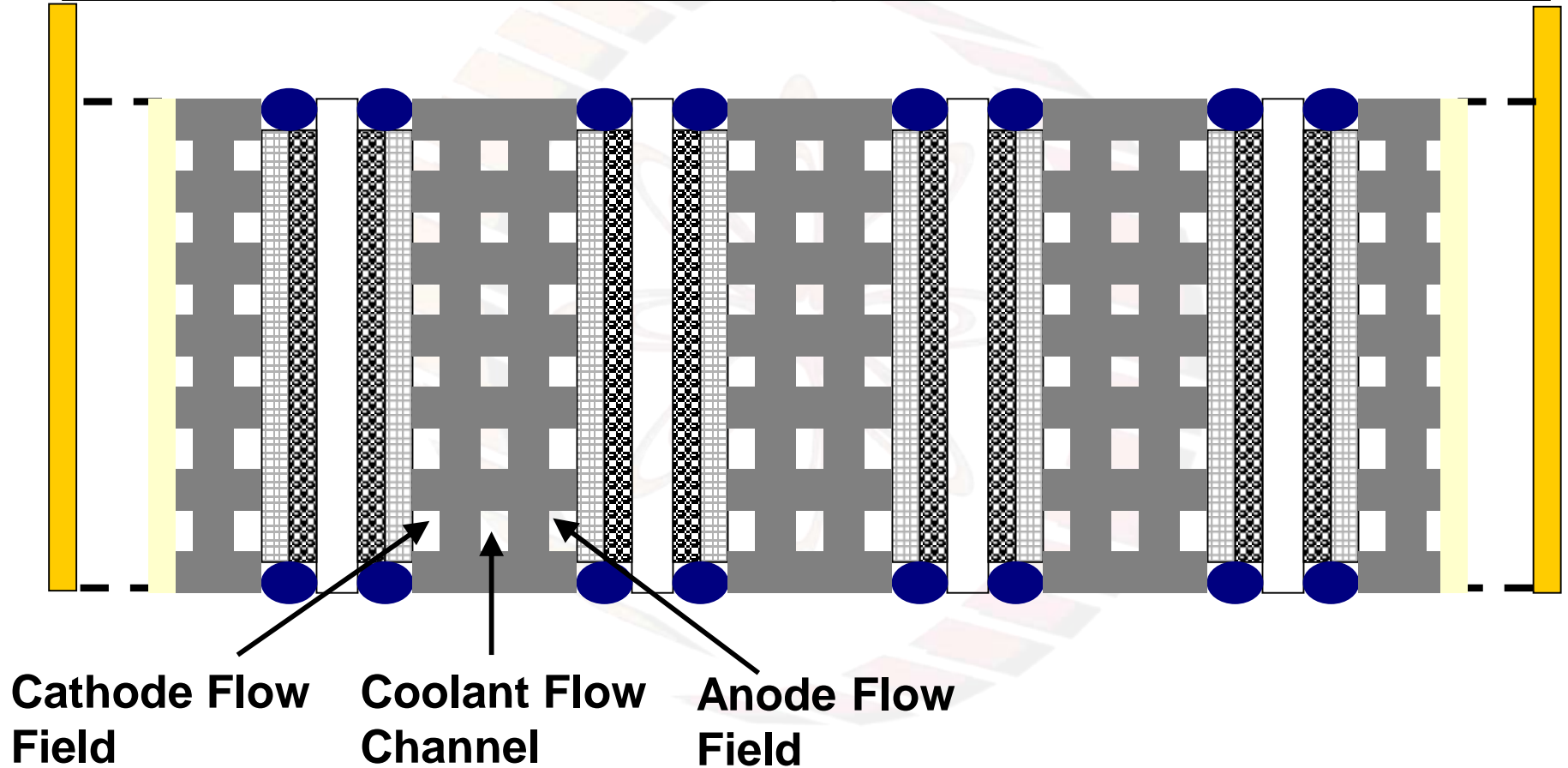
# Cross section of a typical PEM Fuel Cell



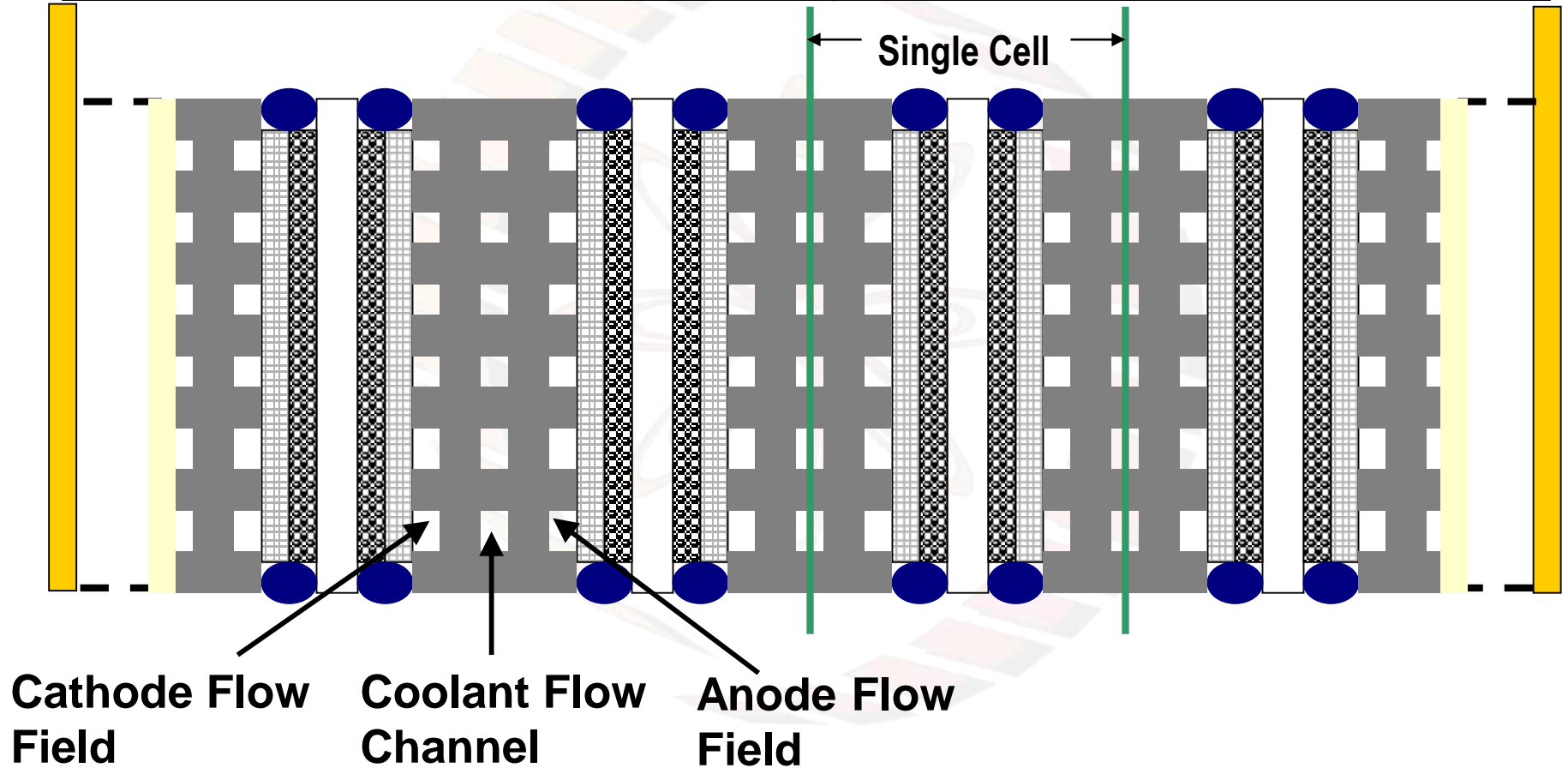
# Cross section of a typical PEM Fuel Cell



# Cross section of a typical PEMC stack



# Cross section of a typical PEMC stack

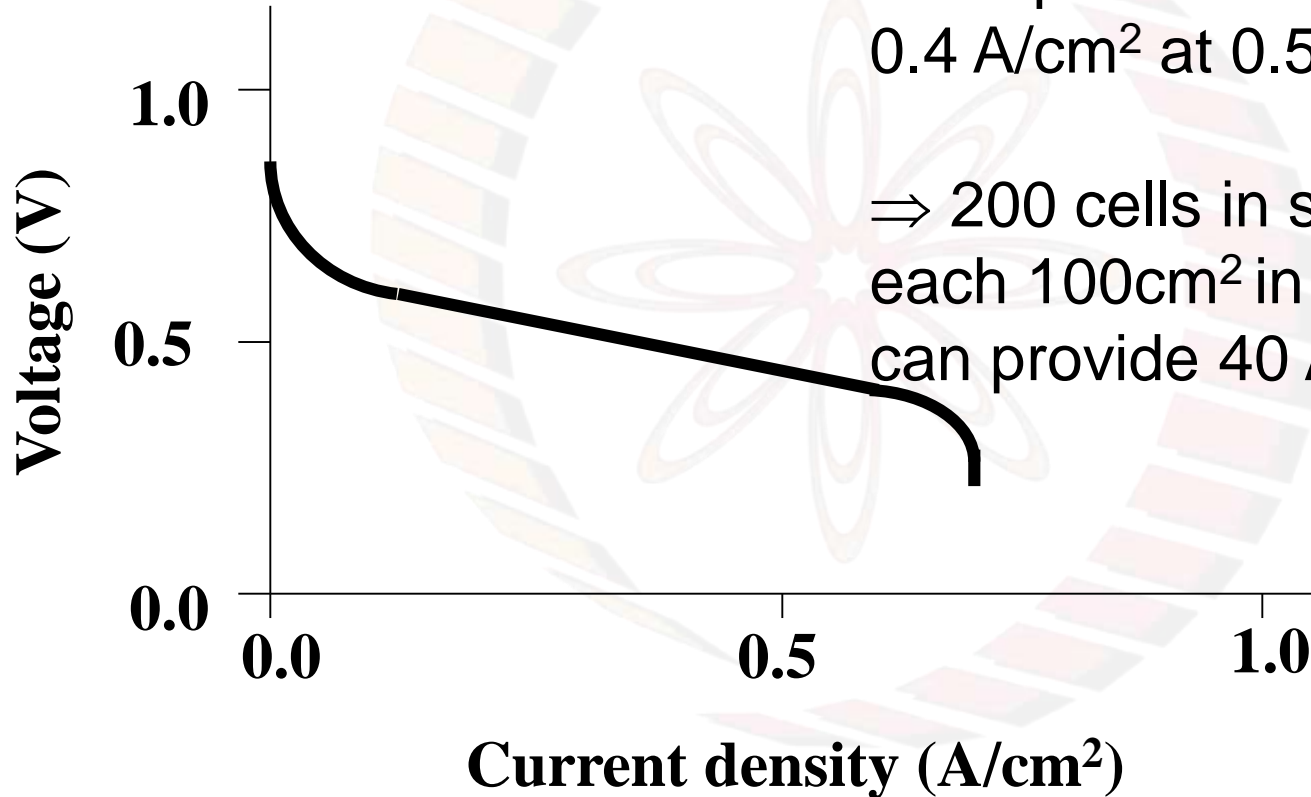


# Schematic of polarization curve from a fuel cell

Example:

$0.4 \text{ A/cm}^2$  at  $0.5 \text{ V}$

⇒ 200 cells in series,  
each  $100 \text{ cm}^2$  in area  
can provide  $40 \text{ A}$  at  $100 \text{ V (DC)}$



# Other important design Issues:

## Safety!

Hazard from use of pure  $H_2$  and pure  $O_2$

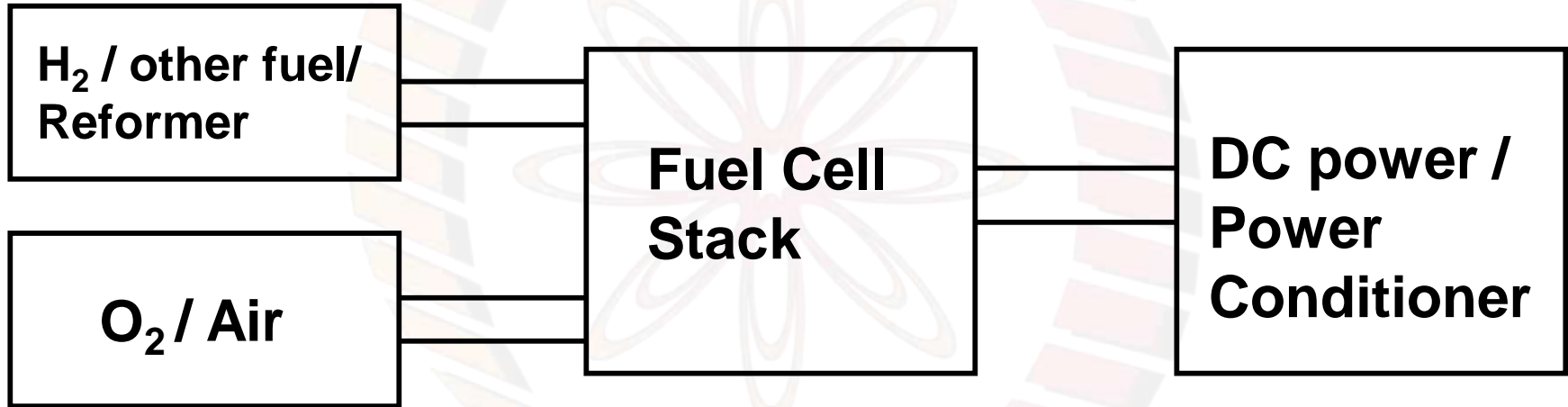
## Replacements:

Air for  $O_2$

Natural gas / other fuel that can be reformed to a  $H_2$  rich fuel stream just before use.



# Schematic of typical Fuel Cell systems





## Residential use:

- Sizing not a critical issue
- 40,000 hours of lifetime is the target



Automotive use:

- Sizing *is* a critical issue
- 4,000 hours of lifetime is the target